

PARTS LIST

FOR

HONDA

ST50E • ST70E
ST50G • ST70G
ST50ED • ST50N

FOREWORD

This parts list includes all the replacement parts for the ST50E, ST50ED, ST50G, ST50N, ST70E and ST70G models.

Please refer to it when ordering the parts. The parts list is bound to permit replacement of sheets. Whenever there is any revision or supplement to the parts list, the publication of the revision sheets or supplements will be informed to all the distributors by the parts news. These sheets should be inserted into the parts list so that the information will always be current. If you are in need of any replacement sheets, please order them through the distributor whom you belong to.

Refer to the "Replacement Sheet Control Procedure" on the following page for instruction in the ordering and filing of the replacement sheets. Whenever the entire edition is to be revised, the issue No. on the cover sheet will change in numerical order, in which case, the complete parts list should be purchased.

May 31, 1972

HONDA MOTOR CO., LTD.

GROUP INDEX

INSTRUCTION
FOR
USE OF PARTS LIST

II ~ III

ENGINE GROUP

2 ~ 35

FRAME GROUP

36 ~ 99

PART NO. INDEX

(1) ~ (6)

Revision Sheet Control Procedure

- Enter the revision sheet received and note any shortages or missing sheets.
- Contact the distributor under which you are to find out the latest revision sheet issued.
- Order the revision sheet by the code No.

The code No. contains the alphabet in sequence at the end of the code No.

- When all of the sheets are changed, a new revised edition will be issued which will contain a different edition No. In this case, the sale of revision sheets for the earlier edition will be discontinued.

[illegible]

INSTRUCTION FOR USE OF PARTS LIST

DESCRIPTION OF PARTS LIST

1. Make-up of the Part Number

The following example is the definition of part number.

(Example)

	77200	-	098	-	01	0	A
Function and Component No.							
Model Code No.							
Modification Designation							
Subcontractor Designation							
Color Code							

2. Abbreviations

The abbreviations used in this parts list are as follows.

ASSY. Assembly

COMP. Complete

hex. hexagonal

22T 22 teeth

3. Dimensions

All dimensions are in millimeters except for the steel balls and wheels.

Parts	Example	Interpretation
Bolt (Screw)	6×12	6 mm diameter, 12 mm length
Pin	8×14	8 mm diameter, 14 mm length
O-Ring	9.5×1.6	9.5 mm diameter, 1.6 mm thickness
Oil seal	14×24×5	14 mm inside diameter, 24 mm outside diameter, 5 mm thickness
Tube	5×130	5 mm inside diameter, 130 mm length

4. Quantity used

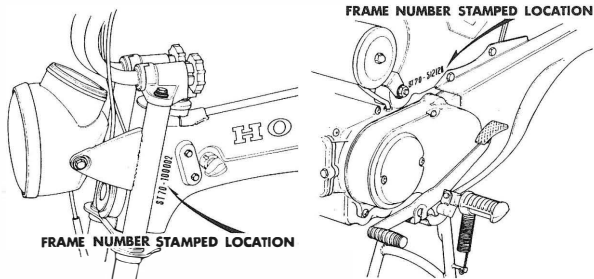
In the column "Reqd. No." is shown the quantity of parts used in the respective group.

5. Applicable Serial Number

If there is a production change to a part, the frame serial number to which this part become effective will be indicated in the "Remarks" column. However, in case the part is used from the initial serial number, its applicable serial number is not shown. The initial serial numbers for model are as follows.

ST50-E (England type)	Frame No. ST50-111528~
ST50-ED (European direct sales type)	Frame No. ST50-141894~
ST50-G (German type)	Frame No. ST50-507263~
ST50-N (Norwegian type)	Frame No. ST50-148001~
ST70-E (England type)	Frame No. ST70-137314~
ST70-G (German type)	Frame No. ST70-124287~

The serial number is stamped in the following location.

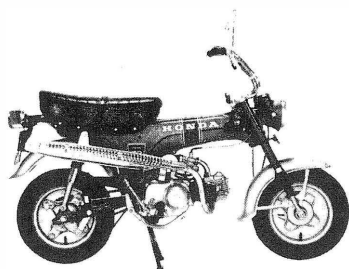


ST50-ED · ST50-G · ST50-N · ST70-E · ST70-G

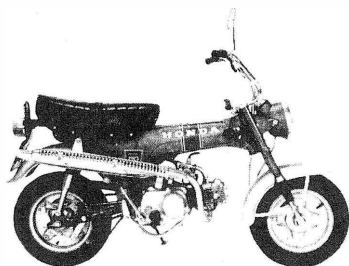
ST50-E

MAJOR MODEL SPECIFICATIONS

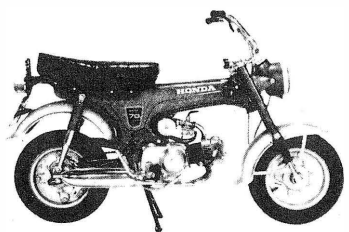
	ST50-E	ST50-ED	ST50-G	ST50-N	ST70-E	ST70-G
Displacement	49 cc	49 cc	49 cc	49 cc	72 cc	72 cc
Front fork	Not separable	Not separable	Not separable	Not separable	Not separable	Not separable
Muffler	Down-swept	Up-swept	Up-swept	Up-swept	Up-swept	Down-swept
Fender	Painted	Painted	Painted	Painted	Painted	Painted
Stand	Main stand only	Main stand only	Side stand only	Main stand only	Main stand only	Main stand only
Rear cushion	Spring enclosed	Spring enclosed	Spring enclosed	Spring enclosed	Spring enclosed	Spring enclosed
Winker	Not equipped	Not equipped	Not equipped	Not equipped	Not equipped	Not equipped
Horn	Not equipped	Equipped	Equipped	Equipped	Not equipped	Equipped



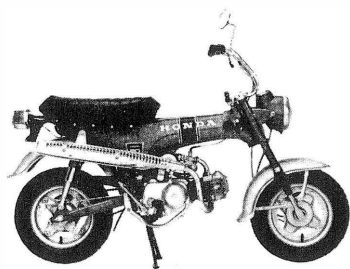
ST70E



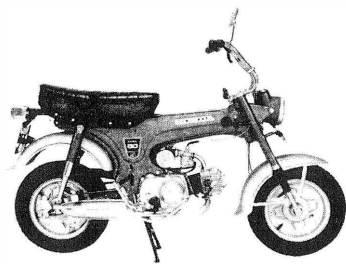
ST50G



ST70G



ST50ED • N



ST50E

CONTENTS

Block No.	Nomenclature	Page
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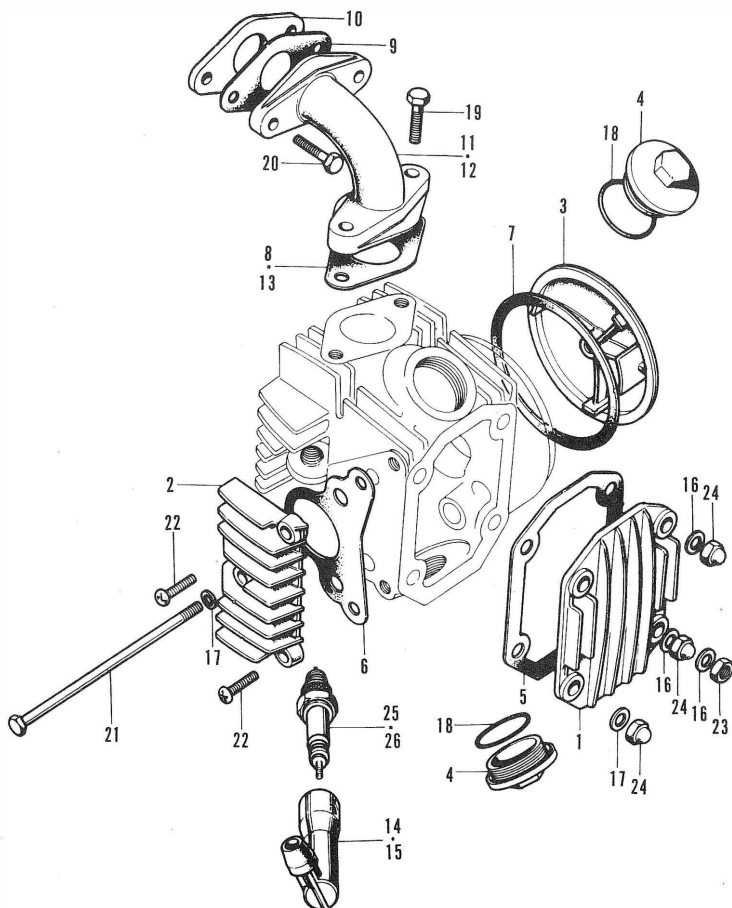
ENGINE GROUP

E - 1	Cylinder Head Cover • Inlet Pipe • Spark Plug	2
E - 2	Cylinder • Cylinder Head	4
E - 3	Camshaft • Valve	6
E - 4	Cam Chain Tensioner	8
E - 5	Right Crankcase Cover	10
E - 6	Clutch	12
E - 7	Left Crankcase Cover • Dynamo	16
E - 8	Crankshaft • Piston	20
E - 9	Gear Shift Drum	24
E - 10	Transmission	26
E - 11	Kick Starter	28
E - 12	Crankcase • Oil Pump	30
E - 13	Carburetor	32

FRAME GROUP

F - 1	Steering Handle	36
F - 2	Front Fork • Front Fender	40
F - 3	Front Cushion	44
F - 4	Front Wheel	46
F - 5	Seat • Air Cleaner	50
F - 6	Fuel Tank	52
F - 7	Exhaust Muffler	54
F - 8	Rear Wheel	58
F - 9	Rear Cushion	62
F - 10	Rear Fork • Chain Case	64

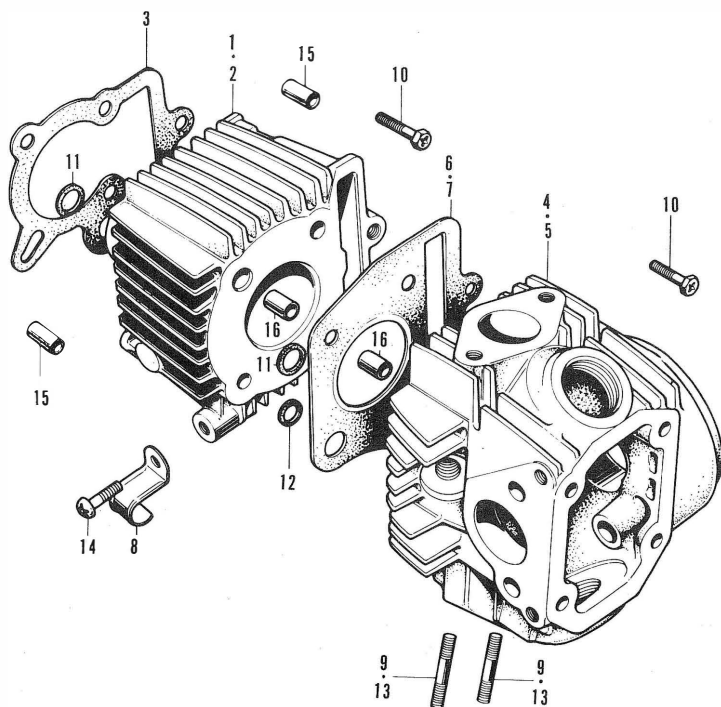
Block No.	Nomenclature	Page
F - 11	Brake Pedal • Main Stand	66
F - 12	Head Light • Speedometer	70
F - 13	Rear Fender.....	76
F - 14	Tail Light.....	78
F - 15	Wire Harness • Battery	86
F - 16	Frame Body • Emblem	90
F - 17	Tool Set	94
F - 18	Gasket Set A	96
F - 19	Gasket Set B	98
	Part No. Index	(1)



B098-02A

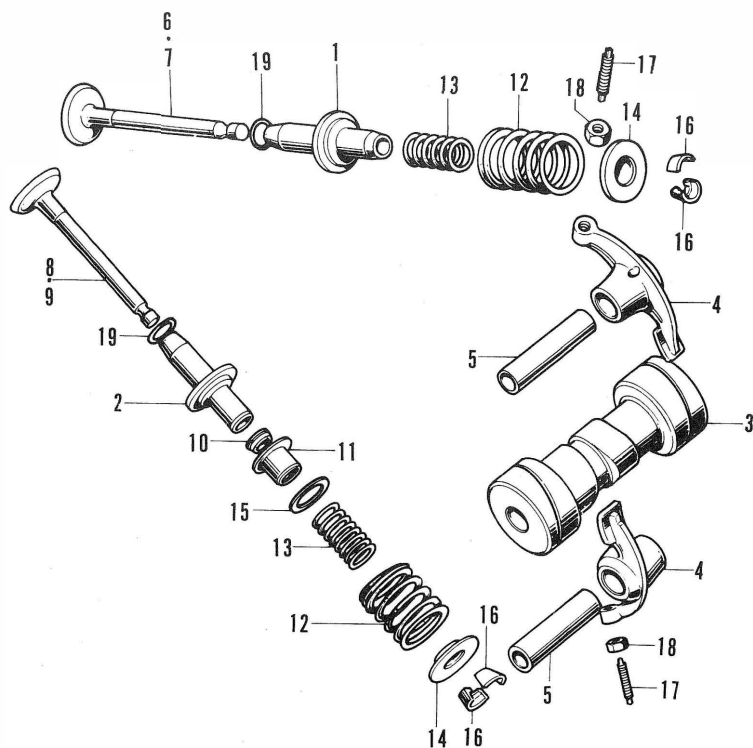
E-1 Cylinder Head Cover · Inlet pipe · Spark Plug

Ref. No.	Part No.	Description	Reqd. No.						Remarks
			\$T50	\$T50	\$T50	\$T50	\$T70	\$T70	
			E	ED	G	N	E	G	
1	12301-035-000	COVER, cylinder head	1	1	1	1	1	1	
2	12331-035-000	COVER, right cylinder head side	1	1	1	1	1	1	
3	12341-035-000	COVER, left cylinder head side	1	1	1	1	1	1	
4	12361-035-000	CAP, tappet adjusting hole	2	2	2	2	2	2	
5	12391-035-000	GASKET, cylinder head cover	1	1	1	1	1	1	
6	12394-035-000	GASKET, right cylinder head side cover	1	1	1	1	1	1	
7	12395-035-000	GASKET, left cylinder head side cover	1	1	1	1	1	1	
8	16201-041-000	GASKET, insulator	1	1	1	-	-	-	
9	16201-098-000	GASKET, insulator	1	1	1	1	1	1	
10	16211-098-000	INSULATOR, carburetor	1	1	1	1	1	1	
11	17111-045-710	PIPE, inlet	1	1	1	-	-	-	
	17111-120-690	PIPE, inlet	-	-	-	1	-	-	
12	17111-098-000	PIPE, inlet	-	-	-	-	1	1	
13	17119-035-000	GASKET, inlet pipe	-	-	-	-	1	1	
	17119-065-740	GASKET, inlet pipe	-	-	-	-	1	-	
14	30700-259-600	CAP, noise suppressor	1	-	-	-	-	-	
15	30700-063-681	CAP, noise suppressor	-	1	1	1	1	1	
16	90442-035-000	WASHER, sealing, 6 mm	3	3	3	3	3	3	
17	90443-035-000	WASHER A, sealing, 6 mm	2	2	2	2	2	2	
18	91302-001-020	O-RING, 31.5 mm	2	2	2	2	2	2	
19	92000-06020	BOLT, hex., 6×20	2	2	2	2	2	2	
20	92000-06025	BOLT, hex., 6×25	2	2	2	2	2	2	
21	92000-06112	BOLT, hex., 6×112	1	1	1	1	1	1	
22	93500-06018	SCREW, pan, 6×18	2	2	2	2	2	2	
23	94001-06000	NUT, hex., 6 mm	1	1	1	1	1	1	
24	94021-06000	NUT, hex., cap, 6 mm	3	3	3	3	3	3	
25	98056-56711	PLUG, spark (C-6H, NGK)	1	1	1	1	-	-	
	98056-56721	PLUG, spark (U20FS NIPPON DENSO)	1	1	1	1	-	-	
26	98056-57711	PLUG, spark (C-7HS, NGK)	-	-	-	-	1	1	
	98056-57722	PLUG, spark (U22FS NIPPON DENSO)	-	-	-	-	1	1	



E-2 Cylinder · Cylinder Head

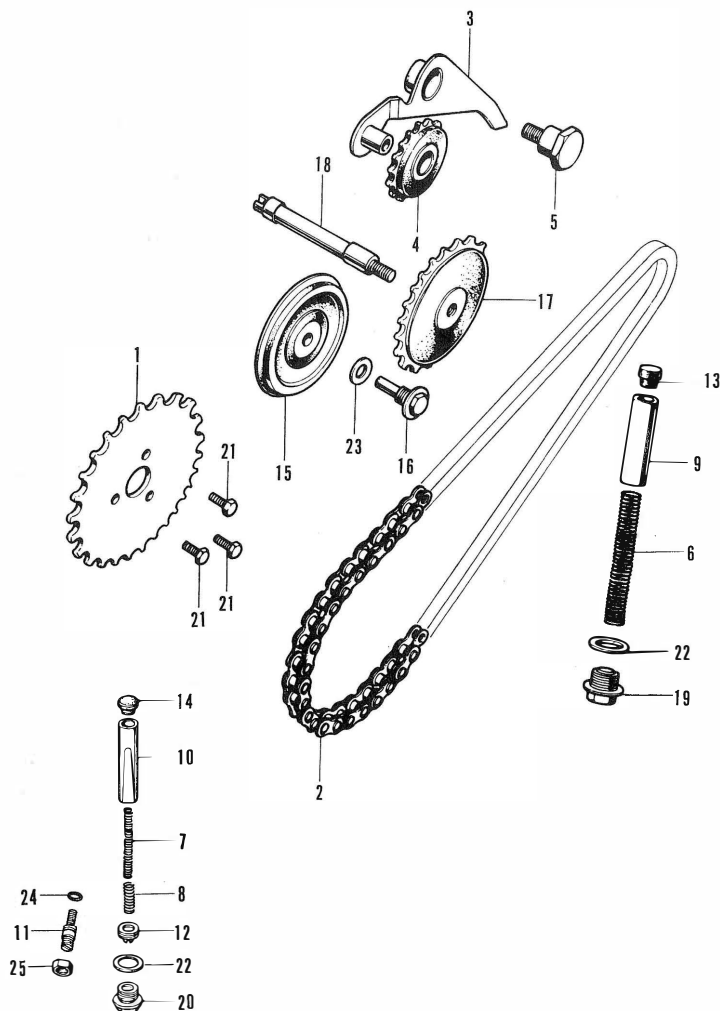
Ref. No.	Part No.	Description	Reqd. No.								Remarks
			ST50 £	ST50 £B	ST50 G	ST50 N	ST70 £	ST70 G			
1	12101-041-030	CYLINDER	1	1	1	1	-	-			
2	12101-087-000	CYLINDER	-	-	-	-	1	1			
3	12191-035-020	GASKET, cylinder	1	1	1	1	1	1			
4	12200-041-020	HEAD, cylinder	1	1	1	-	-	-			
	12200-065-780	HEAD, cylinder	-	-	-	1	-	-			
5	12200-087-000	HEAD, cylinder	-	-	-	-	1	1			
6	12251-036-010	GASKET, cylinder head.....	1	1	1	-	-	-			
	12251-065-740	GASKET, cylinder head.....	-	-	-	1	-	-			
7	12251-087-000	GASKET, cylinder head.....	-	-	-	-	1	1			
8	32906-061-000	CLIP, high tension cord.....	1	1	1	1	1	1			
9	90033-041-000	BOLT, stud, 6×32	-	-	-	-	2	2			
10	90082-035-000	BOLT, HS, 6 mm	2	2	2	2	2	2			
11	91303-035-000	PACKING, rubber, 16 mm	2	2	2	2	2	2			
12	91306-035-000	GASKET, rubber, 7.5 mm	1	1	1	1	1	1			
13	92700-06032	BOLT, stud, 6×32	2	2	2	2	-	-			
14	93500-06020	SCREW, pan, 6×20.....	1	1	1	1	1	1			
15	94301-08120	PIN, knock, 8×12A.....	2	2	2	2	2	2			
16	94301-08140	PIN, knock, 8×14A.....	2	2	2	2	2	2			



E-3 Camshaft - Valve

Ref. No.	Part No.	Description	Reqd. No.						Remarks
			\$T50 E	\$T50 E0	\$T50 G	\$T50 N	\$T70 E	\$T70 G	
1	12021-035-811	GUIDE, inlet valve	1	1	1	1	1	1	
2	12023-051-310	GUIDE, exhaust valve	1	1	1	1	1	1	
3	14101-041-020	CAMSHAFT	1	1	1	1	1	1	
4	14431-035-000	ARM, valve rocker	2	2	2	2	2	2	
5	14451-035-000	SHAFT, valve rocker arm	2	2	2	2	2	2	
6	14711-036-000	VALVE, inlet.....	1	1	1	1	-	-	
7	14711-087-000	VALVE, inlet.....	-	-	-	-	1	1	
8	14721-036-000	VALVE, exhaust	1	1	1	1	-	-	
9	14721-087-000	VALVE, exhaust	-	-	-	-	1	1	
10	14730-028-013	SEAL, valve stem.....	1	1	1	1	1	1	
11	14731-028-000	CAP, valve stem seal	1	1	1	1	1	1	
12	14751-035-600	SPRING, valve (outer)	2	2	2	2	2	2	
13	14761-035-000	SPRING, valve (inner)	2	2	2	2	2	2	
14	14771-035-600	RETAINER, valve spring	2	2	2	2	2	2	
15	14776-028-000	SEAT, inner valve spring	1	1	1	1	1	1	
16	14781-001-010	COTTER, valve	4	4	4	4	4	4	
17	90012-200-000	SCREW, tappet adjusting	2	2	2	2	2	2	
18	90206-001-000	NUT, tappet adjusting	2	2	2	2	2	2	
19	91306-028-000	O-RING, 9.5 x 1.6	2	2	2	2	2	2	

E-4 Cam Chain Tensioner

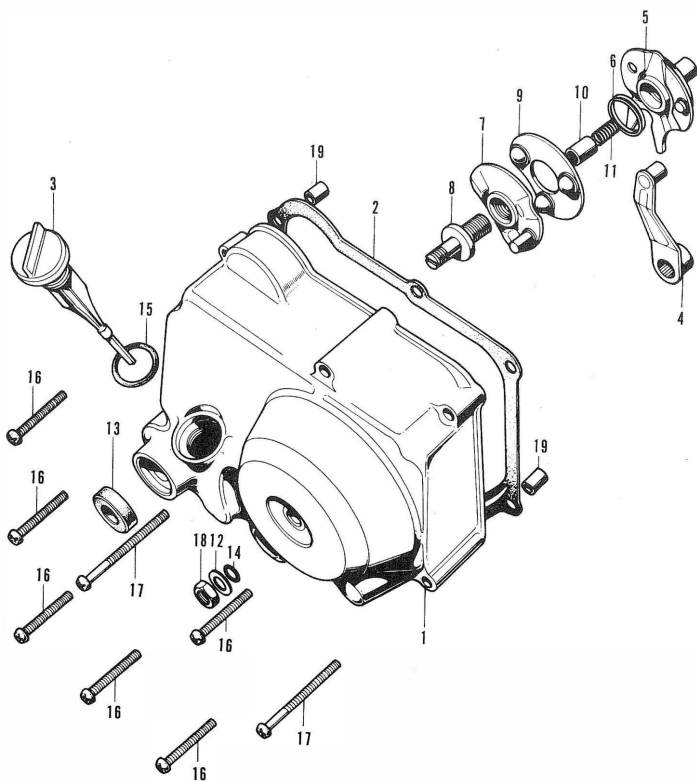


B098-05A

E-4 Cam Chain Tensioner

Ref. No.	Part No.	Description	Reqd. No.						Remarks
			ST50 E	ST50 ED	ST50 G	ST50 N	ST70 E	ST70 G	
1	14321-035-010	SPROCKET, cam	1	1	1	1	1	1	
2	14401-035-005	CHAIN, cam (82L)	1	1	1	1	1	1	
3	14500-035-010	ARM, tensioner	1	1	1	1	1	1	
4	14502-035-010	(Superseded by 14502-086-000)	1	1	1	1	1	1	
	14502-086-000	ROLLER, cam chain tensioner	1	1	1	1	1	1	
5	14531-035-000	PIVOT, cam chain tensioner	1	1	1	1	1	1	
6	14541-035-010	SPRING, tensioner	1	1	1	-	1	1	
7	14541-086-010	SPRING A, tensioner	-	-	-	1	-	-	
8	14542-086-000	SPRING B, tensioner	-	-	-	1	-	-	
9	14551-035-020	ROD, tensioner push	1	1	1	-	1	1	
10	14550-086-010	ROD, tensioner push	-	-	-	1	-	-	
11	14561-086-010	BOLT, tensioner adjusting	-	-	-	1	-	-	
12	14562-086-000	BOLT B, tensioner adjusting	-	-	-	1	-	-	
13	14566-035-000	RUBBER, tensioner push rod head	1	1	1	-	1	1	
14	14566-086-030	HEAD, tensioner push rod	-	-	-	1	-	-	
15	14610-035-010	(Superseded by 14610-086-000)	1	1	1	1	1	1	
	14610-086-000	ROLLER, cam chain guide	1	1	1	1	1	1	
16	14615-035-000	PIN, guide roller	1	1	1	1	1	1	
17	14670-035-030	SPROCKET, cam chain guide	1	1	1	1	1	1	
18	14675-035-060	SPINDLE, cam chain guide sprocket	1	1	1	1	1	1	
19	90081-035-000	BOLT, sealing, 14 mm	1	1	1	-	1	1	
20	90081-086-000	BOLT, sealing, 14 mm	-	-	-	1	-	-	
21	90083-035-010	BOLT, knock, 5 mm	3	3	3	3	3	3	
22	90441-035-000	WASHER, sealing, 14 mm	1	1	1	1	1	1	
23	90481-035-000	WASHER, 8 mm	1	1	1	1	1	1	
24	91301-216-000	O-RING, 5.5x1.5	-	-	-	1	-	-	
25	94001-08000-0S	NUT, hex., 8 mm	-	-	-	1	-	-	

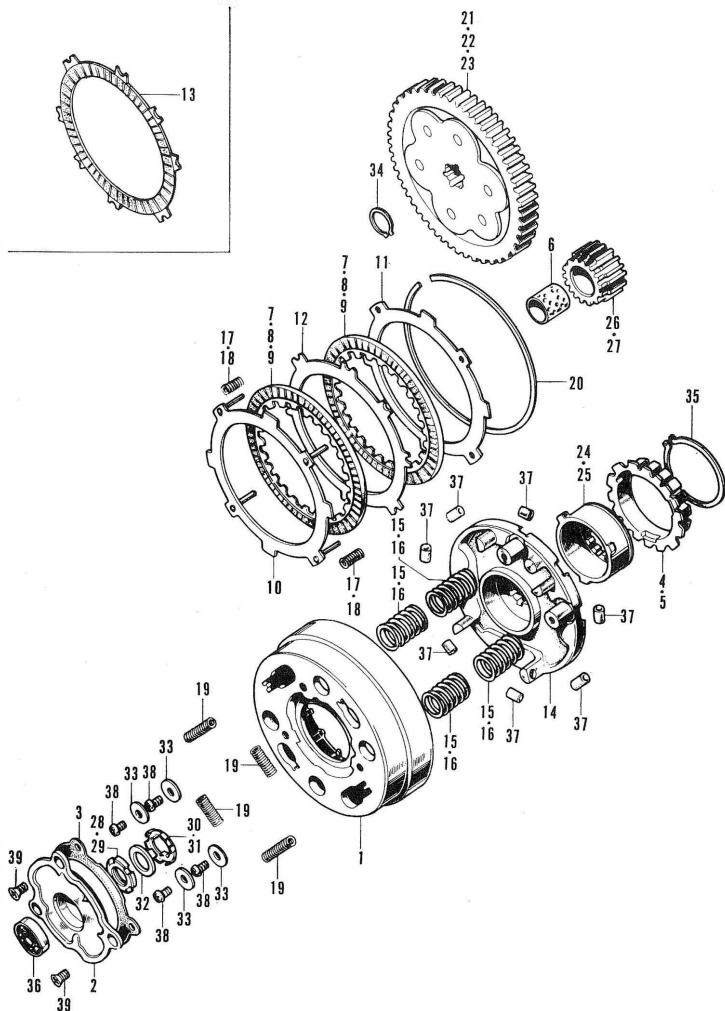
E-5 Right Crankcase Cover



B098-06

E-5 Right Crankcase Cover

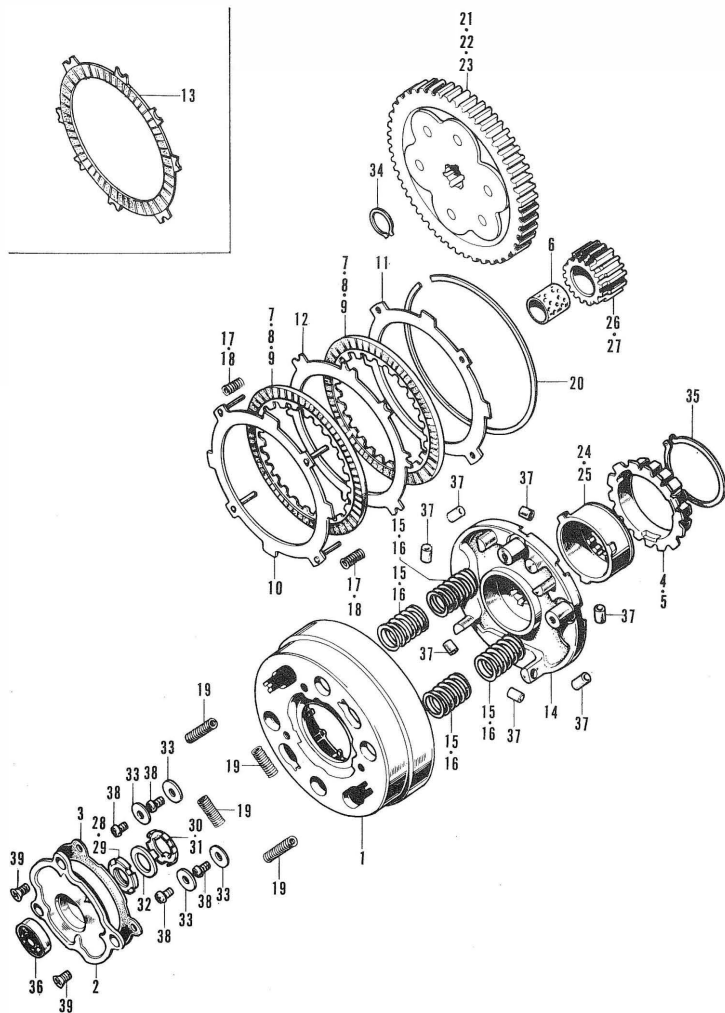
Ref. No.	Part No.	Description	Reqd. No.						Remarks
			\$T50 E	\$T50 ED	\$T50 G	\$T50 N	\$T70 E	\$T70 G	
1	11330-045-010	COVER, right crankcase	1	1	1	1	1	1	
2	11394-035-010	GASKET, right crankcase cover	1	1	1	1	1	1	
3	15650-051-690	GAUGE, oil level	1	1	1	-	1	1	
	15650-098-730	GAUGE, oil level	-	-	-	1	-	-	
4	22811-040-020	LEVER, clutch	1	1	1	1	1	1	
5	22820-046-000	PLATE, clutch cam	1	1	1	1	1	1	
6	22825-046-000	SPRING, cam plate side	1	1	1	1	1	1	
7	22830-041-000	PLATE, clutch lifter	1	1	1	1	1	1	
8	22846-040-010	BOLT, clutch adjusting	1	1	1	1	1	1	
9	22860-041-000	RETAINER, ball	1	1	1	1	1	1	
10	25551-040-007	GUIDE, oil through	1	1	1	1	1	1	
11	25555-065-000	SPRING, oil through	1	1	1	1	1	1	
12	90485-040-000	WASHER, 8 mm	1	1	1	1	1	1	
13	91202-216-000	OIL-SEAL, 14×24×5	1	1	1	1	1	1	
14	91303-001-000	O-RING, 8 ϕ	1	1	1	1	1	1	
15	91307-035-000	O-RING, 18×3	1	1	1	1	1	1	
16	93500-06038	SCREW, pan, 6×38	6	6	6	6	6	6	
17	93500-06065	SCREW, pan, 6×65	2	2	2	2	2	2	
18	94030-08000	NUT, hex., 8 mm	1	1	1	1	1	1	
19	94301-08120	PIN, knock, 8×12A	2	2	2	2	2	2	



B098-07A

E-6 Clutch

Ref. No.	Part No.	Description	Reqd. No.						Remarks
			\$T50 E	\$T50 ED	\$T50 G	\$T50 N	\$T70 E	\$T70 G	
1	22101-040-030	OUTER, clutch	1	1	1	1	1	1	
2	22111-040-000	COVER, clutch outer	1	1	1	1	1	1	
3	22119-040-000	GASKET, clutch outer cover	1	1	1	1	1	1	
4	22120-040-030	CENTER, clutch (17T)	1	1	1	1	-	-	
5	22120-040-020	CENTER, clutch (17T)	-	-	-	-	1	1	
6	22131-035-020	GUIDE, clutch center	1	1	1	1	1	1	
7	22201-040-000	DISK, clutch friction	2	2	2	-	-	-	
8	22201-086-000	DISK A, clutch friction	-	-	-	2	-	-	
9	22201-087-010	DISK, clutch friction	-	-	-	-	2	2	
10	22310-041-010	PLATE A, clutch	1	1	1	1	1	1	
11	22321-041-000	PLATE B, clutch	1	1	1	1	1	1	
12	22331-041-000	PLATE C, clutch	1	1	1	-	1	1	
13	22331-086-000	DISK B, clutch friction	-	-	-	1	-	-	
14	22351-040-080	PLATE, drive	1	1	1	-	1	1	
	22351-120-690	PLATE, drive	-	-	-	1	-	-	
15	22401-040-010	SPRING, clutch	4	4	4	-	-	-	
	22401-086-020	SPRING, clutch	-	-	-	4	-	-	
16	22401-087-000	SPRING, clutch	-	-	-	-	4	4	
17	22411-041-000	SPRING, clutch free	4	4	4	-	-	-	
	22411-086-020	SPRING, clutch free	-	-	-	4	-	-	
18	22411-001-010	SPRING, clutch free	-	-	-	-	4	4	
19	22421-040-000	SPRING, clutch damper	4	4	4	4	4	4	
20	22901-001-000	SET-RING, 101.5 mm	1	1	1	1	1	1	

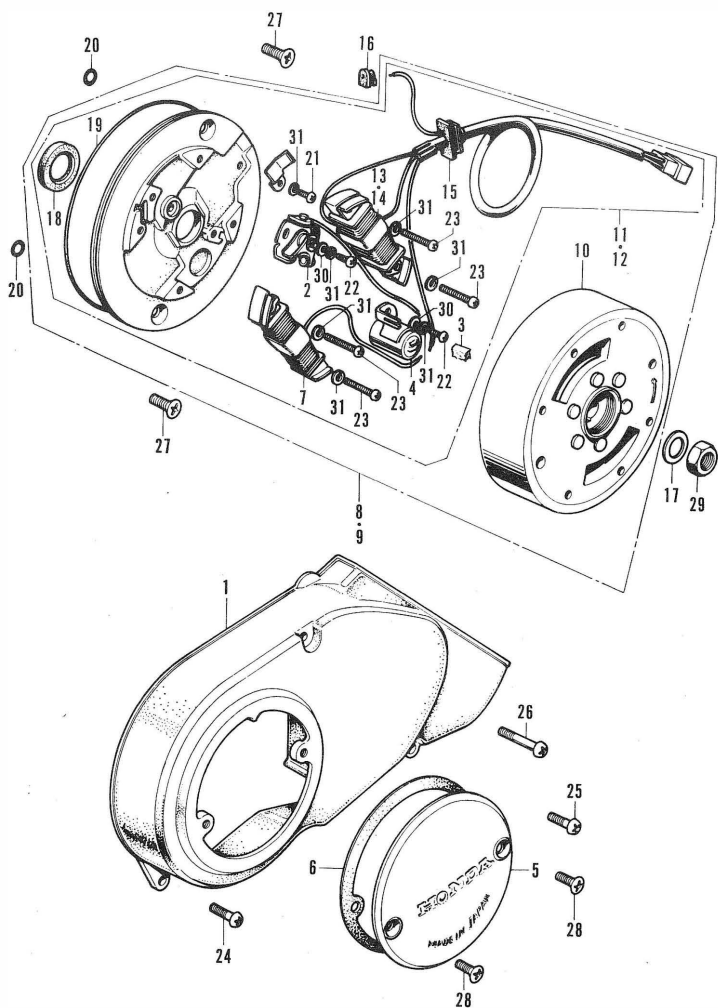


B098-07A

E-6 Clutch

Ref. No.	Part No.	Description	Reqd. No.						Remarks
			\$T50	\$T50	\$T50	\$T50	\$T70	\$T70	
			E	ED	G	N	E	G	
21	23110-036-000	(Superseded by 23110-036-010)							
	23110-036-010	(Superseded by 23110-087-000)							
22	23110-087-000	GEAR, primary driven (67T)	1	1	1	-	1	1	
23	23110-098-740	GEAR, primary driven (67T)	-	-	-	1	-	-	
24	23112-041-040	OUTER, drive gear (18T)	1	1	1	1	-	-	
25	23112-041-030	OUTER, drive gear (18T)	-	-	-	-	1	1	
26	23120-041-000	GEAR, primary drive (18T)	1	1	1	1	-	-	
27	23120-036-010	GEAR, primary drive (18T)	-	-	-	-	1	1	
28	90231-041-000	NUT, lock, 14 mm	1	1	1	-	-	-	
	90231-087-000	NUT, lock, 14 mm	-	-	-	1	-	-	
29	90231-087-000	NUT, lock, 14 mm	-	-	-	-	1	1	
30	90431-001-000	WASHER, lock, 14 mm	1	1	1	-	-	-	
	90431-086-000	WASHER, lock, 14 mm	-	-	-	1	-	-	
31	90431-087-000	(Superseded by 90431-086-000)							
	90431-086-000	WASHER, lock, 14 mm	-	-	-	-	1	1	
32	90432-086-000	WASHER B, lock	-	-	-	1	-	-	
33	90483-040-000	WASHER, stopper	4	4	4	4	4	4	
34	90601-001-000	CIRCLIP, 17 mm	1	1	1	1	1	1	
35	90602-041-000	CIRCLIP, 45 mm	-	-	-	-	1	1	
36	91002-001-000	(Superseded by 96001-63040)							
	96100-63040	BEARING, ball, radial, 6000	1	1	1	1	1	1	
37	91102-041-000	ROLLER, 8x10	8	8	8	-	8	8	
	91102-086-000	ROLLER, 8x10	-	-	-	8	-	-	
38	93500-05008-0A	SCREW, pan, 5x8	4	4	4	4	4	4	
39	93600-05010-0A	SCREW, flat, 5x10	3	3	3	3	3	3	

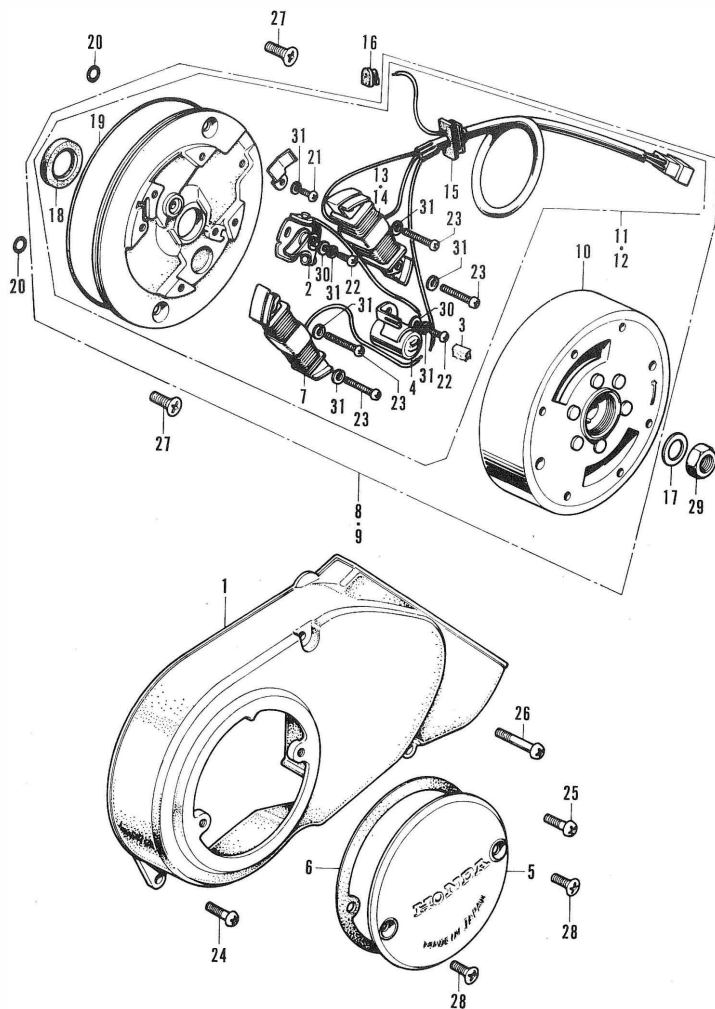
E-7 Left Crankcase Cover · Dynamo



B098-08

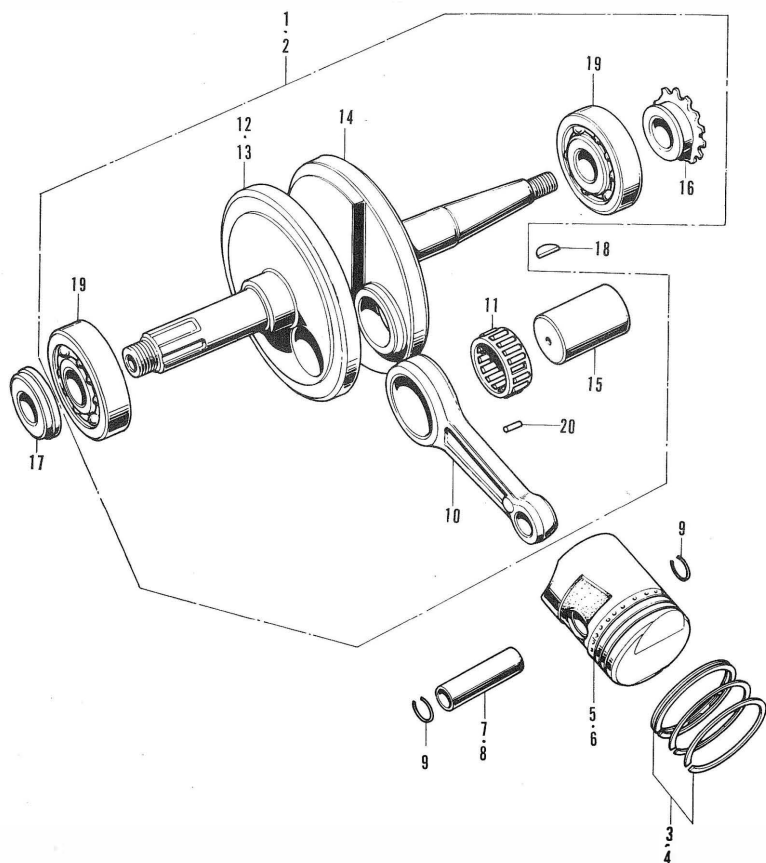
E-7 Left Crankcase Cover - Dynamo

Ref. No.	Part No.	Description	Reqd. No.						Remarks
			ST50 E	ST50 E	ST50 G	ST50 N	ST50 E	ST50 G	
1	11341-098-000	(Superseded by 11341-098-010)							
	11341-098-010	COVER, left crankcase	1	1	1	1	1	1	
2	30202-041-015	BREAKER, contact	1	1	1	1	1	1	
3	30205-041-005	FELT, oil	1	1	1	1	1	1	
4	30250-041-005	CONDENSER	1	1	1	1	1	1	
5	30371-040-020	COVER, point	1	1	1	1	1	1	
6	30374-040-010	GASKET, point cover	1	1	1	1	1	1	
7	30540-041-005	COIL, primary	1	1	1	1	1	1	
8	31100-045-751	A.C. GENERATOR ASSY., flywheel.....	1	-	-	-	-	-	
9	31100-098-620	(Superseded by 31100-098-621)	-	1	1	-	-	1	ST50- ~144063
	31100-098-621	A.C. GENERATOR ASSY., flywheel	-	1	1	1	1	-	ST50-144064~
10	31121-098-015	FLYWHEEL	1	1	1	1	1	1	
11	31141-098-671	STATOR ASSY.	1	-	-	-	-	-	
12	31141-098-620	(Superseded by 31141-098-621)	-	1	1	-	1	1	ST50- ~144063
	31141-098-621	STATOR ASSY.	-	1	1	1	1	-	ST50-144064~
13	31631-045-005	COIL, light.....	1	-	-	-	-	-	
14	31631-098-620	(Superseded by 31631-098-621)	-	1	1	-	-	1	ST50- ~144063
	31631-098-621	COIL, light.....	-	1	1	1	1	-	ST50-144064~
15	32971-035-000	GROMMET, cord	1	1	1	1	1	1	
16	32981-035-000	GROMMET, neutral switch cord	-	-	-	-	1	1	
17	90426-035-000	WASHER, magneto fixing	1	1	1	1	1	1	
18	91202-035-000	OIL-SEAL, 18.9×30×5	1	1	1	1	1	1	
19	91301-035-000	O-RING, 107×2	1	1	1	1	1	1	
20	91317-703-000	O-RING, 6×1.7	2	2	2	2	2	2	



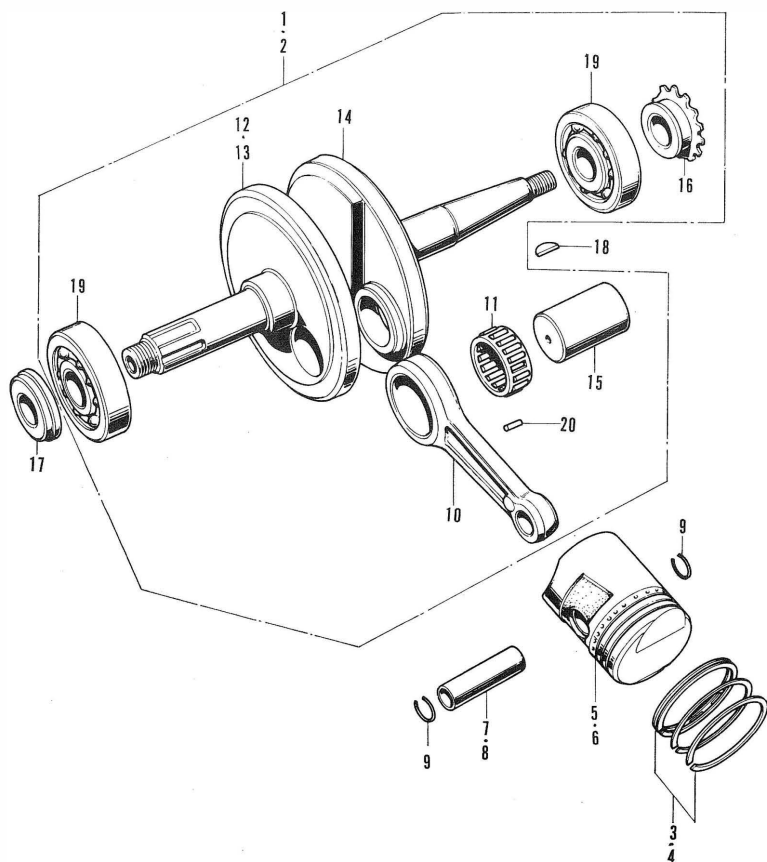
E-7 Left Crankcase Cover · Dynamo

Ref. No.	Part No.	Description	Reqd. No.							Remarks
			ST50 £	ST50 ED	ST50 G	ST50 N	ST70 £	ST70 G		
21	93500-04005-0A	SCREW, pan, 4×5	1	1	1	1	1	1		
22	93500-04010-0A	SCREW, pan, 4×10.....	2	2	2	2	2	2		
23	93500-04025-0A	SCREW, pan, 4×25.....	4	4	4	4	4	4		
24	93500-06020	SCREW, pan, 6×20.....	1	1	1	1	1	1		
25	93500-06028	SCREW, pan, 6×28.....	1	1	1	1	1	1		
26	93500-06036	SCREW, pan, 6×36.....	1	1	1	1	1	1		
27	93600-06016	SCREW, flat, 6×16	2	2	2	2	2	2		
28	93700-05012-0A	SCREW, oval, 5×12	2	2	2	2	2	2		
29	94001-10000	NUT, hex., 10 mm	1	1	1	1	1	1		
30	94101-04000	WASHER, plain, 4 mm	2	2	2	2	2	2		
31	94111-04000	WASHER, spring, 4 mm	7	7	7	7	7	7		



E-8 Crankshaft · Piston

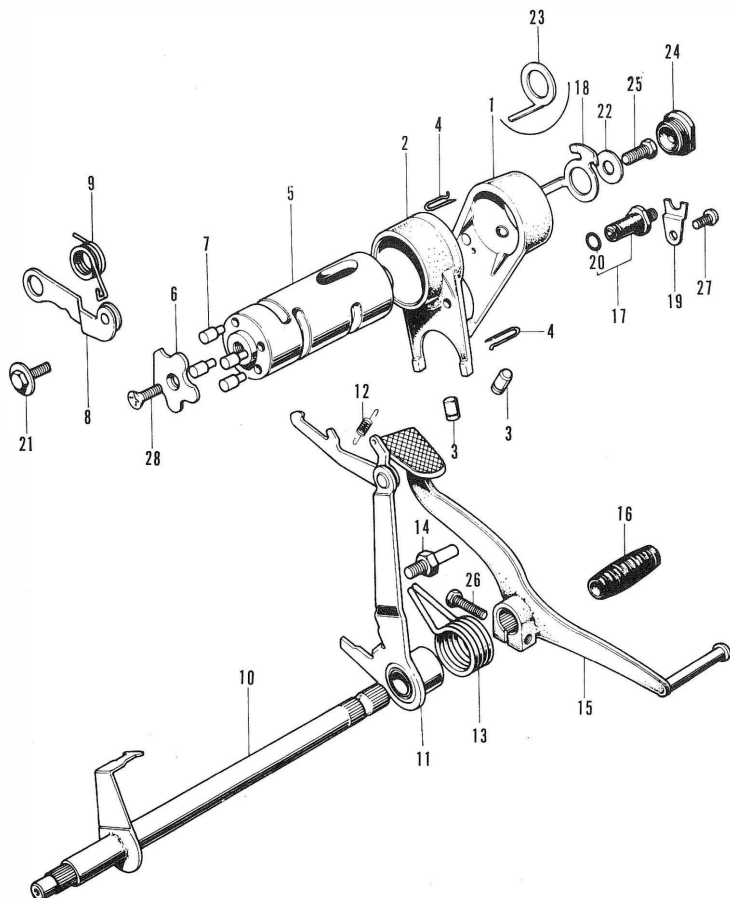
Ref. No.	Part No.	Description	Reqd. No.						Remarks
			ST50 E	ST50 ED	ST50 G	ST50 N	ST70 E	ST70 G	
1	13000-041-030	CRANKSHAFT ASSY.	1	1	1	1	-	-	
2	13000-098-000	CRANKSHAFT ASSY.	-	-	-	-	1	1	
3	13010-036-000	RING-SET, piston (STD.).....	1	1	1	1	-	-	
	13020-036-000	RING-SET, piston (0.25)	(1)	(1)	(1)	(1)	-	-	
	13030-036-000	RING-SET, piston (0.50)	(1)	(1)	(1)	(1)	-	-	
	13040-036-000	RING-SET, piston (0.75)	(1)	(1)	(1)	(1)	-	-	
	13050-036-000	RING-SET, piston (1.00)	(1)	(1)	(1)	(1)	-	-	
4	13010-087-003	RING-SET, piston (STD.) (NIPPON PISTON RING).....	-	-	-	-	1	1	
	13020-087-003	RING-SET, piston (0.25) (NIPPON PISTON RING).....	-	-	-	-	(1)	(1)	
	13030-087-003	RING-SET, piston (0.50) (NIPPON PISTON RING).....	-	-	-	-	(1)	(1)	
	13040-087-003	RING-SET, piston (0.75) (NIPPON PISTON RING).....	-	-	-	-	(1)	(1)	
	13050-087-003	RING-SET, piston (1.00) (NIPPON PISTON RING).....	-	-	-	-	(1)	(1)	
	13010-087-004	RING-SET, piston (STD.) (RIKEN PISTON RING).....	-	-	-	-	1	1	
	13020-087-004	RING-SET, piston (0.25) (RIKEN PISTON RING).....	-	-	-	-	1	1	
	13030-087-004	RING-SET, piston (0.50) (RIKEN PISTON RING).....	-	-	-	-	1	1	
	13040-087-004	RING-SET, piston (0.75) (RIKEN PISTON RING).....	-	-	-	-	1	1	
	13050-087-004	RING-SET, piston (1.00) (RIKEN PISTON RING).....	-	-	-	-	1	1	
5	13101-036-010	PISTON (STD.)	1	1	1	1	-	-	
	13102-036-010	PISTON (0.25)	(1)	(1)	(1)	(1)	-	-	
	13103-036-010	PISTON (0.50)	(1)	(1)	(1)	(1)	-	-	
	13104-036-010	PISTON (0.75)	(1)	(1)	(1)	(1)	-	-	
	13105-036-010	PISTON (1.00)	(1)	(1)	(1)	(1)	-	-	
6	13101-087-000	PISTON (STD.)	-	-	-	-	1	1	
	13102-087-000	PISTON (0.25)	-	-	-	-	(1)	(1)	
	13103-087-000	PISTON (0.50)	-	-	-	-	(1)	(1)	
	13104-087-000	PISTON (0.75)	-	-	-	-	(1)	(1)	
	13105-087-000	PISTON (1.00)	-	-	-	-	(1)	(1)	
7	13111-036-000	PIN, piston	1	1	1	1	-	-	
8	13111-087-000	PIN, piston	-	-	-	-	1	1	
9	13115-001-000	CLIP, piston pin	2	2	2	2	2	2	
10	13201-036-000	ROD, connecting	1	1	1	1	1	1	



E-8 Crankshaft · Piston

Ref. No.	Part No.	Description	Reqd. No.						Remarks
			\$T50 E	\$T50 ED	\$T50 G	\$T50 N	\$T70 E	\$T70 G	
11	13211-035-000	RETAINER, roller	1	1	1	1	1	1	
12	13310-035-050	CRANKSHAFT, right	1	1	1	1	-	-	
13	13310-087-000	CRANKSHAFT, right	-	-	-	-	1	1	
14	13321-041-020	CRANKSHAFT, left	1	1	1	1	1	1	
15	13381-035-010	PIN, crank	1	1	1	1	1	1	
16	14311-035-000	SPROCKET, timing.....	1	1	1	1	1	1	
17	22911-035-010	COLLAR, 17 mm	1	1	1	1	1	1	
18	90741-035-000	KEY, woodruff	1	1	1	1	1	1	
19	91001-035-000	(Superseded by 96100-63040)							
	96100-63040	BEARING, ball, 6304	2	2	2	2	2	2	
20	91101-001-030	ROLLER, rod, 25×10.....	22	22	22	22	22	22	

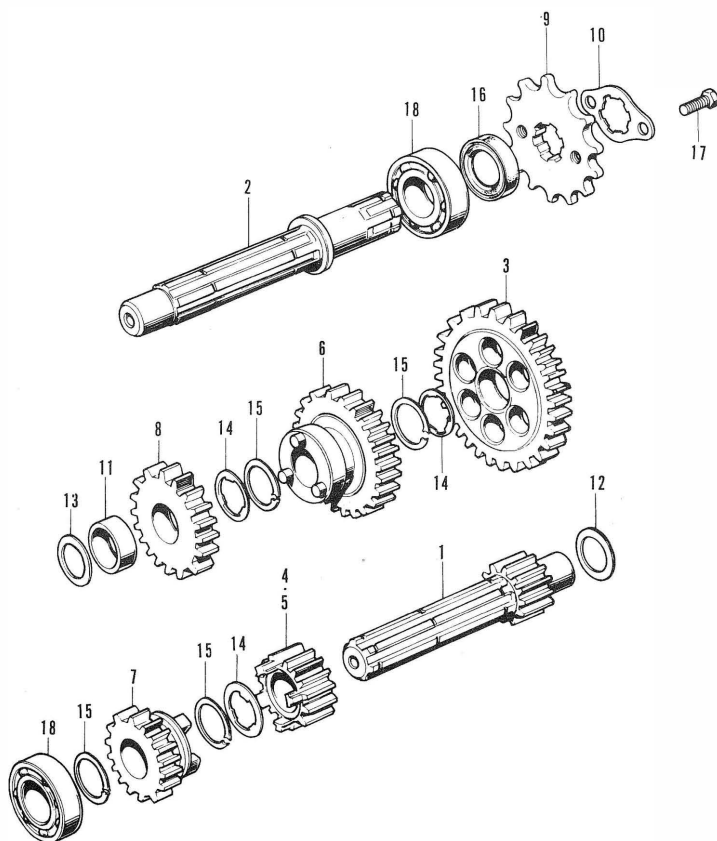
E-9 Gear Shift Drum



B098-10

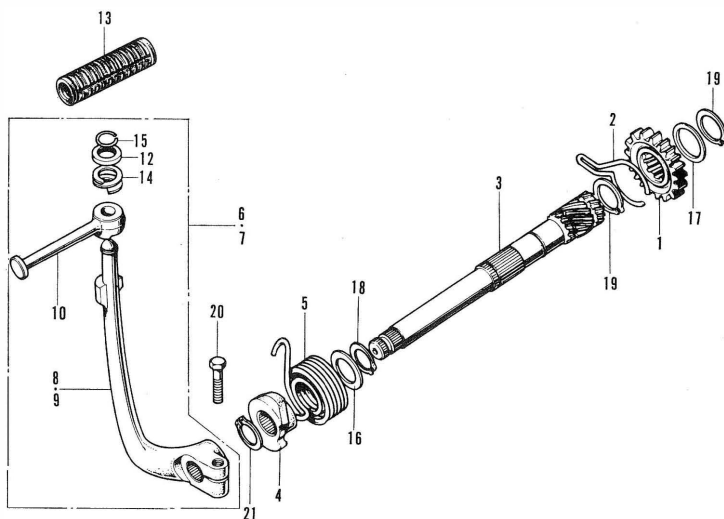
E-9 Gear Shift Drum

Ref. No.	Part No.	Description	Reqd. No.						Remarks
			\$T50	\$T50	\$T50	\$T50	\$T70	\$T70	
			E	ED	G	N	E	G	
1	24211-041-000	(Superseded by 24211-087-303)							
	24211-087-303	FORK, left gear shift	1	1	1	1	1	1	
2	24221-041-000	FORK, right gear shift	1	1	1	1	1	1	
3	24261-028-010	PIN, shift fork guide	2	2	2	2	2	2	
4	24263-028-000	CLIP, gear shift guide pin	2	2	2	2	2	2	
5	24301-041-060	DRUM, gear shift	1	1	1	1	1	1	
6	24411-041-020	PLATE, shift drum stopper	1	1	1	1	1	1	
7	24421-041-000	PIN, shift drum	4	4	4	4	4	4	
8	24430-041-000	STOPPER, shift drum	1	1	1	1	1	1	
9	24435-040-000	SPRING, shift drum stopper	1	1	1	1	1	1	
10	24610-040-020	SPINDLE, gear shift	1	1	1	1	1	1	
11	24630-040-040	ARM, gear shift	1	1	1	-	1	1	
	24630-086-000	ARM, gear shift	-	-	-	1	-	-	
12	24641-041-000	SPRING, gear shift arm	1	1	1	1	1	1	
13	24651-041-000	SPRING, gear shift return	1	1	1	1	1	1	
14	24652-035-000	PIN, shift return spring	1	1	1	1	1	1	
15	24700-098-000	(Superseded by 24700-098-010)							
	24700-098-010	PEDAL, gear change	1	1	1	1	1	1	
16	24781-205-000	(Superseded by 95011-40000)							
	95011-40000	RUBBER, gear change pedal	1	1	1	1	1	1	
17	35750-001-020	CONTACT ASSY., neutral switch	-	1	1	1	1	1	
18	35753-035-010	ROTOR, neutral switch	-	1	1	1	1	1	
19	35755-001-020	PLATE, contact fixing	-	1	1	1	1	1	
20	37551-001-000	O-RING, 7×1.6	-	1	1	1	1	1	
21	90023-041-000	PIVOT, shift drum stopper arm	1	1	1	1	1	1	
22	90417-041-000	WASHER, shift drum side	1	1	1	1	1	1	
23	90484-045-010	WASHER, 13.2mm	1	-	-	-	-	-	
24	90801-035-000	PLUG, rubber, 19mm	1	1	1	1	1	1	
25	92000-06016	BOLT, hex., 6×16	1	1	1	1	1	1	
26	92000-06020	BOLT, hex., 6×20	1	1	1	1	1	1	
27	93500-06012	SCREW, pan, 6×12	-	1	1	1	1	1	
28	93600-06016	SCREW, flat, 6×16	1	1	1	1	1	1	



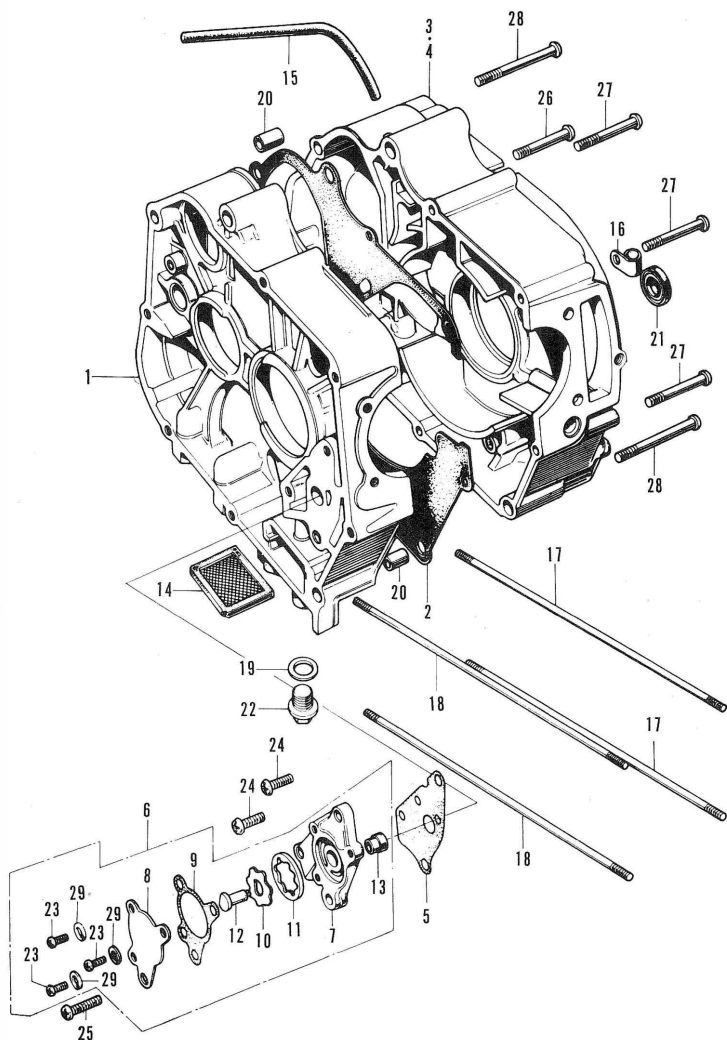
E-10 Transmission

Ref. No.	Part No.	Description	Reqd. No.						Remarks
			\$T\$D	\$T\$D	\$T\$D	\$T\$D	\$T\$D	\$T\$D	
			E	E	G	N	E	G	
1	23211-041-020	SHAFT, main, transmission (11T)	1	1	1	1	1	1	
2	23221-041-040	SHAFT, counter, transmission.....	1	1	1	1	1	1	
3	23421-041-000	GEAR, low, counter shaft (37T)	1	1	1	1	1	1	
4	23431-041-040	GEAR, second, main shaft (17T).....	1	1	1	1	-	-	
5	23431-040-060	GEAR, second, main shaft (18T).....	-	-	-	-	1	1	
6	23441-041-060	GEAR, second, counter shaft (31T)	1	1	1	1	1	1	
7	23471-041-040	GEAR, top, main shaft (21T)	1	1	1	1	1	1	
8	23481-041-020	GEAR, top, counter shaft (25T)	1	1	1	1	1	1	
9	23800-098-000	SPROCKET, drive (15T)	1	1	1	1	1	1	
10	23802-040-000	PLATE, drive sprocket fixing	1	1	1	1	1	1	
11	23911-041-010	COLLAR, gear	1	1	1	1	1	1	
12	90451-001-000	WASHER, thrust	1	1	1	1	1	1	
13	90451-035-000	WASHER, thrust, 135 mm	1	1	1	1	1	1	
14	90461-035-000	WASHER, spline, 17 mm	3	3	3	3	3	3	
15	90601-001-000	CIR-CLIP, 17 mm	4	4	4	4	4	4	
16	91203-035-000	OIL-SEAL, 17x29x5	1	1	1	1	1	1	
17	92000-06008	BOLT, hex., 6x8	2	2	2	2	2	2	
18	96100-62030	BEARING, ball, 6203	2	2	2	2	2	2	



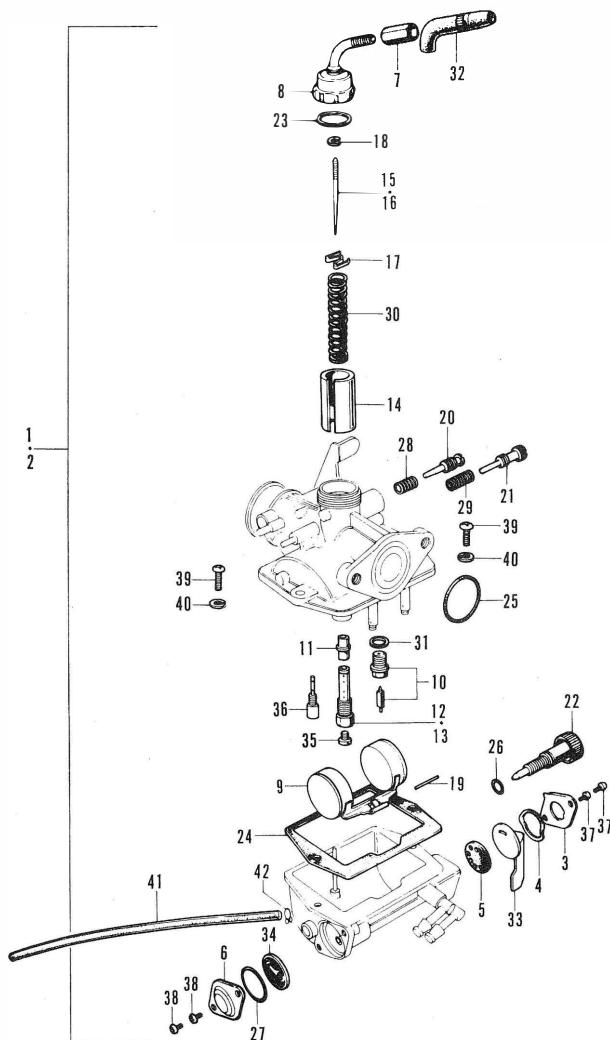
E-11 Kick Starter

Ref. No.	Part No.	Description	Reqd. No.						Remarks
			\$150 E	\$150 ED	\$150 G	\$150 N	\$170 E	\$170 G	
1	28211-040-035	PINION, kick starter (22T)	1	1	1	1	1	1	
2	28223-035-035	SPRING, kick starter ratchet	1	1	1	1	1	1	
3	28251-035-065	SPINDLE, kick starter	1	1	1	1	1	1	
4	28262-035-020	RETAINER, kick spring	1	1	1	1	1	1	
5	28281-035-010	SPRING, kick starter	1	1	1	1	1	1	
6	28300-098-000	ARM ASSY., kick starter	1	-	-	-	-	1	
7	28300-098-670	(Superseded by 28300-033-000)							
	28300-033-000	ARM ASSY., kick starter	-	1	1	1	1	-	
8	28301-098-000	ARM, kick starter	1	-	-	-	-	1	
9	28301-053-000	(Superseded by 28301-216-000)							
	28300-216-000	ARM, kicks tarter	-	1	1	1	1	-	
10	28302-001-000	PEDAL, kick starter	1	-	-	-	-	1	
11	28302-033-000	PEDAL, kick starter	-	1	1	1	1	-	
12	28303-001-000	WASHER, kick starter knuckle	1	1	1	1	1	1	
13	28311-001-000	RUBBER, kick starter	1	1	1	1	1	1	
14	28322-001-000	SPRING, kick starter knuckle	1	1	1	1	1	1	
15	28324-001-000	CLIP, kick starter knuckle	1	1	1	1	1	1	
16	90451-040-000	WASHER, thrust, 17 mm	1	1	1	1	1	1	
17	90482-035-025	WASHER, 20 mm	1	1	1	1	1	1	
18	90601-001-000	CIR-CLIP, 17 mm	1	1	1	1	1	1	
19	90605-200-000	SET-RING, 20mm	2	2	2	2	2	2	
20	92000-06020	BOLT, hex., 6x20	1	1	1	1	1	1	
21	94510-16000	CIR-CLIP, 16 mm	1	1	1	1	1	1	



E-12 Crankcase · Oil Pump

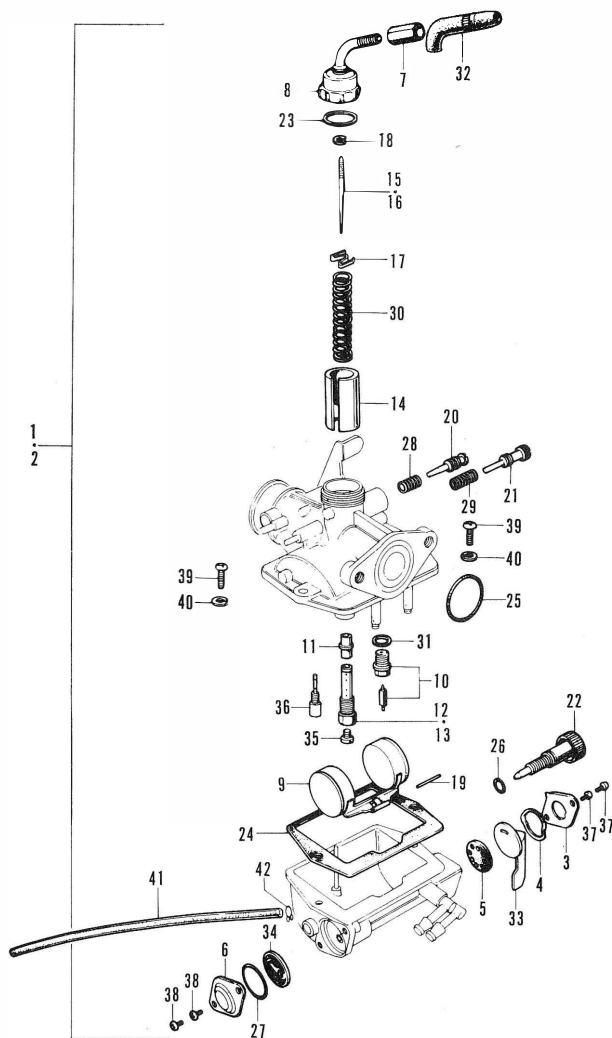
Ref. No.	Part No.	Description	Reqd. No.						Remarks
			\$150 E	\$150 ED	\$150 6	\$150 M	\$170 E	\$170 G	
1	11100-045-010	CRANKCASE, right	1	1	1	1	1	1	
2	11191-045-000	GASKET, crankcase	1	1	1	1	1	1	
3	11200-045-050	CRANKCASE, left	1	-	-	-	-	-	
4	11200-098-000	CRANKCASE, left	-	1	1	-	1	1	
	11200-098-731	CRANKCASE, left	-	-	-	1	-	-	
5	15119-035-020	GASKET, oil pump body	1	1	1	1	1	1	
6	15300-035-000	PUMP ASSY., oil	1	1	1	1	1	1	
7	15311-035-013	BODY, oil pump	1	1	1	1	1	1	
8	15321-035-000	COVER, oil pump	1	1	1	1	1	1	
9	15329-035-000	GASKET, oil pump cover.....	1	1	1	1	1	1	
10	15331-035-000	ROTOR, oil pump inner	1	1	1	1	1	1	
11	15332-035-000	ROTOR, oil pump outer	1	1	1	1	1	1	
12	15382-035-000	SHAFT, oil pump drive.....	1	1	1	1	1	1	
13	15383-035-000	PIN, oil pump knock	1	1	1	1	1	1	
14	15421-035-010	SCREEN, oil filter	1	1	1	1	1	1	
15	15761-045-000	(Superseded by 95001-50000)							
	95001-50000	PIPE, breather	1	1	1	1	1	1	
16	16236-045-000	CLAMPER, over flow pipe	1	1	1	-	1	1	
	16236-045-010	CLAMPER, over flow pipe	1	1	1	1	1	1	
17	90031-035-010	BOLT A, cylinder stud	2	2	2	2	2	2	
18	90032-035-000	BOLT B, cylinder stud	2	2	2	2	2	2	
19	90407-259-000	PACKING, drain cock	1	1	1	1	1	1	
20	90704-035-000	PIN, knock, 10×14A	2	2	2	2	2	2	
21	91203-001-000	OIL-SEAL, 11.6×24×10	1	1	1	1	1	1	
22	92800-12000	BOLT, drain cock	1	1	1	1	1	1	
23	93500-05010-0A	SCREW, pan, 5×10.....	3	3	3	3	3	3	
24	93500-06016	SCREW, pan, 6×16.....	2	2	2	2	2	2	
25	93500-06020	SCREW, pan, 6×20.....	1	1	1	1	1	1	
26	93500-06048	SCREW, pan, 6×48.....	1	1	1	1	1	1	
27	93500-06060	SCREW, pan, 6×60.....	3	3	3	3	3	3	
28	93500-06065	SCREW, pan, 6×65.....	4	4	4	4	4	4	
29	94111-05000	WASHER, spring, 5 mm	3	3	3	3	3	3	



B098-14A

E-13 Carburetor

Ref. No.	Part No.	Description	Reqd. No.						Remarks
			\$T50 E	\$T50 ED	\$T50 G	\$T50 N	\$T70 E	\$T70 G	
1	16100-045-711	(Superseded by 16100-045-712)	1	-	1	1	-	-	\$T50- ~138492
	16100-045-712	CARBURETOR ASSY.	1	-	1	1	-	-	\$T50-138493~141393
	16100-045-730	CARBURETOR ASSY.	1	1	1	1	-	-	\$T50-141394~144213
	16100-045-731	CARBURETOR ASSY.	-	1	1	1	-	-	\$T50-144214~
2	16100-098-004	(Superseded by 16100-098-014)	-	-	-	-	-	1	\$T70- ~134555
	16100-098-014	CARBURETOR ASSY.	-	-	-	-	-	1	\$T70-134556~136306
	16100-098-710	CARBURETOR ASSY.	-	-	-	-	-	1	\$T70-136307~
	16100-098-711	CARBURETOR ASSY.	-	-	-	-	1	-	
3	16111-098-004	COVER, cock	1	1	1	1	1	1	
4	16113-001-004	SPRING, cock lever	1	1	1	1	1	1	
5	16115-001-004	PACKING, cock	1	1	1	1	1	1	
6	16116-098-004	CAP, fuel strainer	1	1	1	1	1	1	
7	16118-045-004	ADJUSTER, cable	1	1	1	1	1	1	
8	16119-098-305	TOP	1	-	1	-	-	1	\$T50- ~141393 \$T70- ~136306
	16107-096-004	TOP	1	1	1	1	1	1	\$T50-141394~ \$T70-136307~
9	16122-202-004	FLOAT	1	1	1	1	1	1	
10	16123-053-004	VALVE-SET, float	1	1	1	1	1	1	
11	16133-259-004	JET, needle	1	1	1	1	1	1	
12	16139-045-711	HOLDER, needle jet	1	1	1	1	-	-	
13	16139-098-004	HOLDER, needle jet	-	-	-	-	1	1	
14	16141-077-004	VALVE, throttle	1	-	1	-	-	1	\$T50- ~141393 \$T70- ~136306
	16141-098-004	VALVE, throttle	1	1	1	1	1	1	\$T50-141394~ \$T70-136307~
15	16151-045-711	NEEDLE, jet	1	1	1	1	-	-	\$T50- ~144213
	16151-098-670	NEEDLE, jet	-	1	1	1	-	-	\$T50-144214~
16	16151-098-004	NEEDLE, jet	-	-	-	-	-	1	
	16151-098-670	NEEDLE, jet	-	-	-	-	1	-	
17	16156-044-004	PLATE, needle dip	1	1	1	1	1	1	
18	16157-044-004	CLIP, bar	1	1	1	1	1	1	
19	16126-011-004	PIN, float arm	1	1	1	1	1	1	
20	16162-202-004	SCREW, air	1	-	1	-	-	1	\$T50- ~115227 \$T70- ~122688
	16162-107-004	SCREW, air	1	1	1	1	1	1	\$T50-115228~ \$T70-122689~

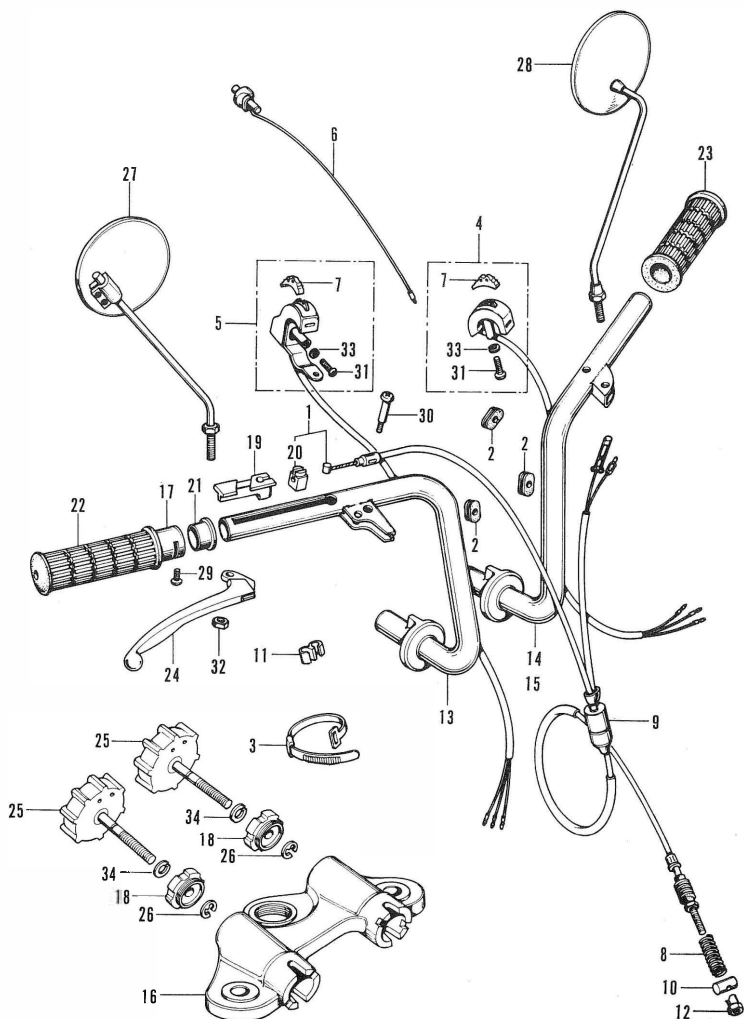


B098-14A

E-13 Carburetor

Ref. No.	Part No.	Description	Reqd. No.						Remarks
			ST50 E	ST50 E D	ST50 G	ST50 N	ST70 E	ST70 G	
21	16163-217-004	SCREW, throttle stop	1	1	1	1	1	1	
22	16164-045-014	SCREW, drain	1	1	1	1	1	1	
23	16171-046-004	WASHER, top	1	-	1	-	-	1	ST50- ST70- ~141393 ~136306
	16171-040-004	WASHER, top	1	1	1	1	1	1	ST50-141394~ ST70-136307~
24	16172-098-004	WASHER, float chamber	1	1	1	1	1	1	
25	16173-250-004	O-RING, 24×2.4	1	1	1	1	1	1	
26	16174-045-004	O-RING, 3.8×1.9	1	1	1	1	1	1	
27	16176-046-004	O-RING, 18.6×2.4	1	1	1	1	1	1	
28	16181-202-004	SPRING, air screw	1	1	1	1	1	1	
29	16182-011-004	SPRING, stop screw	1	1	1	1	1	1	
30	16185-045-004	SPRING, throttle	1	1	1	1	1	1	
31	16188-040-004	WASHER, plain, 7.2×0.5	1	1	1	1	1	1	
32	16194-045-004	(Superseded by 16118-045-770)	1	-	1	-	-	1	ST50- ST70- ~136492 ~136506
	16118-045-770	CAP, rubber	1	-	1	1	1	1	ST50-136493~ ST70-136507~
33	16953-098-004	LEVER, cock	1	1	1	1	1	1	
34	16957-028-000	SCREEN, fuel strainer	1	1	1	1	1	1	
35	99114-076-0500	JET, main (#50)	-	(1)	(1)	(1)	-	-	
	99114-076-0520	JET, main (#52)	-	(1)	(1)	(1)	(1)	(1)	
	99114-076-0550	JET, main (#55)	-	1	1	1	(1)	(1)	ST50-144214~
	99114-076-0580	JET, main (#58)	(1)	(1)	(1)	(1)	1	1	ST70-136544~
	99114-076-0600	JET, main (#60)	(1)	(1)	(1)	(1)	(1)	(1)	
	99114-076-0620	JET, main (#62)	1	1	1	1	(1)	(1)	ST50- ~144213
	99114-076-0650	JET, main (#65)	(1)	(1)	(1)	(1)	1	1	ST70- ~136543
	99114-076-0680	JET, main (#68)	(1)	(1)	(1)	(1)	(1)	(1)	
	99114-076-0700	JET, main (#70)	-	-	-	-	(1)	(1)	
36	99124-051-0350	JET, slow (#35 STD.)	1	1	1	1	1	1	
	99124-051-0380	JET, slow (#38)	(1)	(1)	(1)	(1)	(1)	(1)	
37	93500-03005-0A	SCREW, pan, 3×5	2	2	2	2	2	2	
38	93500-03006-0A	SCREW, pan, 3×6	2	2	2	2	2	2	
39	93500-04012-0A	SCREW, pan, 4×12	2	2	2	2	2	2	
40	94111-04000	WASHER, spring, 4 mm	2	2	2	2	2	2	
41	95001-35240-40	TUBE, fuel, 3.5×240	1	1	1	1	1	1	
42	95002-02070	CLIP, tube, B7	1	1	1	1	1	1	

F-1 Steering Handle

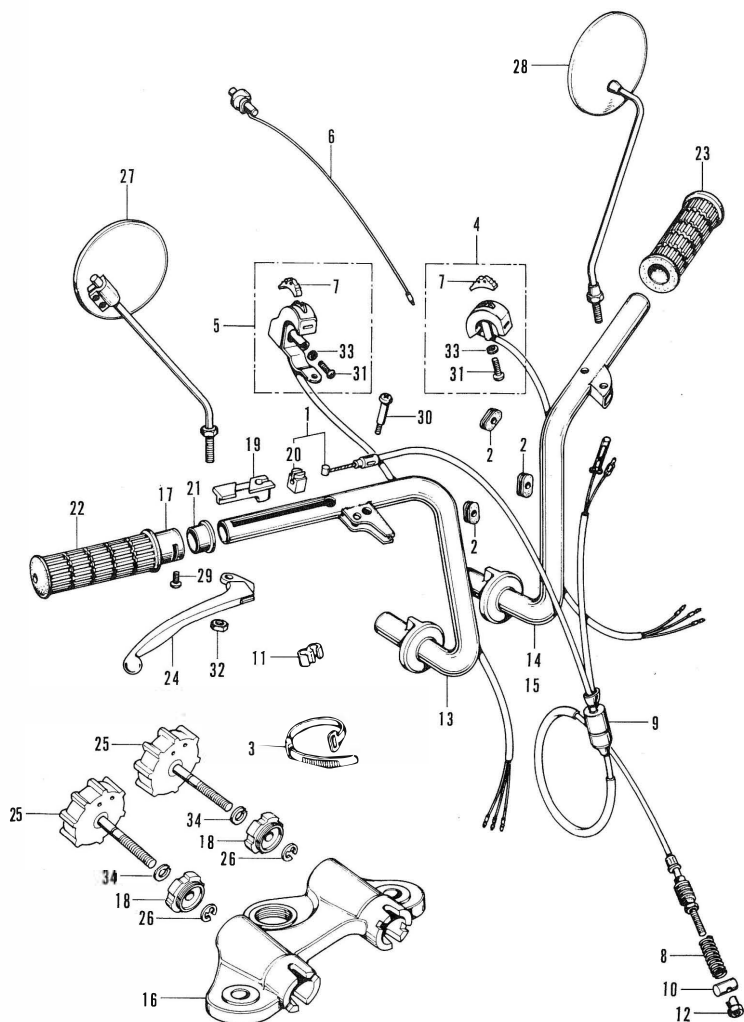


B098-73

F-1 Steering Handle

Ref. No.	Part No.	Description	Reqd. No.							Remarks
			ST50 E	ST50 ED	ST50 G	ST50 N	ST70 E	ST70 G		
1	17910-098-672	(Superseded by 17910-098-673).....	1	-	1	-	-	1	ST50- ~141393 ST70- ~136306	
	17910-098-673	CABLE COMP., throttle	1	1	1	1	1	1	ST50-141394~ ST70-136307~	
2	17911-023-000	GROMMET, throttle wire.....	3	3	3	3	3	3		
3	32161-098-000	(Superseded by 95014-62100)								
	95014-62100	BAND A, wire harness	2	2	2	2	2	2		
4	35250-098-671	SWITCH ASSY., dimmer.....	1	1	1	1	1	1		
5	35300-098-000	SWITCH ASSY., winker horn	-	-	-	-	-	1		
6	35300-098-671	SWITCH ASSY., horn button.....	1	1	1	1	1	-		
7	35316-259-300	KNOB, horn button switch	1	1	1	1	1	1		
	35319-098-671	KNOB, dimmer switch	-	-	-	-	-	1		
8	45437-001-000	SPRING, front brake arm.....	1	1	1	1	1	1		
9	45450-098-670	(Superseded by 45450-098-671).....	1	1	1	-	1	1	ST50- ~134492 ST70- ~134555	
	45450-098-671	CABLE COMP., front brake	1	1	1	1	1	1	ST50-134493~ ST70-134556~	
10	45461-001-000	(Superseded by 95015-31000)								
	95015-31000	JOINT, front brake arm	1	1	1	1	1	1		
11	45465-270-000	CLIP, front brake wire	-	1	1	1	-	-		
12	45462-028-000	(Superseded by 95015-41000)								
	95015-41000	NUT, front brake adjusting	1	1	1	1	1	1		
13	53110-098-000	PIPE, right steering handle	1	1	1	1	1	1		
14	53120-098-000	PIPE, left steering handle	1	-	-	-	1	-		
15	53120-098-680	PIPE, left steering handle	-	1	1	1	-	1		
16	53131-098-670	HOLDER, steering handle	1	1	1	1	1	1		
17	53141-098-000	PIPE, throttle grip	1	1	1	1	1	1		
18	53143-045-000	NUT, handle holder	2	2	2	2	2	2		
19	53161-044-000	HINGE, throttle wire	1	1	1	1	1	1		
20	53162-098-000	(Superseded by 53162-098-010).....	1	-	1	-	-	1	ST50- ~121282 ST70- ~127936	
	53162-098-010	HOLDER, throttle cable outer.....	1	1	1	1	1	1	ST50-121283~ ST70-127937~	

F-1 Steering Handle



B098-73

F-1 Steering Handle

Ref No	Part No.	Description	Reqd. No.						Remarks
			ST50 E	ST50 ED	ST50 G	ST50 N	ST70 E	ST70 G	
21	53163-044-000	STOPPER, throttle grip.....	1	1	1	1	1	1	
22	53165-044-010	RUBBER, right grip	1	1	1	1	1	1	
23	53166-044-010	RUBBER, left grip	1	1	1	1	1	1	
24	53175-044-010	LEVER, right handle	1	-	1	-	-	1	ST50- ST70- ~121282 ~127936
	53175-098-770	LEVER, steering handle, right.....	1	1	1	1	1	1	ST50-121283~ ST70-127937~
25	53740-098-000	KNOB COMP., handle holder.....	2	2	2	2	2	2	
26	53746-045-010	RING, knob stopper	2	2	2	2	2	2	
27	88100-063-000	MIRROR ASSY., back	1	-	-	1	1	-	
28	88120-028-600	MIRROR ASSY., back, left	-	1	1	-	-	1	
29	90101-063-000	SCREW, throttle grip setting	1	1	1	1	1	1	
30	90114-063-000	SCREW, handle lever pivot	1	1	1	1	1	1	
31	93500-03012-0A	SCREW, pan, 3×12	2	2	2	2	2	2	
32	94001-05000-0S	NUT, hex., 5 mm	1	1	1	1	1	2	
33	94111-03000	WASHER, spring, 3 mm	2	2	2	2	2	2	
34	94111-08000	WASHER, spring, 8 mm	2	2	2	2	2	2	

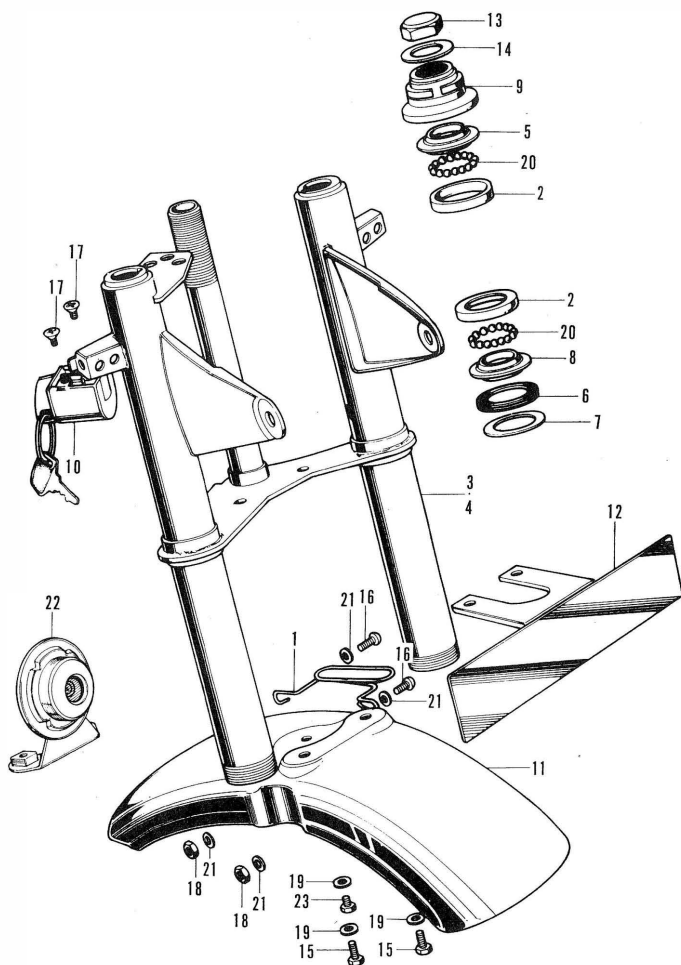
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F-2 Front Fork - Front Fender (Type I)

Ref. No.	Part No.	Description	Reqd. No.							Remarks
			ST50 E	ST50 F	ST50 G	ST50 N	ST70 E	ST70 G		
1	45465-098-670	CLIP, brake wire	-	1	1	1	-	1		
2	50301-041-305	RACE, steering top ball	-	2	2	2	-	2		
3	51510-098-611CM	FORK COMP., front (Candy ruby red)	-	-	-	1	-	1	ST70- ~124796	
	51510-098-611CN	FORK COMP., front (Candy sapphire blue)	-	-	-	-	-	1	ST70- ~124796	
	51510-098-612CM	FORK COMP., front (Candy ruby red)	-	1	1	-	-	1	ST70-124797~	
	51510-098-612CN	FORK COMP., front (Candy sapphire blue)	-	1	1	-	-	1	ST70-124797~	
	51510-098-612CQ	FORK COMP., front (Candy gold)	-	1	1	-	-	-		
	51510-098-612NL	FORK COMP., front (Candy riviera blue) ...	-	-	-	1	-	-		
	51510-098-612WF	FORK COMP., front (Ceramic white)	-	-	-	1	-	-		
4	53211-028-305	RACE, steering top cone	-	1	1	1	-	1		
5	53214-001-010	DUST SEAL, steering head	-	1	1	1	-	1		
6	53215-001-000	WASHER, steering head dust seal	-	1	1	1	-	1		
7	53217-030-305	RACE, steering bottom cone	-	1	1	1	-	1		
8	53220-098-670	THREAD COMP., steering head top	-	1	1	1	-	1		
9	61100-098-691AU	FENDER, front (Cloud silver)	-	1	1	1	-	1		
10	90304-011-000	NUT, steering stem	-	1	1	1	-	1		
11	90503-011-000	WASHER, steering stem nut	-	1	1	1	-	1		
12	92000-06012	BOLT, hex., 6×12	-	4	4	4	-	4		
13	93500-05010-0A	SCREW, pan, 5×10	-	2	2	2	-	2		
14	94101-05000	WASHER, plain, 5 mm	-	2	2	2	-	2		
15	94101-06000	WASHER, plain, 6 mm	-	4	4	4	-	4		
16	96211-06000	BALL, steel, #6	-	42	42	42	-	42		

F-2 Front Fork - Front Fender (Type II)

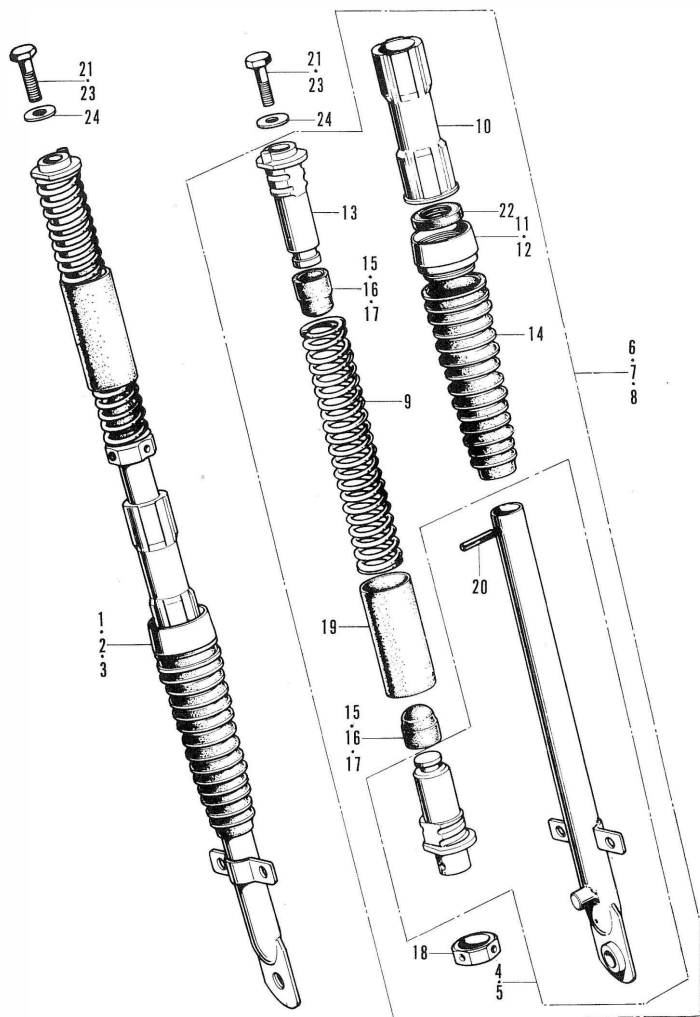


B098-17

F-2 Front Fork - Front Fender (Type II)

Ref. No.	Part No.	Description	Reqd. No.							Remarks
			ST50 £	ST50 ED	ST50 G	ST50 N	ST70 £	ST70 G		
1	45465-098-670	CLIP, brake wire	1	-	-	-	1	-	ST50-116828~	
2	50301-041-305	RACE, steering top ball	2	-	-	-	2	-		
3	51510-098-600CM	FORK, front (Candy ruby red)	1	-	-	-	-	-		
	51510-098-600CN	FORK, front (Candy sapphire blue)	1	-	-	-	-	-		
4	51510-098-630CM	FORK, front (Candy ruby red)	-	-	-	-	1	-		
	51510-098-630CN	FORK, front (Candy sapphire blue)	-	-	-	-	1	-		
	51510-098-630WF	FORK, front (Ceramic white)	-	-	-	-	1	-		
5	53211-028-305	RACE, steering top cone	1	-	-	-	1	-		
6	53214-001-010	DUST SEAL, steering head	1	-	-	-	1	-		
7	53215-001-000	WASHER, steering head dust seal	1	-	-	-	1	-		
8	53217-030-305	RACE, steering bottom cone	1	-	-	-	1	-		
9	53220-098-670	THREAD COMP., steering head top	1	-	-	-	1	-		
10	53600-001-020	LOCK, steering handle	1	-	-	-	1	-		
11	61100-098-690AU	(Superseded by 61100-098-691AU)	1	-	-	-	-	-	ST50- ~ 116827	
	61100-098-691AU	FENDER, front(Cloud silver)	1	-	-	-	1	-	ST50-116828~	
12	84703-098-600B	PLATE, front number	1	-	-	-	1	-		
13	90304-011-000	NUT, steering stem	1	-	-	-	1	-		
14	90503-011-000	WASHER, steering stem nut	1	-	-	-	1	-		
15	92000-06012	BOLT, hex., 6×12	2	-	-	-	2	-		
16	93500-05010-0A	SCREW, pan, 5×10	2	-	-	-	2	2	ST50-116828~	
17	93600-06012	SCREW, flat, 6×12	2	-	-	-	2	-		
18	94001-05000	NUT, hex., 5 mm	2	-	-	-	2	-		
19	94101-06000	WASHER, plain, 6 mm	4	-	-	-	4	-		
20	96211-06000	BALL, steel, #6	42	-	-	-	42	-		
21	94101-05000	WASHER, plain, 5 mm	4	-	-	-	4	-		
22	38100-098-671	HORN ASSY.	1	-	-	-	1	-		
23	92000-06008	BOLT, hex., 6×8	-	-	-	-	1	-		

F-3 Front Cushion

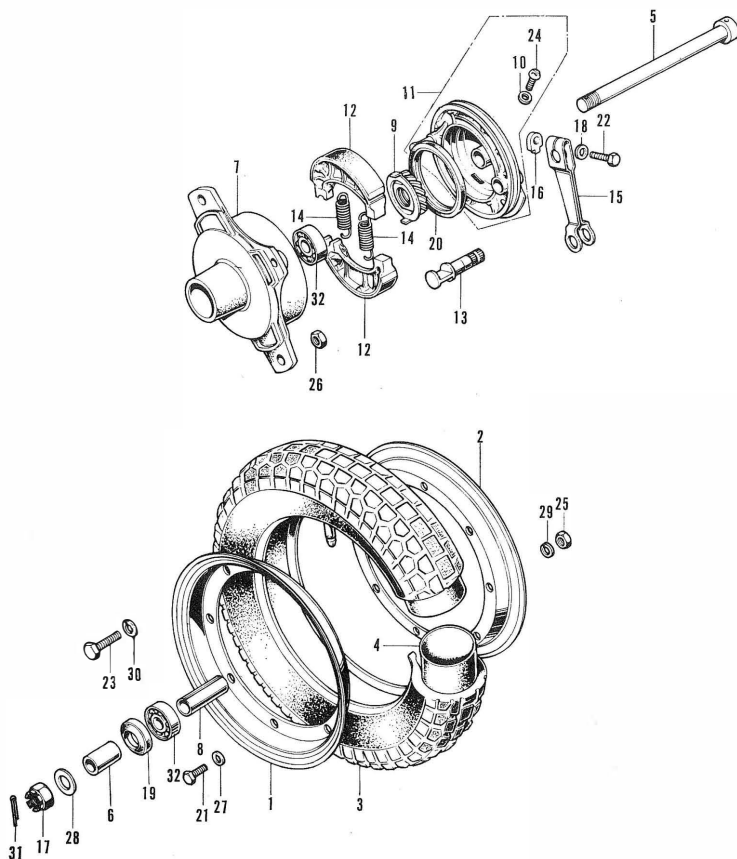


B098-19

F-3 Front Cushion

Ref. No.	Part No.	Description	Reqd. No.								Remarks
			ST50 £	ST50 EO	ST50 G	ST50 N	ST70 £	ST70 G			
1	51400-098-030	CUSHION ASSY., right front	-	1	1	1	-	1			
2	51400-098-600	CUSHION ASSY., right front	1	-	-	-	-	-			
3	51400-098-630	CUSHION ASSY., right front	-	-	-	-	1	-			
4	51450-098-000	SLIDE HALF PIPE COMP., right front cushion	1	1	1	1	1	1			
5	51460-098-000	SLIDE HALF PIPE COMP., left front cushion	1	1	1	1	1	1			
6	51500-098-030	CUSHION ASSY., left front	-	1	1	1	-	1			
7	51500-098-600	CUSHION ASSY., left front	1	-	-	-	-	-			
8	51500-098-630	CUSHION ASSY., left front	-	-	-	-	1	-			
9	51501-064-691	SPRING, front cushion	2	2	2	2	2	2			
10	51502-045-670	GUIDE, fork pipe	2	2	2	2	2	2			
11	51503-064-010	CAP, fork guide	2	2	2	2	-	2			
12	51503-098-000	CAP, fork guide	-	-	-	-	2	-			
13	51504-098-300	HOLDER, upper, cushion spring	2	2	2	2	2	2			
14	51505-064-010B	BOOT, front fork (Black)	2	2	2	2	2	2			
15	51506-064-020	RUBBER, front cushion stopper	-	4	4	4	-	4			
16	51506-098-600	RUBBER, front cushion stopper	4	-	-	-	-	-			
17	51506-098-630	RUBBER, front cushion stopper	-	-	-	-	4	-			
18	51507-098-000	PISTON, slide pipe	2	2	2	2	2	2			
19	51508-098-000	COVER, front cushion spring	2	2	2	2	2	2			
20	51526-098-000	PIN, spring	2	2	2	2	2	2			
21	90125-098-010	BOLT, hex., 10×50	-	2	2	2	-	2			
22	90755-064-013	OIL SEAL	2	2	2	2	2	2			
23	93000-10040-0B	BOLT, hex., 10×40	2	-	-	-	2	-			
24	94101-10000	WASHER, plain, 10 mm	2	2	2	2	2	2			

F-4 Front Wheel

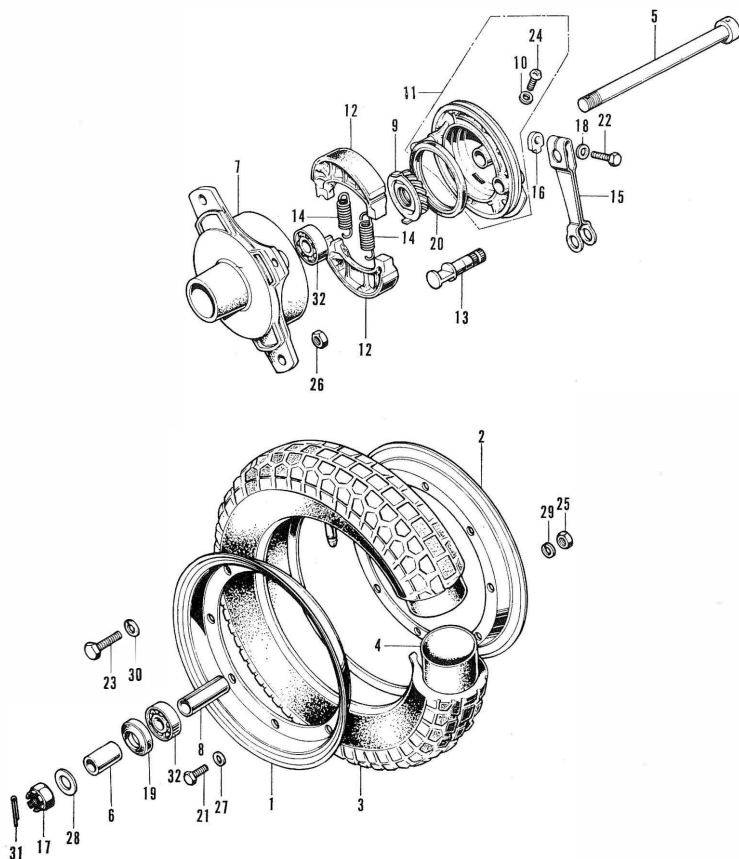


B098-20

F-4 Front Wheel

Ref. No.	Part No.	Description	Reqd.No.						Remarks
			ST50 E	ST50 EO	ST50 G	ST50 N	ST70 E	ST70 G	
1	42701-098-000AU	RIM, right wheel (Cloud silver)	1	1	1	1	1	1	
2	42702-098-000AU	RIM, left wheel (Cloud silver)	1	1	1	1	1	1	
3	42711-098-003	TIRE, wheel (3.50-10 BRIDGESTONE)	1	1	1	1	1	1	
	42711-098-006	TIRE, wheel (3.50-10 NITTO)	1	1	1	1	1	1	
4	42712-098-690	TUBE, wheel	1	1	1	1	1	1	
5	44301-045-010	AXLE, front wheel	1	-	1	-	-	1	ST50- ~135982 ST70- ~133606
	44301-098-000	AXLE, front wheel	1	1	1	1	1	1	ST50-135983~ ST70-133607~
6	44311-045-670	COLLAR, front wheel side	1	1	1	1	1	1	
7	44600-098-000AU	(Superseded by 44600-098-010AU)							
	44600-098-010AU	HUB, front wheel (Cloud silver)	1	1	1	1	1	1	
8	44602-098-000	COLLAR, front axle distance	1	1	1	1	1	1	
9	44806-098-010	GEAR, speedometer	1	1	1	1	1	1	
10	44820-001-000	WASHER, gear box cap	1	1	1	1	1	1	
11	45010-098-000	PANEL ASSY., front brake	1	1	1	1	1	1	
12	45120-001-010	SHOE COMP., brake	2	2	2	2	2	2	
13	45131-030-000	CAM, front brake	1	1	1	1	1	1	
14	45133-028-000	SPRING, brake shoe	2	2	2	2	2	2	
15	45410-098-000	ARM, front brake	1	1	1	1	1	1	
16	45436-001-000	NUT, front brake arm setting	1	1	1	1	1	1	
17	90353-045-000	NUT, self lock	1	-	1	-	-	1	ST50- ~135982 ST70- ~133606
	90306-098-000	NUT, axle	1	1	1	1	1	1	ST50-135983~ ST70-133607~
18	90525-001-000	WASHER, brake arm	1	1	1	1	1	1	
19	90755-229-000	OIL SEAL, 21×37×7	1	1	1	1	1	1	
20	91251-030-000	OIL SEAL, 47×58×7	1	1	1	1	1	1	

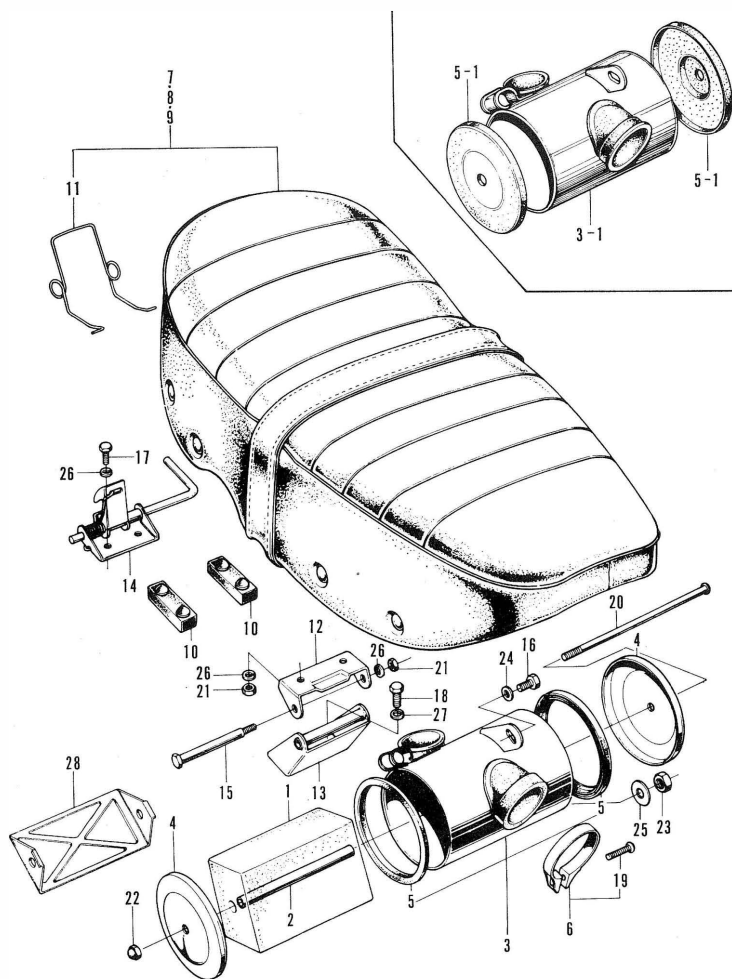
F-4 Front Wheel



B098-20

F-4 Front Wheel

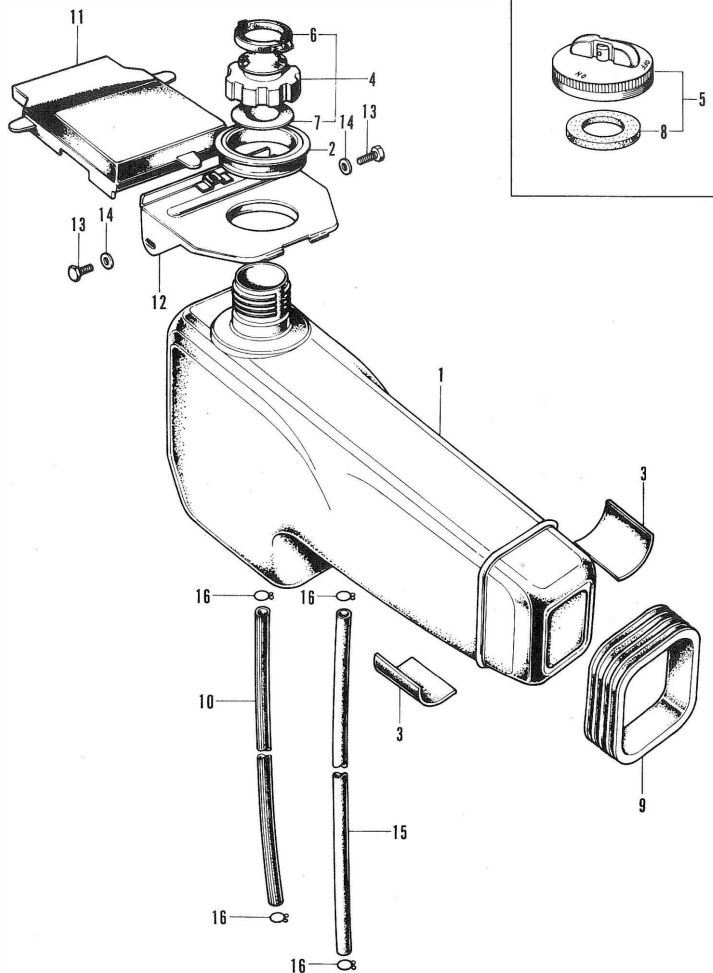
Ref. No.	Part No.	Description	Reqd. No.						Remarks
			\$T50	\$T50	\$T50	\$T50	\$T70	\$T70	
			E	ED	G	N	E	G	
21	92000-06012	BOLT, hex., 6×12	4	4	4	4	4	4	
22	92000-06025	BOLT, hex., 6×25	1	1	1	1	1	1	
23	92000-08025-0A	BOLT, hex., 8×25	4	4	4	4	4	4	
24	93500-06005	SCREW, pan, 6×5	1	1	1	1	1	1	
25	94001-06000	NUT, hex., 6 mm	4	4	4	4	4	4	
26	94001-08000-0S	NUT, hex., 8 mm	4	4	4	4	4	4	
27	94101-06000	WASHER, plain, 6 mm	8	8	8	8	8	8	
28	94101-12000	WASHER, plain, 12 mm	1	1	1	1	1	1	
29	94111-06000	WASHER, spring, 6 mm	4	4	4	4	4	4	
30	94111-08000	WASHER, spring, 8 mm	4	4	4	4	4	4	
31	94201-30250	PIN, split, 3.0×25	1	1	1	1	1	1	
32	96140-63010	BEARING, ball, 6301	2	2	2	2	2	2	



B098-21

F-5 Seat · Air Cleaner

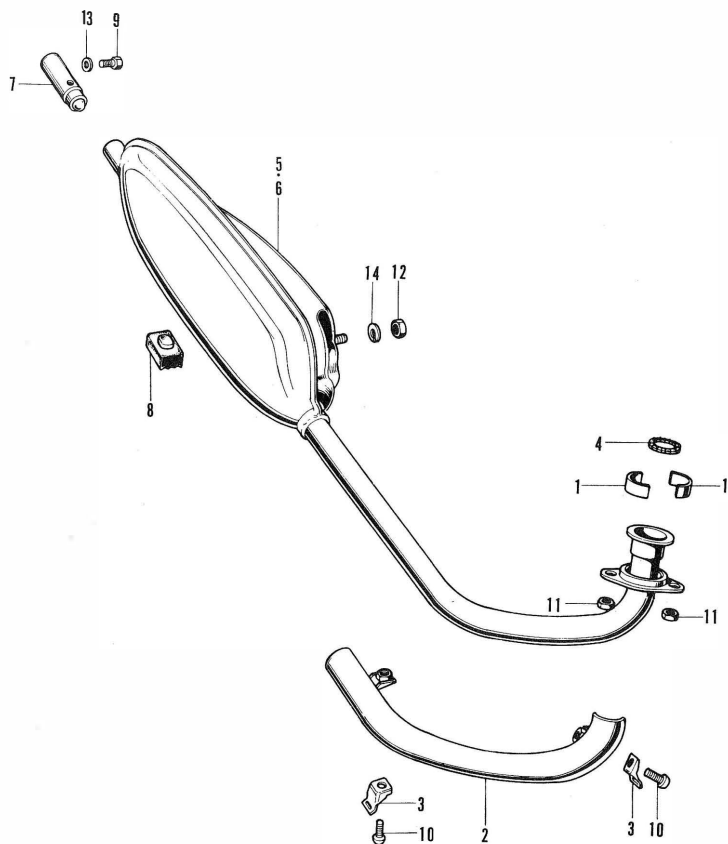
Ref. No.	Part No.	Description	Reqd. No.						Remarks
			\$T50 E	\$T50 E0	\$T50 E	\$T50 N	\$T70 E	\$T70 E	
1	17211-098-670	ELEMENT, air cleaner	1	1	1	1	1	1	\$T50- ~144213 \$T70- ~136543
	17211-098-771	ELEMENT, air cleaner	-	-	-	1	1	-	\$T50-144214~ \$T70-136544~
2	17212-045-000	PIPE, air cleaner inner	1	1	1	1	1	1	
3	17221-098-010B	CASE, air cleaner (Black)	1	1	1	1	1	1	\$T50- ~144213 \$T70- ~136543
3-1	17221-098-911B	CASE, air cleaner (Black)	-	-	-	1	1	-	\$T50-144214~ \$T70-136544~
4	17231-045-030	COVER, air cleaner	2	2	2	2	2	2	
5	17252-045-300	PACKING, air cleaner case	2	2	2	2	2	2	\$T50- ~144213 \$T70- ~136543
5-1	17252-098-771	PACKING, air cleaner case	-	-	-	2	2	-	\$T50-144214~ \$T70-136544~
6	17255-098-000	BAND, air cleaner connecting tube	1	1	1	1	1	1	
7	77200-098-010A	SEAT COMP., double (Black)	1	-	1	-	1	1	
8	77200-098-710CB	SEAT COMP., double (Vase green & black) (WHITE DAX)	-	-	-	1	1	-	
9	77200-098-920A	SEAT COMP., double (Black)	-	1	-	1	-	-	
10	77205-286-000	RUBBER B, seat setting	2	2	2	2	2	2	
11	77207-098-310	SPRING, tool set	1	1	1	1	1	1	
12	77210-098-000B	BRACKET A, seat (Black)	1	1	1	1	1	1	
13	77211-098-000B	BRACKET B, seat (Black)	1	1	1	1	1	1	
14	77230-098-000	CATCH COMP., seat	1	1	1	1	1	1	
15	90101-001-010	PIN, seat hinge	1	1	1	1	1	1	
16	92000-06010	BOLT, hex., 6×10	1	1	1	1	1	1	
17	92000-06016	BOLT, hex., 6×16	2	2	2	2	2	2	
18	92000-08016-0A	BOLT, hex., 8×16	2	2	2	2	2	2	
19	93500-04025-0A	SCREW, pan, 4×25	1	1	1	1	1	1	
20	93500-06135-02	SCREW, pan, 6×135	1	1	1	1	1	1	
21	94001-06000	NUT, hex., 6 mm	3	3	3	3	3	3	
22	94022-06020	NUT, hex., cap, 6 mm	1	1	1	1	1	1	
23	94030-08000	NUT, hex., 8 mm	1	1	1	1	1	1	
24	94101-06000	WASHER, plain, 6 mm	1	1	1	1	1	1	
25	94101-08000	WASHER, plain, 8 mm	1	1	1	1	1	1	
26	94111-06000	WASHER, spring, 6 mm	5	5	5	5	5	5	
27	94111-08000	WASHER, spring, 8 mm	2	2	2	2	2	2	
28	17222-098-771	PLATE, element set	-	-	-	1	1	-	\$T50-144214~ \$T70-136544~



F-6 Fuel Tank

Ref. No.	Part No.	Description	Reqd. No.						Remarks
			\$T50	\$T50	\$T50	\$T50	\$T70	\$T70	
			E	E	G	N	E	G	
1	17500-098-010B	TANK, fuel (Black).....	1	1	1	-	1	1	\$T70- ~139000
	17500-098-020B	TANK, fuel (Black).....	-	-	-	1	1	-	\$T70-139001~
2	17512-098-000	PACKING, filler neck	1	1	1	-	1	1	\$T70- ~139000
	17512-086-010	PACKING, filler neck	-	-	-	1	1	-	\$T70-139001~
3	17611-098-300	CUSHION, fuel tank	2	2	2	-	2	2	\$T70- ~139000
	17611-098-310	CUSHION, fuel tank	-	-	-	2	2	-	\$T70-139001~
4	17620-098-010	CAP ASSY., fuel	1	1	1	-	1	1	\$T70- ~139000
5	17620-098-690	CAP ASSY., fuel	-	-	-	1	1	-	\$T70-139001~
6	17623-098-010	RUBBER, air breather	1	1	1	1	1	1	\$T70- ~139000
7	17624-098-010	CAP, fuel cap	1	1	1	1	1	1	\$T70- ~139000
8	17631-001-000	PACKING, filler	-	-	-	1	1	-	\$T70-139001~
9	17670-098-000	BAND, fuel tank	1	1	1	-	1	1	\$T70- ~139000
	17670-098-010	BAND, fuel tank	-	-	-	1	1	-	\$T70-139001~
10	17681-098-000	TUBE, fuel reserve	1	-	1	-	-	1	\$T50- ~138492 \$T70- ~134555
	17681-098-010	TUBE, fuel reserve	1	1	1	1	1	1	\$T50-138493~ \$T70-134556~
11	50661-098-010B	LID, frame body (Black)	1	1	1	1	1	1	
12	50665-098-020B	LID, fuel tank (Black).....	1	1	1	-	1	1	\$T70- ~139000
	50665-098-030B	LID, fuel tank (Black).....	-	-	-	1	1	-	\$T70-139001~
13	92000-06010	BOLT, hex., 6×10	2	2	2	2	2	2	
14	94101-06000	WASHER, plain, 6 mm	2	2	2	2	2	2	
15	95001-50350	TUBE, fuel, 5×350	1	-	1	-	-	1	\$T50- ~138492 \$T70- ~134555
	95001-55310-40	TUBE, fuel, 5.5×310	1	1	1	-	1	1	\$T50-138493~138543 \$T70-134556~139000
	95001-55350-40	TUBE, fuel, 5.5×350	-	1	1	-	-	-	\$T50-136544~
	95001-55330-40	TUBE, fuel, 5.5×330	-	-	-	1	1	-	\$T70-139001~
16	95002-50000	CLIP, fuel tube, 5.0 φ	4	-	4	-	-	4	\$T50- ~138492 \$T70- ~134555
	95002-02100	CLIP, tube, B10	4	4	4	4	4	4	\$T50-138493~ \$T70-134556~

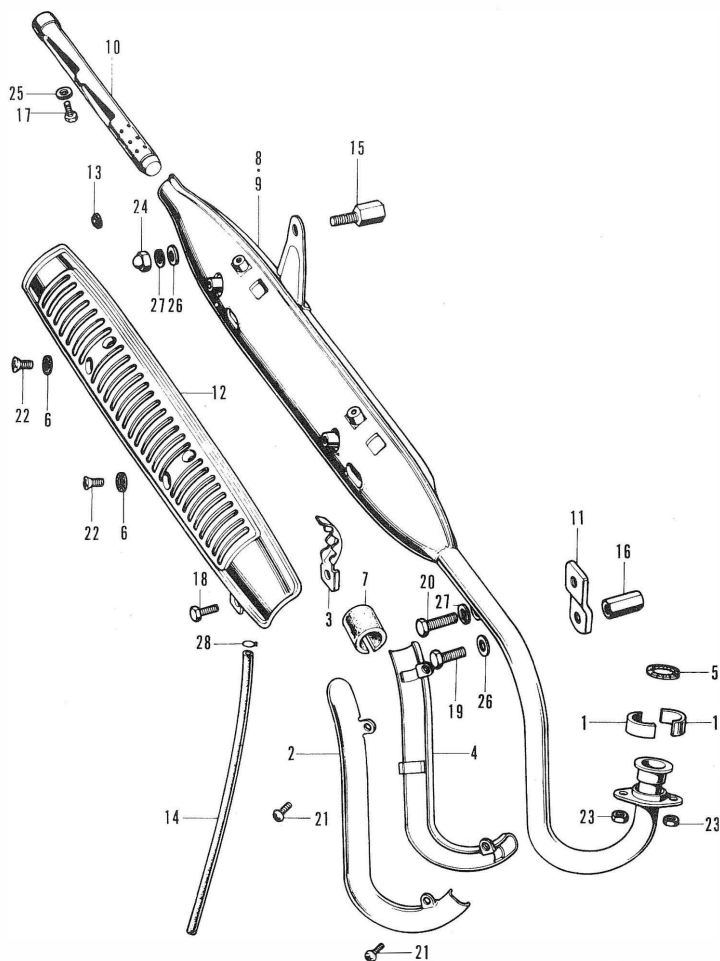
F-7 Exhaust Muffler (Type I)



B098-23

F-7 Exhaust Muffler (Type I)

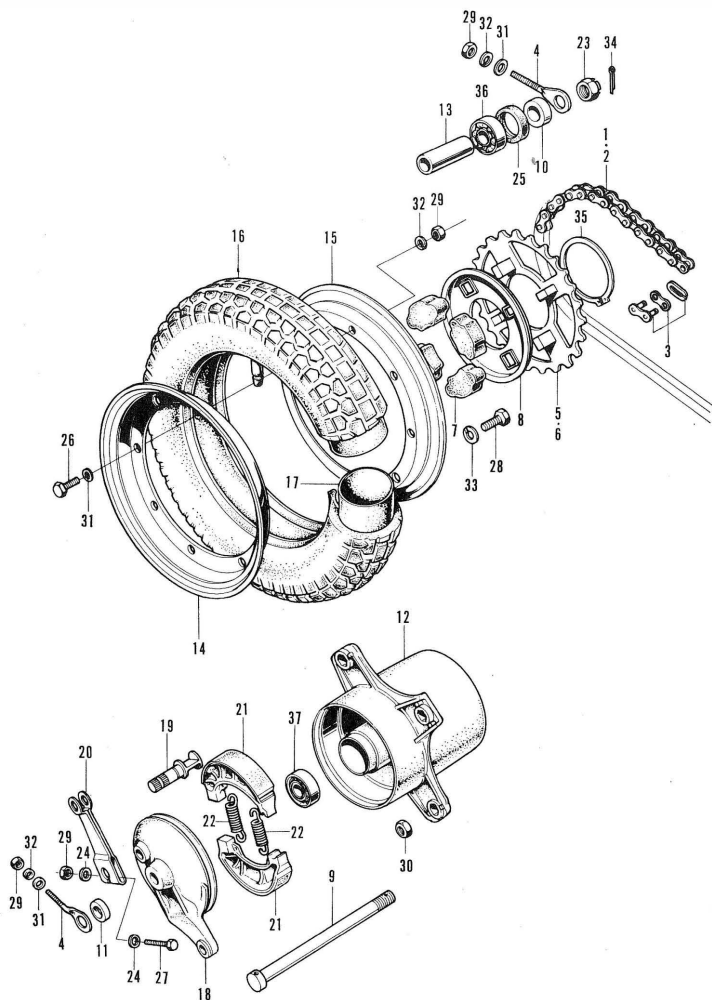
Ref. No.	Part No.	Description	Reqd. No.							Remarks
			\$T50 E	\$T50 ED	\$T50 G	\$T50 N	\$T70 E	\$T70 G		
1	18233-051-000	COLLAR, exhaust pipe joint	2	-	-	-	1	2	\$T70- ~139000	
2	18271-098-000	COVER, exhaust pipe.....	1	-	-	-	1	1	\$T70- ~139000	
3	18272-220-000	BAND B, exhaust cover setting	2	-	-	-	1	2	\$T70- ~139000	
4	18291-001-010	GASKET, exhaust pipe	1	-	-	-	-	1		
5	18300-098-020	(Superseded by 18300-098-690).....	1	-	-	-	1	-	\$T70- ~139000	
	18300-098-690	MUFFLER COMP, exhaust.....	1	-	-	-	1	-		
6	18300-098-610	MUFFLER COMP, exhaust.....	-	-	-	-	-	1		
7	18311-098-000	(Superseded by 95011-61000)								
	95011-61000	PIPE, exhaust diffuser	1	-	-	-	1	1	\$T70- ~139000	
8	50524-001-000	RUBBER, main stand stopper	1	-	-	-	-	1	\$T70- ~139000	
9	92000-05008-4J	BOLT, hex, 5x8.....	1	-	-	-	-	1		
10	93500-05012-0A	SCREW, pan, 5x12	2	-	-	-	-	2		
11	94001-06000	NUT, hex, 6 mm	2	-	-	-	-	2		
12	94001-08000-0S	NUT, hex, 8 mm	1	-	-	-	-	1		
13	94101-05000	WASHER, plain, 5 mm	1	-	-	-	-	1		
14	94111-08000	WASHER, spring, 8 mm	1	-	-	-	-	1		



F-7 Exhaust Muffler (Type II)

Ref. No.	Part No.	Description	Reqd.No.							Remarks
			ST50 E	ST50 EO	ST50 G	ST50 N	ST70 E	ST70 G		
1	18233-051-000	COLLAR, exhaust pipe joint	-	2	2	-	-	-		
2	18271-098-671	COVER, exhaust pipe	-	1	1	-	1	-	ST50- ~139000	
	18271-098-672	COVER, exhaust pipe	-	-	-	1	1	-	ST70-139001~	
3	18281-011-000	BAND, protector setting	-	1	1	1	1	-		
4	18281-098-670	COVER B, exhaust pipe	-	1	1	-	-	-		
	18281-098-671	COVER B, exhaust pipe	-	-	-	-	1	-		
5	18291-001-010	GASKET, exhaust pipe	-	1	1	1	1	-		
6	18292-254-000	PACKING, protector	-	4	4	4	4	-		
7	18293-076-000	PACKING, protector band	-	1	1	1	1	-		
8	18300-098-620	(Superseded by 18300-098-621)								
	18300-098-621	MUFFLER COMP., exhaust	-	1	1	-	-	-		
9	18300-098-712	MUFFLER COMP., exhaust	-	-	-	1	1	-		
10	18311-076-000	PIPE, exhaust diffuser	-	1	1	-	-	-		
11	18321-098-671	STAY, muffler front	-	1	1	1	1	-		
12	18361-098-672	PROTECTOR, muffler	-	1	1	1	1	-		
13	18362-098-670	RUBBER, muffler protector	-	1	1	1	1	-		
14	18381-011-010	PIPE, muffler drain	-	1	1	1	1	-		
15	90120-056-010	BOLT, rear muffler setting	-	1	1	1	1	-		
16	90305-098-670	NUT, muffler front stay	-	1	1	1	1	-		
17	92000-05008-4J	BOLT, hex., 5×8	-	1	1	-	-	-		
18	92000-06016	BOLT, hex., 6×16	-	1	1	1	1	-		
19	92000-08016-0A	BOLT, hex., 8×16	-	1	1	2	1	-		
20	92000-08020-0A	BOLT, hex., 8×20	-	1	1	1	1	-		
21	93500-05012-0A	SCREW, pan, 5×12	-	2	2	2	2	-		
22	93700-06010-4B	SCREW, oval, 6×10	-	4	4	4	4	-		
23	94001-06000	NUT, hex., 6 mm	-	2	2	2	2	-		
24	94022-08020-0S	NUT, hex., cap, 8 mm	-	1	1	1	1	-		
25	94101-05000	WASHER, plain, 5 mm	-	1	1	-	-	-		
26	94101-08000	WASHER, plain, 8 mm	-	2	2	2	2	-		
27	94111-08000	WASHER, spring, 8 mm	-	2	2	2	2	-		
28	95002-50000	CLIP, fuel tube, 5.0φ	-	1	1	1	1	-		

F-8 Rear Wheel

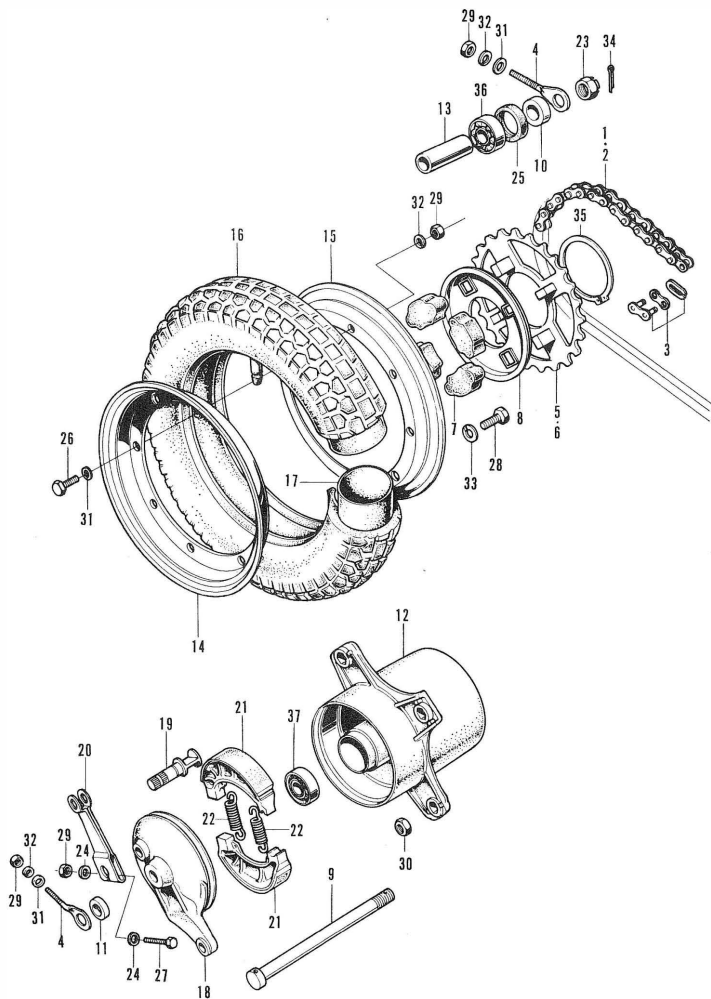


B098-25

F-8 Rear Wheel

Ref. No.	Part No.	Description	Reqd. No.						Remarks
			ST50 E	ST50 ED	ST50 G	ST50 N	ST70 E	ST70 G	
1	40530-098-003	CHAIN, drive (88L, DAIDO)	-	-	-	-	1	1	
	40530-098-005	CHAIN, drive (88L, TAKASAGO)	-	-	-	-	1	1	
2	40530-098-691	CHAIN, drive (90L, DAIDO)	1	1	1	1	-	-	
	40530-098-692	CHAIN, drive (90L, TAKASAGO)	1	1	1	1	-	-	
3	40531-098-003	JOINT, drive chain (DAIDO)	1	1	1	1	1	1	
	40531-098-005	JOINT, drive chain (TAKASAGO)	1	1	1	1	1	1	
4	40543-063-000	ADJUSTER, drive chain	2	2	2	2	2	2	
5	41201-051-000	SPROCKET, final driven (41T)	1	1	1	1	-	-	
6	41201-051-690	SPROCKET, final driven (38T)	-	-	-	-	1	1	
7	41241-051-000	DAMPER, rear wheel	4	4	4	4	4	4	
8	41245-051-000	COVER, rear wheel damper	1	1	1	1	1	1	
9	42301-045-010	AXLE, rear wheel	1	-	1	-	-	1	ST50- ~135982 ST70- ~133806
	42301-098-000	AXLE, rear wheel	1	1	1	1	1	1	ST50-135983~ ST70-133807~
10	42304-098-000	COLLAR, rear wheel side	1	1	1	1	1	1	
11	42313-098-000	COLLAR, rear brake panel side	1	1	1	1	1	1	
12	42601-098-000AU	(Superseded by 42601-098-010AU)							
	42601-098-010AU	HUB, rear wheel (Cloud silver)	1	1	1	1	1	1	
13	42620-098-000	COLLAR, rear axle distance	1	1	1	1	1	1	
14	42701-098-000AU	RIM, right wheel (Cloud silver)	1	1	1	1	1	1	
15	42702-098-000AU	RIM, left wheel (Cloud silver)	1	1	1	1	1	1	
16	42711-098-003	TIRE, wheel (3.50-10 BRIDGESTONE)	1	1	1	1	1	1	
	42711-098-006	TIRE, wheel (3.50-10 NITTO)	1	1	1	1	1	1	
17	42712-098-690	TUBE, wheel	1	1	1	1	1	1	
18	43100-028-020	PANEL, rear brake	1	1	1	1	1	1	
19	43141-098-000	CAM, rear brake	1	1	1	1	1	1	
20	43410-098-000	ARM, rear brake	1	1	1	1	1	1	

F-8 Rear Wheel

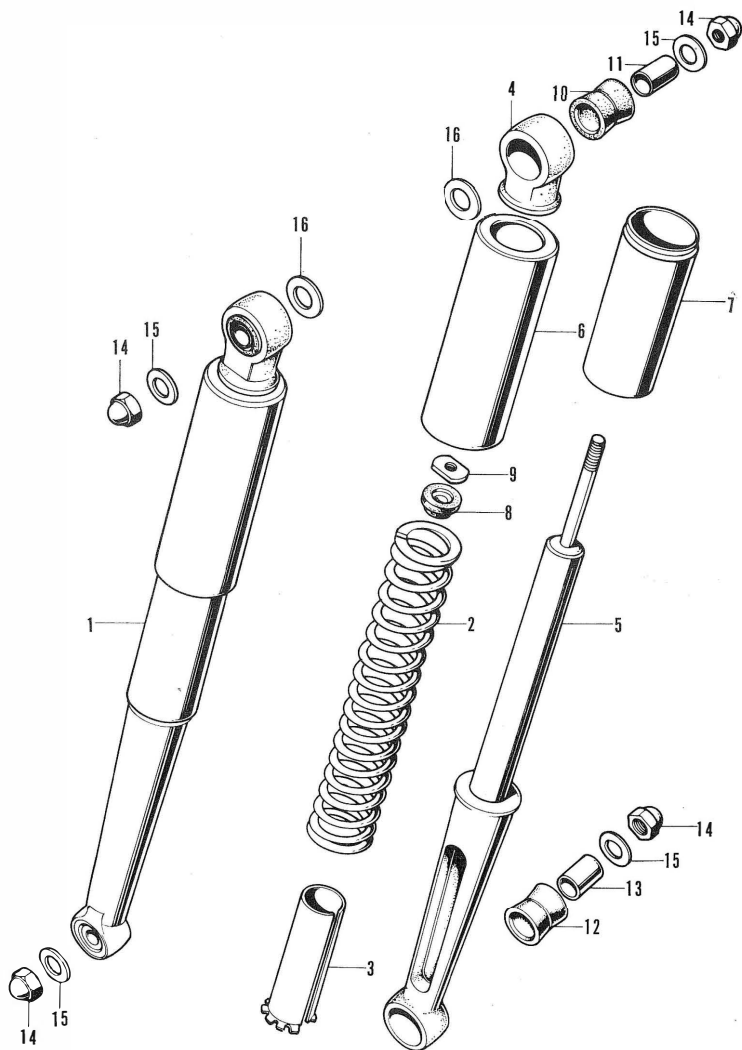


B098-25

F-8 Rear Wheel

Ref. No.	Part No.	Description	Reqd. No.						Remarks
			ST50 E	ST50 ED	ST50 6	ST50 N	ST70 E	ST70 6	
21	45120-001-010	SHOE COMP., brake	2	2	2	2	2	2	
22	45133-028-000	SPRING, brake shoe	2	2	2	2	2	2	
23	90353-045-000	NUT, self lock	1	-	1	-	-	1	ST50- ~135982 ST70- ~133606
	90306-098-000	NUT, axle	1	1	1	1	1	1	ST50-135983~ ST70-133607~
24	90525-001-000	WASHER, brake arm	2	2	2	2	2	2	
25	90753-051-000	OIL SEAL, 27×37×6.....	1	1	1	1	1	1	
26	92000-06012	BOLT, hex., 6×12	4	4	4	4	4	4	
27	92000-06036	BOLT, hex., 6×36	1	1	1	1	1	1	
28	92000-08025-0A	BOLT, hex., 8×25	4	4	4	4	4	4	
29	94001-06000	NUT, hex., 6 mm	7	7	7	7	7	7	
30	94001-08000-0S	NUT, hex., 8 mm	4	4	4	4	4	4	
31	94101-06000	WASHER, plain, 6 mm	10	10	10	10	10	10	
32	94111-06000	WASHER, spring, 6 mm	6	6	6	6	6	6	
33	94111-08000	WASHER, spring, 8 mm	4	4	4	4	4	4	
34	94201-30250	PIN, split, 3×25	1	1	1	1	1	1	
35	94510-50000	CIR CLIP, 50 mm	1	1	1	1	1	1	
36	96100-63010	BEARING, ball, 6301	1	1	1	1	1	1	
37	96140-63010	BEARING, ball, 6301R	1	1	1	1	1	1	

F-9 Rear Cushion

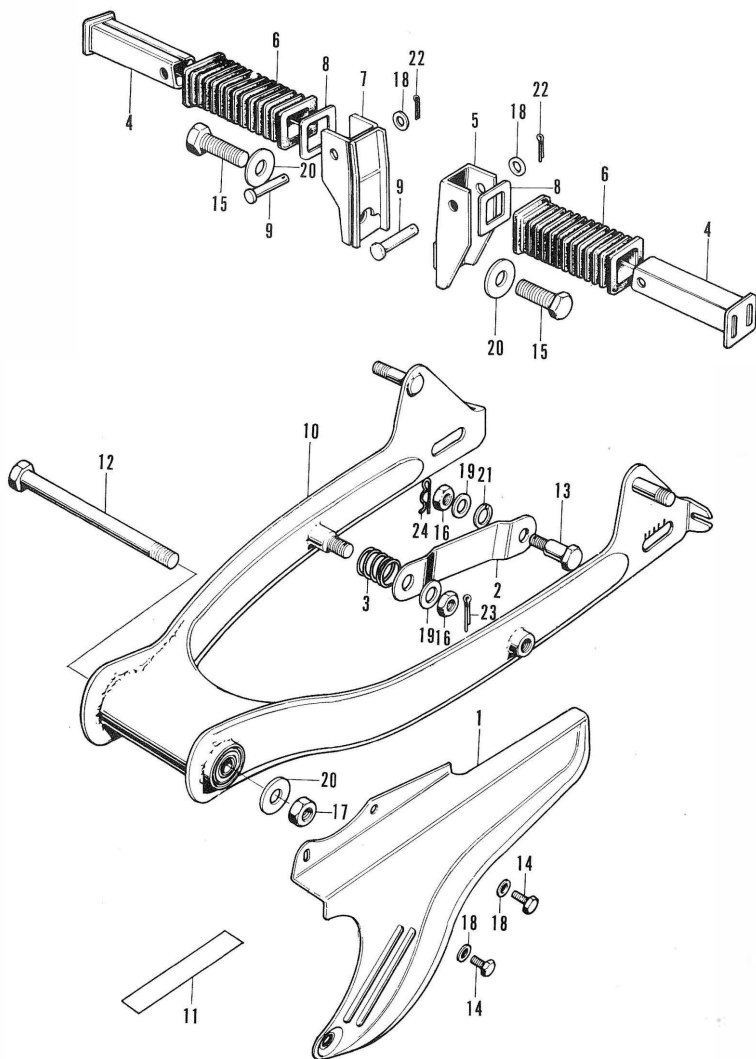


B098-26

F-9 Rear Cushion

Ref No.	Part No.	Description	Reqd. No.						Remarks
			ST50 E	ST50 ED	ST50 G	ST50 N	ST70 E	ST70 G	
1	52400-098-000CM	CUSHION ASSY., rear (Candy ruby red) ...	2	2	2	2	2	2	
	52400-098-000CN	CUSHION ASSY., rear (Candy sapphire blue).....	2	2	2	-	2	2	
	52400-098-000CQ	CUSHION ASSY., rear (Candy gold)	-	-	-	-	-	2	
	52400-098-000NL	CUSHION ASSY., rear (Candy riviera blue)	-	-	-	2	-	-	
	52400-098-000WF	CUSHION ASSY., rear (Ceramic white).....	-	-	-	2	2	-	
2	52401-098-000	SPRING, rear cushion	2	2	2	2	2	2	
3	52409-011-000	GUIDE, rear cushion spring	2	2	2	2	2	2	
4	52410-033-000	METAL, upper, rear cushion	2	2	2	2	2	2	
5	52450-098-670	ADMPER ASSY., rear	2	2	2	2	2	2	
6	52460-051-820CM	CASE, upper, rear cushion (Candy ruby red)	2	2	2	2	2	2	
	52460-051-820CN	CASE, upper, rear cushion (Candy sapphire blue).....	2	2	2	-	2	2	
	52460-051-820CQ	CASE, upper, rear cushion (Candy gold).....	-	-	-	-	-	2	
	52460-051-820NL	CASE, upper, rear cushion (Candy riviera blue).....	-	-	-	2	-	-	
	52460-051-820WF	CASE, upper, rear cushion (Ceramic white)	-	-	-	2	2	-	
7	52465-051-000	CASE, bottom, rear cushion.....	2	2	2	2	2	2	
8	52475-051-000	RUBBER, rear cushion stopper	2	2	2	2	2	2	
9	52481-051-000	NUT, rear cushion upper locking	2	2	2	2	2	2	
10	52485-001-010	BUSH, rear cushion upper rubber	2	2	2	2	2	2	
11	52488-001-000	COLLAR, rear cushion upper rubber bush...	2	2	2	2	2	2	
12	52489-028-000	BUSH, rear cushion rubber	2	2	2	2	2	2	
13	52496-035-000	COLLAR, rear cushion rubber bush.....	2	2	2	2	2	2	
14	94022-10020-0S	NUT, hex., cap, 10 mm	4	4	4	4	3	4	
15	94101-10000	WASHER, plain, 10 mm	4	4	4	4	4	4	
16	94101-12000	WASHER, plain, 12 mm	2	2	2	2	2	2	

F-10 Rear Fork · Chain Case

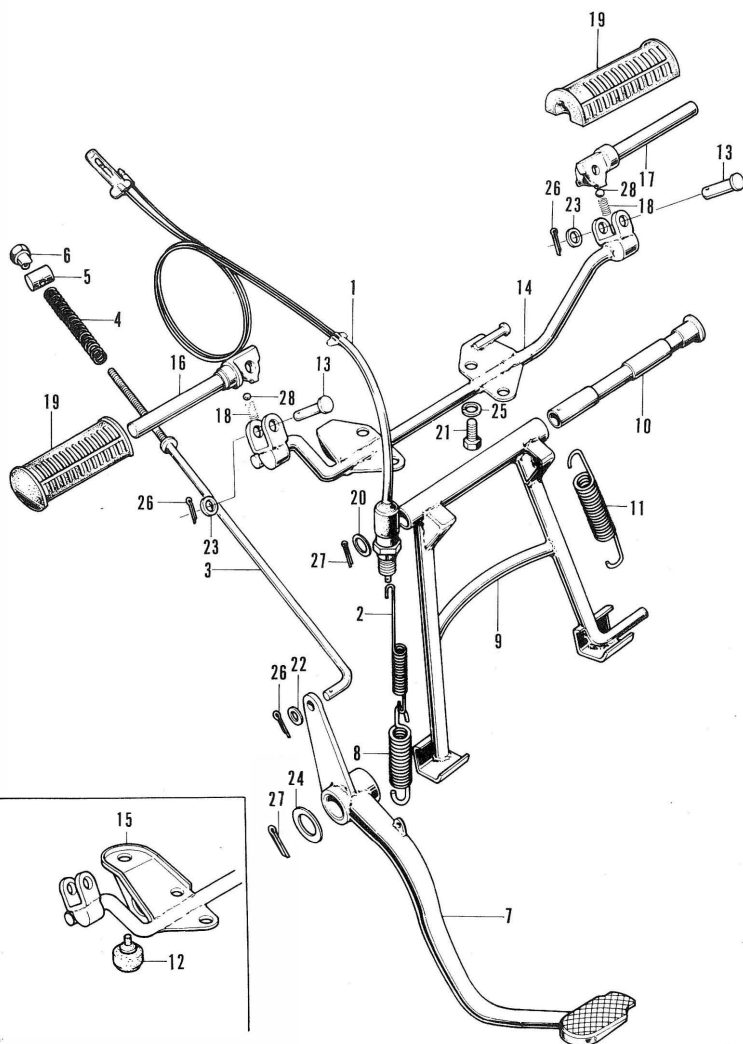


B098-28A

F-10 Rear Fork • Chain Case

Ref. No.	Part No.	Description	Reqd.No.						Remarks
			\$T50	\$T50	\$T50	\$T50	\$T70	\$T70	
			E	ED	G	N	E	G	
1	40510-098-000CM	CASE, drive chain (Candy ruby red)	1	1	1	1	1	1	
	40510-098-000CN	CASE, drive chain (Candy sapphire blue) ...	1	1	1	-	1	1	
	40510-098-000CQ	CASE, drive chain (Candy gold).....	-	1	1	-	-	1	
	40510-098-000NL	CASE, drive chain (Candy riviera blue)	-	-	-	1	-	-	
	40510-098-000WF	CASE, drive chain (Ceramic white)	-	-	-	1	1	-	
2	43431-098-000	LINK, rear brake torque	1	1	1	1	1	1	
3	43434-250-000	SPRING, rear brake torque link	1	1	1	1	1	1	
4	50701-024-010	(Superseded by 95015-61000)							
	95015-61000	BAR, pillion step	2	-	2	-	2	2	
5	50701-098-010B	BRACKET, right pillion step (Black)	1	-	1	-	1	1	
6	50705-024-000	(Superseded by 50731-024-000)							
	50731-024-000	RUBBER, pillion step.....	2	-	2	-	2	2	
7	50711-098-000B	BRACKET, left pillion step (Black)	1	-	1	-	1	1	
8	50712-024-000	(Superseded by 95015-91000)							
	95015-91000	WASHER, pillion step	2	-	2	-	2	2	
9	50715-024-000	(Superseded by 95015-81000)							
	95015-81000	PIN, pillion step	2	-	2	-	2	2	
10	52100-098-020CM	FORK COMP., rear (Candy ruby red).....	1	1	1	1	1	1	
	52100-098-020CN	FORK COMP., rear (Candy sapphire blue)...	1	1	1	-	1	1	
	52100-098-020CQ	FORK COMP., rear (Candy gold)	-	1	1	-	-	1	
	52100-098-020NL	FORK COMP., rear (Candy riviera bleu) ...	-	-	-	1	-	-	
	52100-098-020WF	FORK COMP., rear (Ceramic white)	-	-	-	1	1	-	
11	87507-098-610	MARK, tire caution.....	-	-	-	-	1	-	
12	90121-098-010	BOLT, rear fork pivot	1	1	1	1	1	1	
13	90127-001-010	BOLT, rear brake torque	1	1	1	1	1	1	
14	92000-06010	BOLT, hex., 6x10	2	2	2	2	2	2	
15	92000-10020-0A	BOLT, hex., 10x20.....	2	-	2	-	2	2	
16	94001-08000-0S	NUT, hex., 8 mm	2	2	2	2	2	2	
17	94001-10000-0S	NUT, hex., 10 mm	1	1	1	1	1	1	
18	94101-06000	WASHER, plain, 6 mm	4	2	4	2	4	4	
19	94101-08000	WASHER, plain, 8 mm	2	2	2	2	2	2	
20	94101-10000	WASHER, plain, 10 mm	3	1	3	1	3	3	
21	94111-10000	WASHER, spring, 10 mm	1	1	1	1	1	1	
22	94201-16150	PIN, split, 1.6x15	2	-	2	-	2	2	
23	94201-20150	PIN, split, 2.0x15	1	1	1	1	1	1	
24	94251-08000	PIN, lock, 8 mm	1	1	1	1	1	1	

F-11 Brake Pedal - Main Stand (Type I)

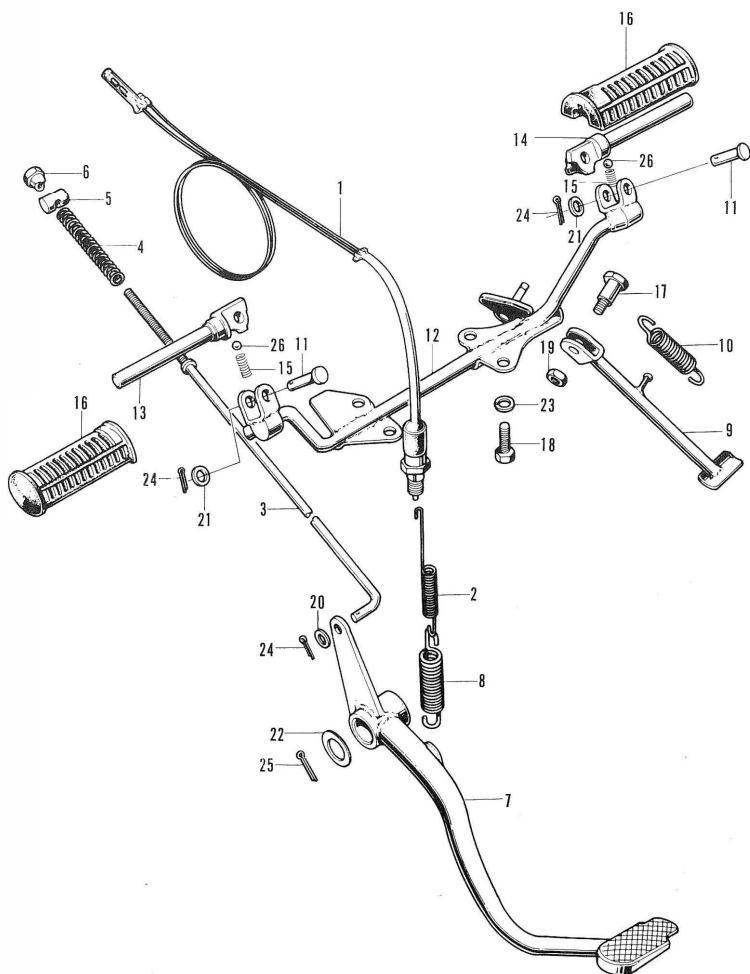


B098-29

F-11 Brake Pedal - Main Stand (Type I)

Ref. No.	Part No.	Description	Reqd.No.						Remarks
			ST50 E	ST50 ED	ST50 G	ST50 N	ST70 E	ST70 G	
1	35350-051-000	(Superseded by 35350-098-005).....	1	1	-	-	-	1	ST50- ~144063
	35350-098-005	SWITCH ASSY., stop	-	1	-	1	1	-	ST50-144064~
2	35357-046-000	SPRING, stop switch	1	1	-	1	1	1	
3	43450-098-000	(Superseded by 43450-098-770).....	1	1	-	-	-	1	ST50- ~142963 ST70- ~136476
	43450-098-770	ROD, rear brake	1	1	-	1	1	1	ST50-142964~ ST70-136477~
4	43472-001-000	(Superseded by 95014-73100)							
	95014-73100	SPRING, rear brake rod	1	1	-	1	1	1	
5	45461-001-000	(Superseded by 95015-31000)							
	95015-31000	JOINT, front brake arm	1	1	-	1	1	1	
6	45462-028-000	(Superseded by 95015-41000)							
	95015-41000	NUT, front brake adjusting	1	1	-	1	1	1	
7	46500-098-000	PEDAL, brake	1	1	-	1	1	1	
8	46514-041-000	SPRING, brake pedal	1	1	-	1	1	1	
9	50500-098-020B	STAND, main (Black).....	1	1	-	1	1	1	
10	50512-041-000	PIPE, rear brake pivot	1	1	-	1	1	1	
11	50522-041-000	(Superseded by 95014-71401)							
	95014-71401	SPRING, main stand	1	1	-	1	1	1	
12	50524-011-000	(Superseded by 95011-62000).....	-	1	-	1	1	-	ST70-139001~
	95011-62000	RUBBER, main stand stopper	-	1	-	1	1	-	
13	50603-033-000	PIN, step bar joint	2	2	-	2	2	2	
14	50611-098-020B	BAR COMP., step (Black)	1	-	-	-	-	1	
15	50611-098-710B	BAR COMP., step (Black)	-	1	-	1	1	-	
16	50615-098-691B	ARM COMP., right step (Black).....	1	1	-	1	1	1	
17	50616-098-691B	ARM COMP., left step (Black)	1	1	-	1	1	1	
18	50619-098-000	SPRING, step arm	2	2	-	2	2	2	
19	50661-051-000	(Superseded by 95011-21000)							
	95011-21000	RUBBER, step	2	2	-	2	2	2	
20	90521-028-000	WASHER, 17×22	1	1	-	1	1	1	
21	92000-08020-0A	BOLT, hex., 8×20	4	4	-	4	4	4	
22	94101-05000	WASHER, plain, 5 mm	1	1	-	1	1	1	
23	94101-08000	WASHER, plain, 8 mm	2	2	-	2	2	2	
24	94101-14000	WASHER, plain, 14 mm	1	1	-	1	1	1	
25	94111-08000	WASHER, spring, 8 mm	4	4	-	4	4	4	
26	94201-16150	PIN, split, 1.6×15	3	3	-	3	3	3	
27	94201-30250	PIN, split, 3.0×25	2	2	-	2	2	2	
28	96211-10000	BALL, steel, #10	2	2	-	2	2	2	

F-11 Brake Pedal - Side Stand (Type II)

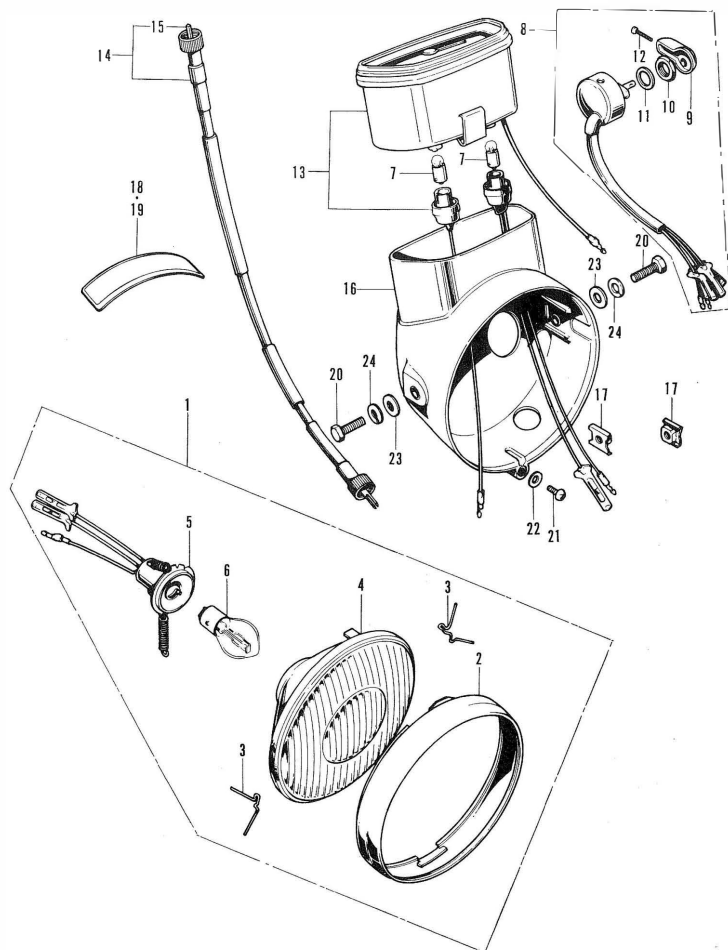


B098-30

F-11 Brake Pedal · Side Stand (Type II)

Ref. No.	Part No.	Description	Reqd. No.							Remarks
			ST50 E	ST50 ED	ST50 G	ST50 N	ST70 E	ST70 G		
1	35350-051-000	(Superseded by 35350-098-005).....	-	-	1	-	-	-	ST50- ~144036	
	35350-098-005	SWITCH ASSY, stop	-	-	1	-	-	-	ST50-144064~	
2	35357-046-000	SPRING, stop switch	-	-	1	-	-	-		
3	43450-098-000	(Superseded by 43450-098-770).....	-	-	1	-	-	-	ST50- ~142963	
	43450-098-770	ROD, rear brake	-	-	1	-	-	-	ST50-142964~	
4	43472-001-000	(Superseded by 95014-73100)								
	95014-73100	SPRING, rear brake rod	-	-	1	-	-	-		
5	45461-001-000	(Superseded by 95015-31000)								
	95015-31000	JOINT, front brake arm	-	-	1	-	-	-		
6	45462-028-000	(Superseded by 95015-41000)								
	95015-41000	NUT, front brake adjusting	-	-	1	-	-	-		
7	46500-098-000	PEDAL, brake	-	-	1	-	-	-		
8	46514-041-000	SPRING, brake pedal	-	-	1	-	-	-		
9	50530-098-700B	BAR, side stand (Black).....	-	-	1	-	-	-		
10	50542-286-000	(Superseded by 95014-72401)								
	95014-72401	SPRING, side stand	-	-	1	-	-	-		
11	50603-033-000	PIN, step bar joint	-	-	2	-	-	-		
12	50611-098-700B	BAR COMP., step (Black).....	-	-	1	-	-	-		
13	50615-098-691B	ARM COMP., right step (Black).....	-	-	1	-	-	-		
14	50616-098-691B	ARM COMP., left step (Black)	-	-	1	-	-	-		
15	50619-098-000	SPRING, step arm	-	-	2	-	-	-		
16	50661-051-000	(Superseded by 95011-21000)								
	95011-21000	RUBBER, step	-	-	2	-	-	-		
17	90108-223-000	SCREW, side stand pivot	-	-	1	-	-	-		
18	92000-08020-0A	BOLT, hex., 8×20	-	-	4	-	-	-		
19	94002-10000-0S	NUT, hex., 10 mm	-	-	1	-	-	-		
20	94101-05000	WASHER, plain, 5 mm	-	-	1	-	-	-		
21	94101-08000	WASHER, plain, 8 mm	-	-	2	-	-	-		
22	94101-14000	WASHER, plain, 14 mm	-	-	1	-	-	-		
23	94111-08000	WASHER, spring, 8 mm	-	-	4	-	-	-		
24	94201-16150	PIN, split, 1.6×15	-	-	3	-	-	-		
25	94201-30250	PIN, split, 3.0×25	-	-	1	-	-	-		
26	96211-10000	BALL, steel, #10	-	-	2	-	-	-		

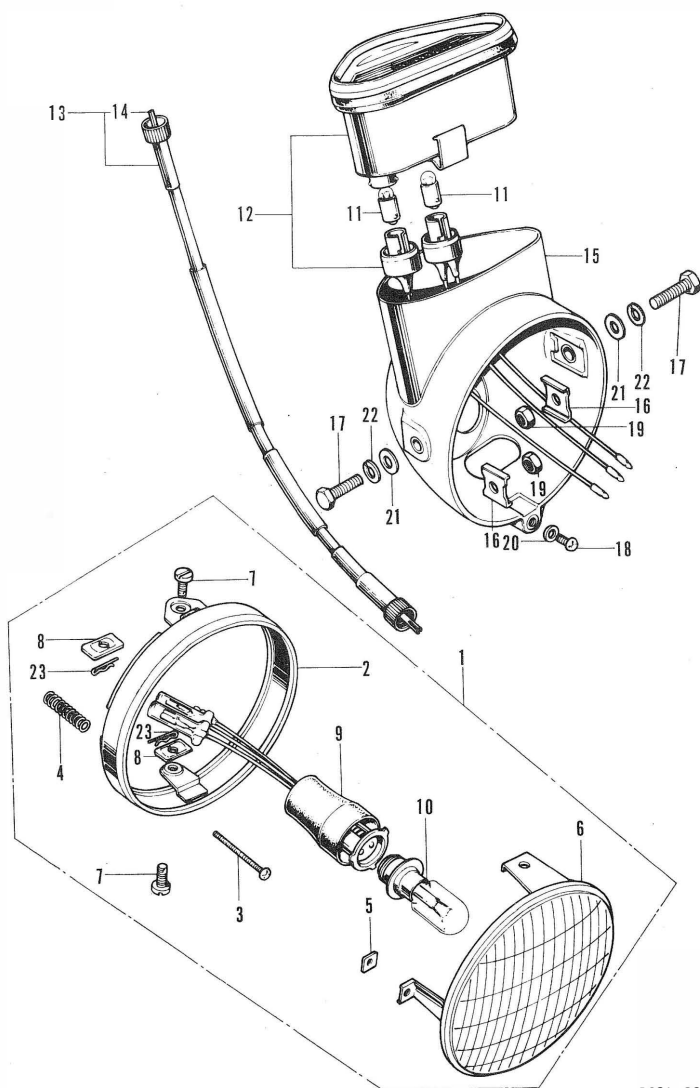
F-12 Head Light · Speedometer (Type 1)



B098-43

F-12 Head Light · Speedometer (Type I)

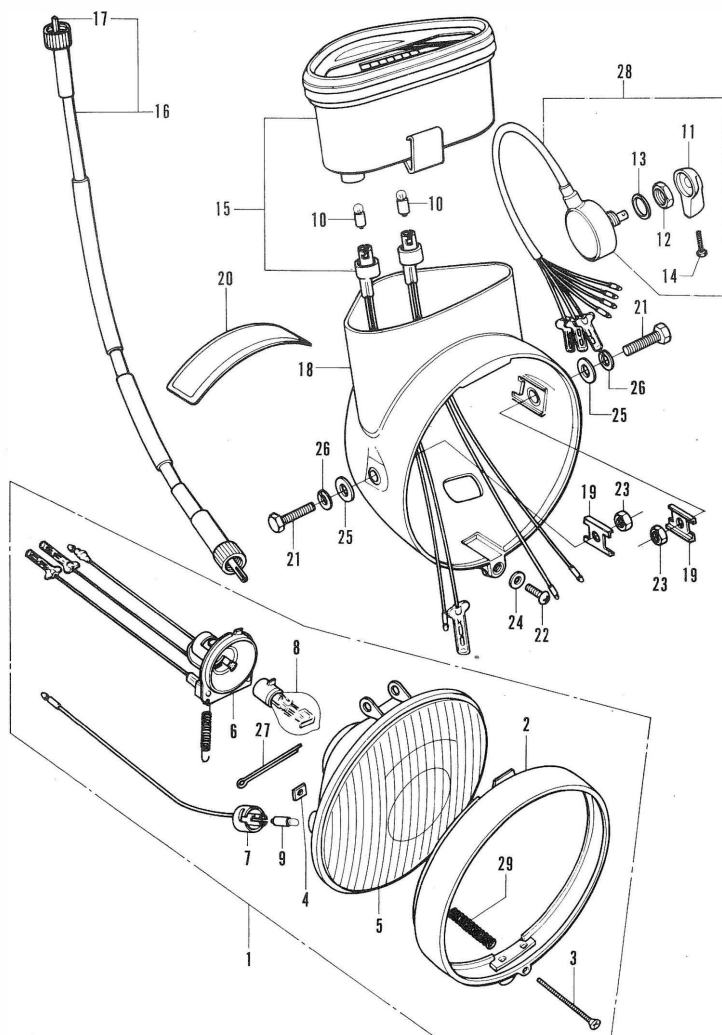
Ref. No.	Part No.	Description	Reqd. No.						Remarks
			ST50 E	ST50 EQ	ST50 G	ST50 N	ST70 E	ST70 G	
1	33100-051-020	LIGHT ASSY., head	-	1	1	1	-	1	
2	33101-237-600	RIM, head light	-	1	1	1	-	1	
3	33115-051-023	SPRING, head light unit setting	-	3	3	3	-	3	
4	33120-051-023	UNIT, head light	-	1	1	1	-	1	
5	33130-051-023	SOCKET ASSY., head light	-	1	1	1	-	1	
6		BULB, head light (6V·25/25W) (To be locally purchased in Germany).....	-	1	1	1	-	1	
7	34908-230-000	BULB, speedometer (6V·1.5W)	-	2	2	2	-	2	
8	35150-098-611	SWITCH ASSY., lighting	-	1	1	1	-	1	
9	35151-292-751	KNOB, lighting switch	-	1	1	1	-	1	
10	35152-268-000	NUT, lighting switch	-	1	1	1	-	1	
11	35153-268-000	WASHER, lighting switch setting	-	1	1	1	-	1	
12	35154-268-000	BOLT, lighting switch	-	1	1	1	-	1	
13	37200-098-610	(Superseded by 37200-098-611)							
	37200-098-611	SPEEDOMETER ASSY. (KM)	-	1	1	1	-	1	
14	44830-098-000	CABLE ASSY., speedometer	-	1	1	1	-	1	
15	44831-098-000	CABLE, inner, speedometer	-	1	1	1	-	1	
16	61301-230-681CM	CASE, head light (Candy ruby red)	-	1	1	1	-	1	
	613016230-681CN	CASE, head light (Candy sapphire blue)	-	1	1	-	-	1	
	61301-230-681CQ	CASE, head light (Candy gold)	-	1	1	-	-	-	
	61301-230-681NL	CASE, head light (Candy riviera blue)	-	-	-	1	-	-	
	61301-230-681WF	CASE, head light (Ceramic white)	-	-	-	1	-	-	
17	61303-105-000	WASHER, head light case	-	2	2	2	-	2	
18	87560-323-611A	MARK, drive caution (White)	-	-	1	-	-	-	ST50-144064~
	87560-323-611B	MARK, drive caution (Black)	-	-	1	-	-	-	
19	87560-323-670A	MARK, drive caution (White)	-	1	-	1	-	-	ST50-144064~
	87560-323-670B	MARK, drive caution (Black)	-	1	-	1	-	-	
20	92000-08025-0B	BOLT, hex., 8×25	-	2	2	2	-	2	
21	93500-05012-0A	SCREW, pan, 5×12.....	-	1	1	1	-	1	
22	94101-05000	WASHER, flat, 5 mm	-	1	1	1	-	1	
23	94101-08000	WASHER, flat, 8 mm	-	2	2	2	-	2	
24	94111-08000	WASHER, spring, 8 mm	-	2	2	2	-	2	



B098-32

F-12 Head Light • Speedometer (Type II)

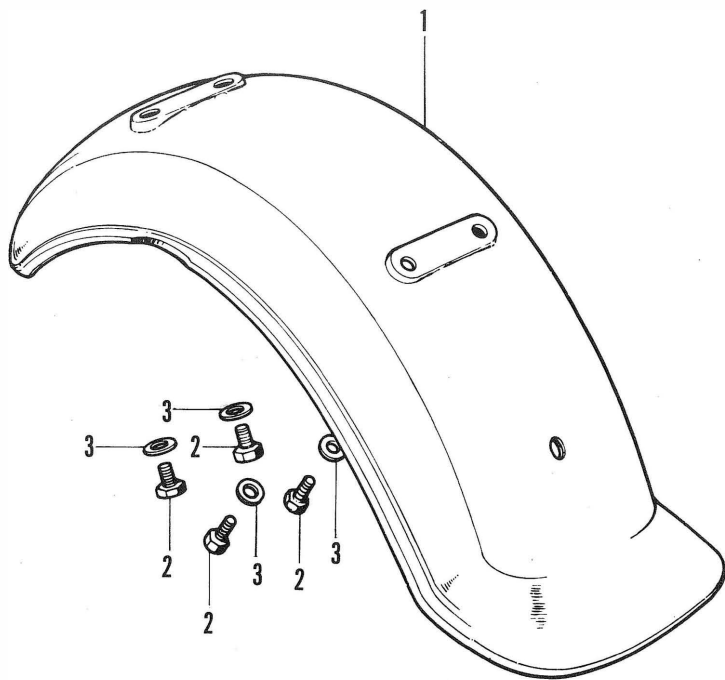
Ref. No.	Part No.	Description	Reqd. No.						Remarks
			ST50 E	ST50 ED	ST50 G	ST50 N	ST70 E	ST70 G	
1	33100-089-671	LIGHT ASSY., head	1	-	-	-	-	-	
2	33101-028-672	RIM, head light	1	-	-	-	-	-	
3	33102-041-670	SCREW, beam adjusting	1	-	-	-	-	-	
4	33107-030-003	SPRING, beam adjusting	1	-	-	-	-	-	
5	33117-041-003	NUT, beam adjusting	1	-	-	-	-	-	
6	33120-089-671	UNIT, head light	1	-	-	-	-	-	
7	33125-292-670	SCREW, unit holder	2	-	-	-	-	-	
8	33128-292-670	NUT, unit holder	2	-	-	-	-	-	
9	33130-028-671	SOCKET, head light	1	-	-	-	-	-	
10	34901-001-671	BULB, head light (6V • 15/15W)	1	-	-	-	-	-	
11	34908-230-000	BULB, speedometer (6V • 15W)	2	-	-	-	-	-	
12	37200-098-671	SPEEDOMETER ASSY. (MPH)	1	-	-	-	-	-	
13	44830-098-000	CABLE ASSY., speedometer	1	-	-	-	-	-	
14	44831-098-000	CABLE, inner speedometer	1	-	-	-	-	-	
15	61301-056-671CM	CASE, head light (Candy ruby red)	1	-	-	-	-	-	
	61301-056-671CN	CASE, head light (Candy sapphire blue)	1	-	-	-	-	-	
16	61303-229-000	WASHER, head light case	2	-	-	-	-	-	
17	92000-08025-0B	BOLT, hex., 8×25	2	-	-	-	-	-	
18	93500-05012-0A	SCREW, pan, 5×12	1	-	-	-	-	-	
19	94001-08000-0S	NUT, hex., 8 mm	2	-	-	-	-	-	
20	94101-05000	WASHER, plain, 5 mm	1	-	-	-	-	-	
21	94101-08000	WASHER, plain, 8 mm	2	-	-	-	-	-	
22	94111-08000	WASHER, spring, 8 mm	2	-	-	-	-	-	
23	94251-05000	PIN, lock, 5 mm	2	-	-	-	-	-	



8098-48

F-12 Head Light - Speedometer (Type III)

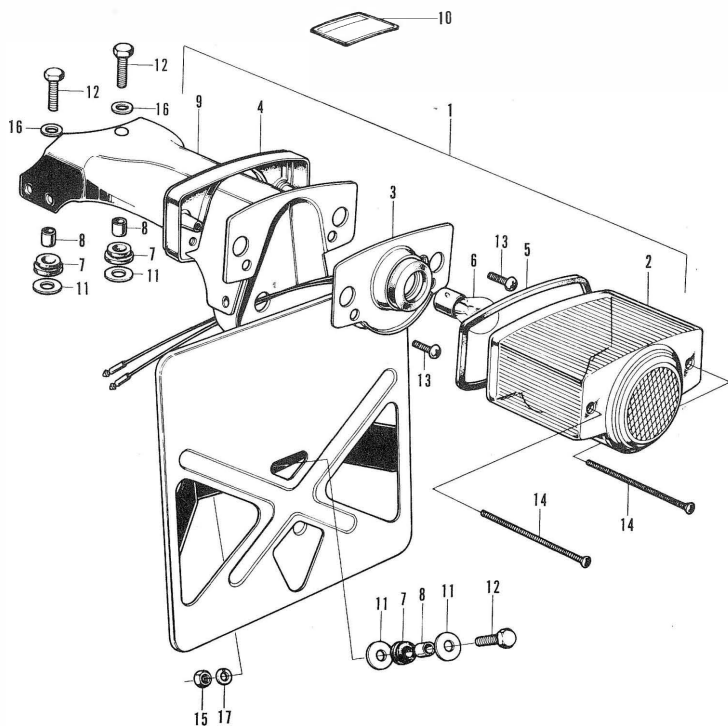
Ref. No.	Part No.	Description	Reqd. No.						Remarks
			ST50 E	ST50 ED	ST50 G	ST50 N	ST70 E	ST70 G	
1	33100-028-600	LIGHT ASSY., head	-	-	-	-	1	-	
2	33101-030-600	RIM, head light	-	-	-	-	1	-	
3	33102-001-003	SCREW, head light adjusting	-	-	-	-	1	-	
4	33117-001-003	NUT, head light adjusting	-	-	-	-	1	-	
5	33120-030-600	LIGHT UNIT, head	-	-	-	-	1	-	
6	33130-030-600	SOCKET ASSY., head light	-	-	-	-	1	-	
7	33170-268-000	SOCKET ASSY., marker light	-	-	-	-	1	-	
8	34901-030-600	BULB, head light (6V 25/25W)	-	-	-	-	1	-	
9	34902-202-600	BULB, dash (6V • 4W)	-	-	-	-	1	-	
10	34908-230-000	BULB, speedometer (6V • 15W)	-	-	-	-	2	-	
11	35151-292-751	KNOB, lighting switch	-	-	-	-	1	-	
12	35152-268-000	NUT, lighting switch	-	-	-	-	1	-	
13	35153-268-000	WASHER, lighting switch setting	-	-	-	-	1	-	
14	35154-268-000	BOLT, lighting switch	-	-	-	-	1	-	
15	37200-098-630	SPEEDOMETER ASSY. (MPH)	-	-	-	-	1	-	
16	44830-098-000	CABLE ASSY., speedometer	-	-	-	-	1	-	
17	44831-098-000	CABLE, inner, speedometer	-	-	-	-	1	-	
18	61301-056-671CM	CASE, head light (Candy ruby red)	-	-	-	-	1	-	
	61301-056-671CN	CASE, head light (Candy sapphire blue)	-	-	-	-	1	-	
	61301-056-671WF	CASE, head light (Ceramic white)	-	-	-	-	1	-	
19	61303-229-000	WASHER, head light case	-	-	-	-	2	-	
20	87560-323-670A	MARK, drive caution (White)	-	-	-	-	1	-	
21	92000-08025-0B	BOLT, hex, 8×25	-	-	-	-	2	-	
22	93500-05012-0B	SCREW, pan, 5×12	-	-	-	-	1	-	
23	94001-08000-0S	NUT, hex., 8 mm	-	-	-	-	2	-	
24	94101-05000	WASHER, plain, 5 mm	-	-	-	-	1	-	
25	94101-08000	WASHER, plain, 8 mm	-	-	-	-	2	-	
26	94111-08000	WASHER, spring, 8 mm	-	-	-	-	2	-	
27	94201-30300	PIN, split, 3.0×30	-	-	-	-	1	-	
28	35150-098-630	SWITCH ASSY., lighting	-	-	-	-	1	-	
29	33107-030-003	SPRING, head light adjusting	-	-	-	-	1	-	



F-13 Rear Fender

Ref. No.	Part No.	Description	Reqd. No.						Remarks
			\$T50 E	\$T50 E D	\$T50 G	\$T50 N	\$T70 E	\$T70 G	
1	80100-098-690AU	FENDER, rear (Cloud silver)	1	1	1	1	1	1	
2	92000-06010	BOLT, hex., 6×10	4	4	4	4	4	4	
3	94101-06000	WASHER, plain, 6 mm	4	4	4	4	4	4	

F-14 Tail Light (Type I)

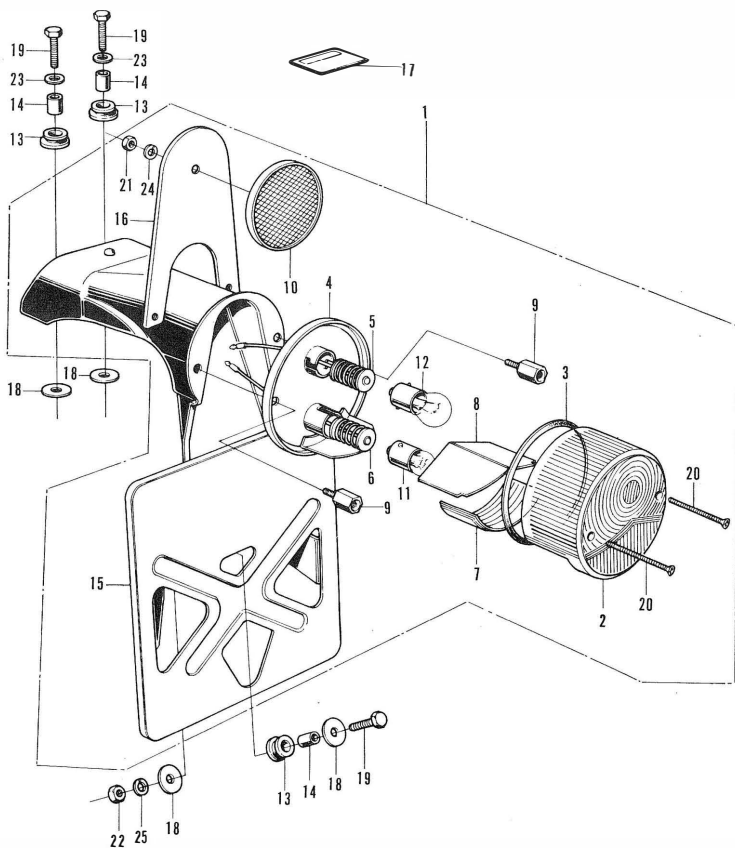


B098-35

F-14 Tail Light (Type I)

Ref. No.	Part No.	Description	Reqd.No.						Remarks
			ST50	ST50	ST50	ST50	ST70	ST70	
			E	E	G	N	E	G	
1	33700-098-601	LIGHT ASSY., tail	1	-	-	-	-	-	
2	33701-268-600	LENS, tail light.....	1	-	-	-	-	-	
3	33703-045-000	SOCKET ASSY., tail light	1	-	-	-	-	-	
4	33705-045-000	PLATE, tail light lens holder	1	-	-	-	-	-	
5	33709-268-810	PACKING, tail light lens	1	-	-	-	-	-	
6	34906-202-830	BULB, tail & stop light (6V · 18/15W).....	1	-	-	-	-	-	
7	80105-061-000	CUSHION A, rear fender.....	3	-	-	-	-	-	
8	80108-061-010	COLLAR A, rear fender	3	-	-	-	-	-	
9	84701-098-600B	BRACKET, number plate	1	-	-	-	-	-	
10	87508-098-680	MARK, battery caution	1	-	-	-	-	-	ST50-144064~
11	90514-700-000	WASHER, tank collar lock	4	-	-	-	-	-	
12	92000-06016	BOLT, hex., 6×16	3	-	-	-	-	-	
13	93500-04010-0A	SCREW, pan, 4×10.....	2	-	-	-	-	-	
14	93700-03060-0A	SCREW, oval, 3×60	2	-	-	-	-	-	
15	94001-06000	NUT, hex., 6 mm	1	-	-	-	-	-	
16	94101-06000	WASHER, plain, 6 mm	2	-	-	-	-	-	
17	94111-06000	WASHER, spring, 6 mm	1	-	-	-	-	-	

F-14 Tail Light (Type II)

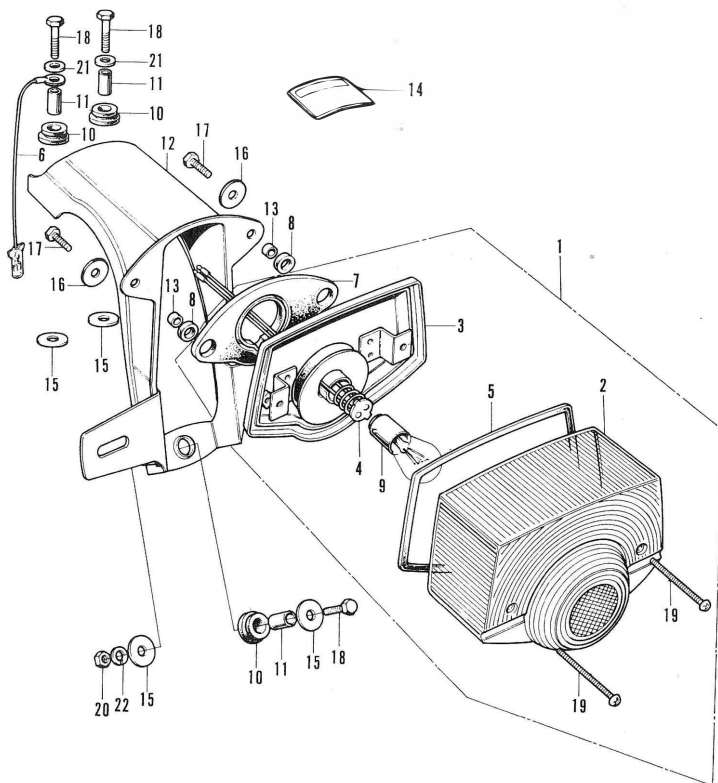


B098-45

F-14 Tail Light (Type II)

Ref. No.	Part No.	Description	Reqd. No.						Remarks
			ST50	ST50	ST50	ST50	ST70	ST70	
			E	ED	G	N	E	G	
1	33700-098-610	LIGHT ASSY., tail	-	-	1	-	-	1	
2	33701-051-000	LENS, tail & stop lamp	-	-	1	-	-	1	
3	33709-051-000	PACKING, tail light lens	-	-	1	-	-	1	
4	33710-051-000	SOCKET COMP., tail lamp	-	-	1	-	-	1	
5	33713-098-610	CORD, stop light	-	-	1	-	-	1	
6	33714-098-610	CORD, tail light	-	-	1	-	-	1	
7	33715-051-000	LENS, license	-	-	1	-	-	1	
8	33716-051-000	INTERCEPTION PLATE	-	-	1	-	-	1	
9	33717-051-010	BOLT, tail lamp setting	-	-	2	-	-	2	
10	33741-035-610	REFLEX REFLECTOR	-	-	1	-	-	1	
11		BULB, tail lamp (6V - 5W) (To be locally purchased in Germany).....	-	-	1	-	-	1	
12		BULB, stop lamp (6V - 18W) (To be locally purchased in Germany).....	-	-	1	-	-	1	
13	80105-061-000	CUSHION A, rear fender	-	-	3	-	-	3	
14	80108-061-010	COLLAR A, rear fender	-	-	3	-	-	3	
15	84701-098-610B	BRACKET, number plate (Black)	-	-	1	-	-	1	
16	84705-098-610	BRACKET, reflex reflector	-	-	1	-	-	1	
17	87508-098-680	MARK, battery caution	-	-	1	-	-	1	ST50-144064~
18	90514-700-000	WASHER, tank collar lock	-	-	4	-	-	4	
19	92000-06016	BOLT, hex., 6x16	-	-	3	-	-	3	
20	93500-03045-0B	SCREW, pan, 3x45	-	-	2	-	-	2	
21	94001-05000-0S	NUT, hex., 5 mm	-	-	1	-	-	1	
22	94001-06000	NUT, hex., 6 mm	-	-	1	-	-	1	
23	94101-06000	WASHER, plain, 6 mm	-	-	2	-	-	2	
24	94111-05000	WASHER, spring, 5 mm	-	-	1	-	-	1	
25	94111-06000	WASHER, spring, 6 mm	-	-	1	-	-	1	

F-14 Tail Light (Type III)

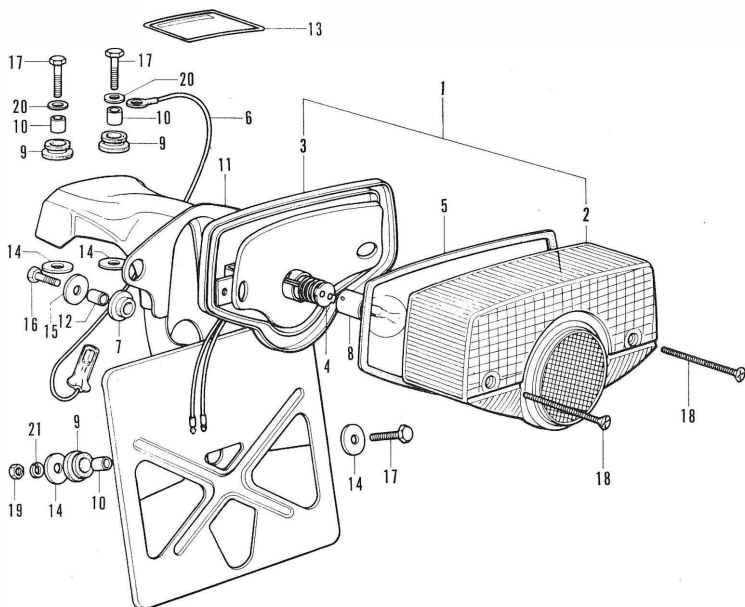


B098-47

F-14 Tail Light (Type III)

Ref. No.	Part No.	Description	Reqd. No.						Remarks
			\$T50 E	\$T50 ED	\$T50 S	\$T50 N	\$T70 E	\$T70 G	
1	33701-098-931	UNIT, tail light.....	-	1	-	1	-	-	
2	33702-323-631	LENS, tail light.....	-	1	-	1	-	-	
3	33703-303-003	SOCKET COMP., tail light	-	1	-	1	-	-	
4	33708-077-671	CORD COMP., tail light	-	1	-	1	-	-	
5	33709-077-671	PACKING, tail light lens	-	1	-	1	-	-	
6	33712-098-931	CORD, tail & stop light earth	-	1	-	1	-	-	
7	33718-077-671	PACKING A, tail light base	-	1	-	1	-	-	
8	33719-098-930	PACKING B, tail light base.....	-	2	-	1	-	-	
9	34906-098-931	BULB, stop & tail light (6V 21/5W).....	-	1	-	1	-	-	
10	80105-061-000	CUSHION A, rear fender.....	-	3	-	1	-	-	
11	80108-061-010	COLLAR A, rear fender	-	3	-	1	-	-	
12	84701-098-930B	BRACKET, number plate (Black)	-	1	-	1	-	-	
13	84706-098-930	COLLAR, number plate bracket	-	2	-	1	-	-	
14	87508-098-680	MARK, battery caution	-	1	-	1	-	-	\$T50-144064~
15	90514-700-000	WASHER, tank collar lock	-	4	-	4	-	-	
16	90581-310-000	WASHER, plain, 20 mm.....	-	2	-	2	-	-	
17	92000-05020-0A	BOLT, hex., 5×20	-	2	-	2	-	-	
18	92000-06016	BOLT, hex., 6×16	-	3	-	3	-	-	
19	93500-04050-0A	SCREW, pan, 4×50.....	-	2	-	2	-	-	
20	94001-06000	NUT, hex., 6 mm	-	1	-	1	-	-	
21	94101-06000	WASHER, plain, 6 mm	-	2	-	2	-	-	
22	94111-06000	WASHER, spring, 5 mm	-	1	-	1	-	-	

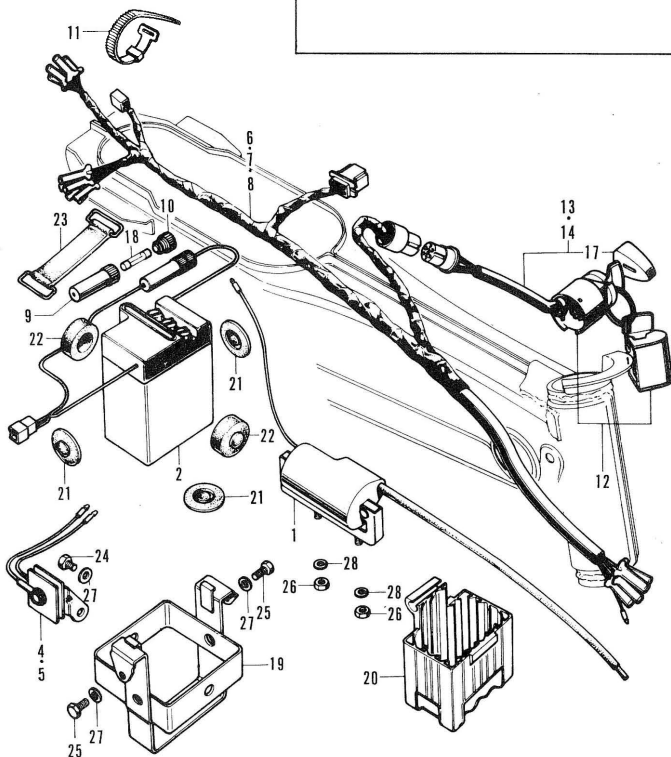
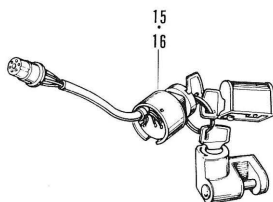
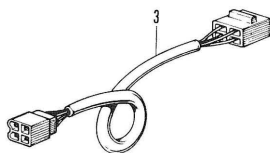
F-14 Tail Light (Type IV)



B098-49

F-14 Tail Light (Type IV)

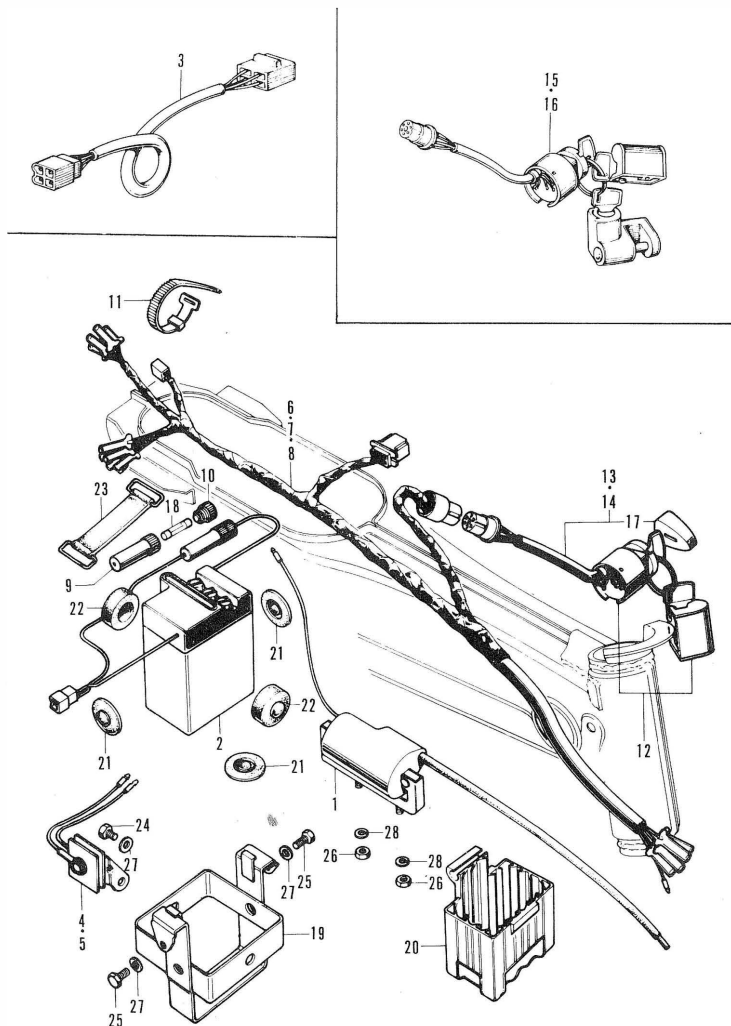
Ref. No.	Part No.	Description	Reqd. No.						Remarks
			ST50 E	ST50 E D	ST50 G	ST70 N	ST70 E	ST70 G	
1	33701-098-631	LIGHT UNIT, tail	-	-	-	-	1	-	
2	33702-323-603	LENS, tail light.....	-	-	-	-	1	-	
3	33703-077-671	BASE COMP., tail light.....	-	-	-	-	1	-	
4	33708-077-671	CORD COMP., tail light	-	-	-	-	1	-	
5	33709-077-671	PACKING, tail light lens	-	-	-	-	1	-	
6	33712-098-931	CORD, tail & stop light earth	-	-	-	-	1	-	
7	33719-077-671	PACKING B, tail light base.....	-	-	-	-	2	-	
8	34906-098-931	BULB, tail & stop light (6V 21/5W)	-	-	-	-	1	-	
9	80105-061-000	CUSHION A, rear fender.....	-	-	-	-	3	-	
10	80108-061-010	COLLAR A, rear fender	-	-	-	-	3	-	
11	84701-098-630B	BRACKET, number plate	-	-	-	-	1	-	
12	84706-286-000	COLLAR, number bracket	-	-	-	-	2	-	
13	87508-098-680	MARK, battery caution	-	-	-	-	1	-	
14	90514-700-000	WASHER, tank collar lock	-	-	-	-	4	-	
15	90581-831-650	WASHER, 18 mm	-	-	-	-	2	-	
16	92000-05020-0B	BOLT, hex., 5x20	-	-	-	-	2	-	
17	92000-06016	BOLT, hex., 6x16	-	-	-	-	3	-	
18	93500-04050-4J	SCREW, pan, 4x50.....	-	-	-	-	2	-	
19	94001-06000	NUT, hex., 6 mm	-	-	-	-	1	-	
20	94101-06000	WASHER, plain, 6 mm	-	-	-	-	2	-	
21	94111-06000	WASHER, spring, 6 mm	-	-	-	-	1	-	



B098-37A

F-15 Wire Harness - Battery

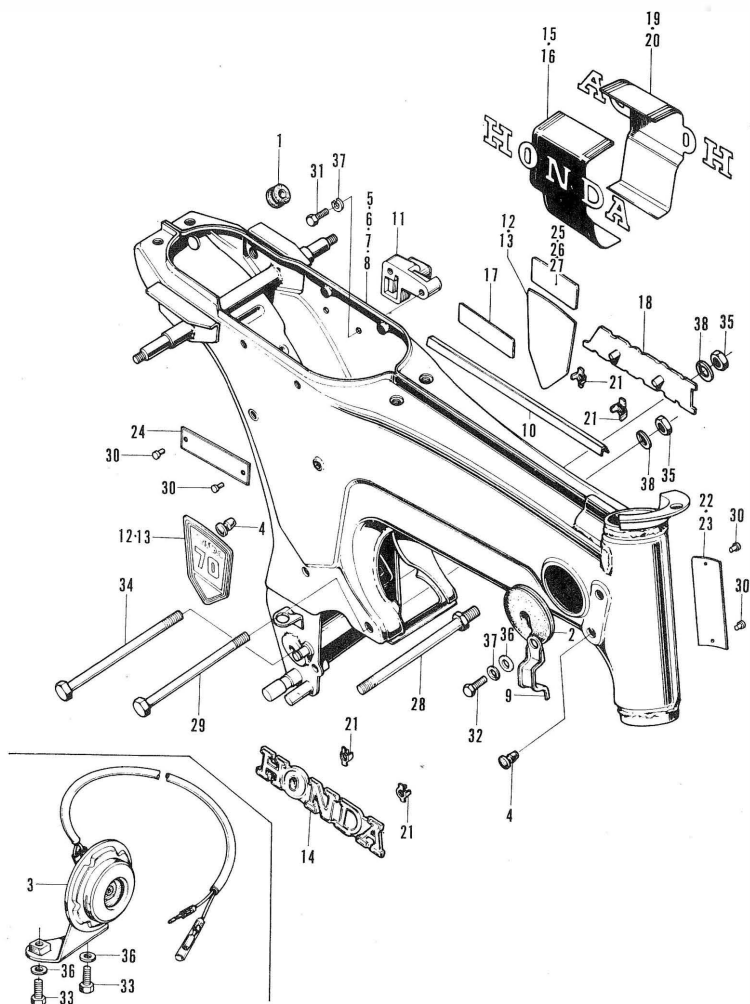
Ref. No.	Part No.	Description	Reqd. No.						Remarks
			ST50 E	ST50 ED	ST50 G	ST50 N	ST70 E	ST70 G	
1	30500-098-671	COIL ASSY., ignition.....	1	1	1	1	1	1	
2	31500-098-681	BATTERY ASSY. (6V2AH).....	1	1	1	1	1	1	ST50- ~144063
	31500-098-682	BATTERY ASSY. (6V2AH).....	-	1	1	1	1	-	ST50-144064~
3	31515-098-305	SUB CORD, battery	-	1	1	1	-	-	ST50-144064~
4	31700-045-671	RECTIFIER ASSY., selenium	1	-	-	-	-	-	
5	31700-041-008	RECTIFIER ASSY., selenium	-	1	1	1	1	1	
6	32100-098-621	HARNESS, wire	-	-	-	-	1	-	
7	32100-098-681	HARNESS, wire	-	1	1	-	-	1	ST50- ~144063
	32100-098-612	HARNESS, wire	-	1	1	1	-	-	ST50-144064~
8	32100-098-671	HARNESS, wire	1	-	-	-	-	-	
9	32106-041-000	CONNECTOR A, fuse	1	1	1	1	1	1	
10	32112-041-000	CONNECTOR B, fuse	1	1	1	1	1	1	
11	32161-286-000	(Superseded by 95014-62200)							
	95014-62200	BAND A, wire harness	1	1	1	1	1	1	
12	35010-098-672	SWITCH-KIT, combination	1	-	-	-	-	-	
13	35100-098-621	SWITCH ASSY., combination	-	1	1	1	1	1	
14	35100-098-672	SWITCH ASSY., combination	1	-	-	-	-	-	
15	35021-098-621	SWITCH & LOCK SET	-	-	-	-	1	-	
16	35021-098-672	SWITCH & LOCK SET	1	-	-	-	-	-	
17	35112-098-670	CAP, key.....	1	1	1	1	1	1	
18	38201-001-000	(Superseded by 98200-10700)							
	98200-10700	FUSE (7A)	1	1	1	1	1	1	
19	50325-098-000	(Superseded by 50325-098-010).....	1	-	1	-	-	1	ST50- ~137582 ST70- ~134106
	50325-098-010	BOX, battery	1	1	1	1	1	1	ST50-137583~ ST70-134107~
20	50326-098-000	CUSHION, battery	1	1	1	1	1	1	ST50-137583~ ST70-134107~



B098-37A

F-15 Wire Harness - Battery

Ref. No.	Part No.	Description	Reqd. No.								Remarks
			\$T50 E	\$T50 ED	\$T50 G	\$T50 N	\$T70 E	\$T70 G			
21	50327-300-000	RUBBER B, battery	3	-	3	-	-	3	\$T50- \$T70-	~137582 ~134106	
22	50328-098-670	RUBBER A, battery	2	-	2	-	-	2	\$T50- \$T70-	~137582 ~134106	
23	50382-045-670	BAND COMP., battery	1	-	1	-	-	1	\$T50- \$T70-	~137582 ~134106	
	50382-098-000	BAND COMP., battery	1	1	1	1	1	1	\$T50-137583~ \$T70-134107~		
24	92000-06008	BOLT, hex., 6x8.....	1	1	1	1	1	1			
25	92000-06010	BOLT, hex., 6x10	2	2	2	2	2	2			
26	94001-06000	NUT, hex., 6 mm	2	2	2	2	2	2			
27	94101-06000	WASHER, plain, 6 mm	3	3	3	3	3	3			
28	94111-06000	WASHER, spring, 6 mm	2	2	2	2	2	2			



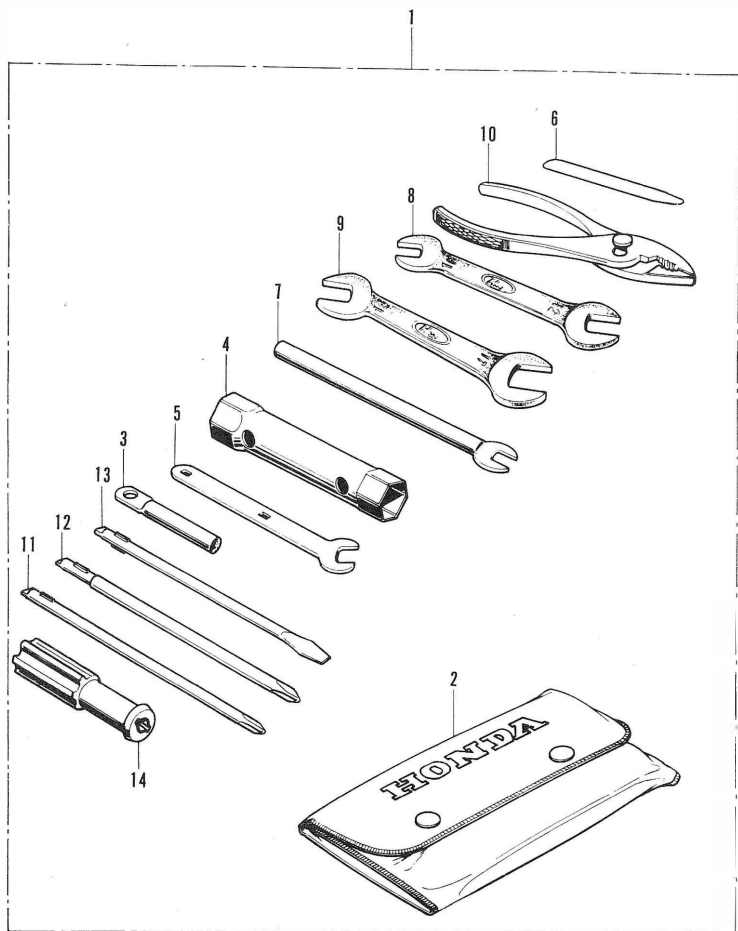
B098-38A

F-16 Frame Body - Emblem

Ref. No.	Part No.	Description	Reqd. No.						Remarks
			ST50 E	ST50 ED	ST50 G	ST50 N	ST70 E	ST70 G	
1	32983-011-000	GROMMET, wire cord	1	1	1	1	1	1	
2	32984-098-000	GROMMET, wire harness	1	1	1	1	1	1	
3	38100-098-671	HORN ASSY.	-	1	1	1	-	1	
4	50109-036-000	PLUG, head pipe	5	3	5	-	5	3	ST70- ~136306
			-	2	-	2	-	2	ST70-136307~
5	50100-098-611CM	BODY COMP, frame (Candy ruby red)	-	-	-	-	1	-	ST70- ~124796
	50100-098-611CN	BODY COMP, frame (Candy sapphire blue).....	-	-	-	-	1	-	
	50100-098-612CM	BODY COMP, frame (Candy ruby red)	-	-	-	-	1	-	ST70-124797~
	50100-098-612CN	BODY COMP, frame (Candy sapphire blue).....	-	-	-	-	1	-	
6	50100-098-681CM	(Superseded by 50100-098-682CM)	1	-	-	-	-	-	ST50- ~142963
	50100-098-681CN	(Superseded by 50100-098-682CN)	1	-	-	-	-	-	
	50100-098-682CM	BODY COMP, frame (Candy ruby red)	1	-	-	-	-	-	ST50-142964~
	50100-098-682CN	BODY COMP, frame (Candy sapphire blue).....	1	-	-	-	-	-	
7	50100-098-740CM	(Superseded by 50100-098-741CM)	-	1	1	-	-	-	ST50- ~141893
	50100-098-740CN	(Superseded by 50100-098-741CN)	-	1	1	-	-	-	
	50100-098-740CQ	(Superseded by 50100-098-741CQ)	-	1	1	-	-	-	
	50100-098-741CM	(Superseded by 50100-098-742CM)	-	1	1	-	-	-	ST50-141894~142963
	50100-098-741CN	(Superseded by 50100-098-742CN)	-	1	1	-	-	-	
	50100-098-741CQ	(Superseded by 50100-098-742CQ)	-	1	1	-	-	-	
	50100-098-742CM	(Superseded by 50100-098-743CM)	-	1	1	-	-	-	ST50-142964~144063
	50100-098-742CN	(Superseded by 50100-098-743CN)	-	1	1	-	-	-	
	50100-098-742CQ	(Superseded by 50100-098-743CQ)	-	1	1	-	-	-	
	50100-098-743CM	BODY COMP, frame (Candy ruby red)	-	1	1	1	-	-	ST50-144064~
	50100-098-743CN	BODY COMP, frame (Candy sapphire blue).....	-	1	1	-	-	-	
	50100-098-743CQ	BODY COMP, frame (Candy gold)	-	1	1	-	-	-	
	50100-098-743NL	BODY COMP, frame (Candy riviera blue)...	-	-	-	1	-	-	
	50100-098-743WF	BODY COMP, frame (Ceramic white)	-	-	-	1	-	-	
8	50100-098-784CM	BODY COMP, frame (Candy ruby red)	-	-	-	-	1	-	
	50100-098-784CN	BODY COMP, frame (Candy sapphire blue).....	-	-	-	-	1	-	
	50100-098-784WF	BODY COMP, frame (Ceramic white)	-	-	-	-	1	-	
9	50191-098-670	CLIP, wire harness	1	1	1	1	1	1	
10	50305-098-000	MOUL, frame body	1	1	1	1	1	1	

F-16 Frame Body · Emblem

Ref. No.	Part No.	Description	Reqd.No.						Remarks
			ST50	ST50	ST50	ST50	ST70	ST70	
			E	ED	G	N	E	G	
11	50710-110-701	HOLDER ASSY., helmet	-	1	1	1	1	-	
12	87121-098-600	EMBLEM, frame body	2	2	2	2	-	-	
13	87121-098-680	EMBLEM, frame body	-	-	-	-	2	2	
14	87124-098-000	EMBLEM, right frame body	1	-	-	-	-	1	
15	87124-098-670	EMBLEM, right front	-	1	1	1	1	-	
16	87124-098-710	EMBLEM, right front (WHITE DAX)	-	-	-	1	1	-	
17	87125-001-600	PLATE, maker	1	1	1	1	1	1	
18	87125-098-000	EMBLEM, left frame body	1	-	-	-	-	1	
19	87125-098-670	EMBLEM, left front	-	1	1	1	1	-	
20	87125-098-710	EMBLEM, left front (WHITE DAX)	-	-	-	1	1	-	
21	87311-516-000	NUT, rear ornament clamp	4	-	-	-	-	4	
22	87501-098-610	PLATE, registered number	-	-	-	-	-	1	
23	87501-098-740	PLATE, registered number	-	1	1	1	-	-	ST50- ~142963
24	87501-098-930	PLATE, registered number	-	1	-	-	-	-	ST50-142964~
25	87504-098-680	LABEL, frame caution	1	1	1	1	1	-	
26	87504-098-740	LABEL, frame caution	-	-	-	-	-	1	
27	87504-098-780	LABEL, frame caution (WHITE DAX)	-	-	-	1	1	-	
28	90112-003-000	BOLT A, rear engine support	-	1	1	1	1	-	
29	90112-076-000	BOLT A, rear engine support	1	-	-	-	-	1	
30	90841-001-000	SCREW, rivet 1.5×5	-	2	2	2	-	2	
31	92000-06008	BOLT, hex. 6×8	-	1	1	1	1	-	
32	92000-06010	BOLT, hex., 6×10	1	1	1	1	1	-	
33	92000-06012	BOLT, hex., 6×12	-	2	2	2	-	2	
34	92000-08115	BOLT, hex., 8×115	1	1	1	1	1	1	
35	94030-08000	NUT, hex., 8 mm	2	2	2	2	2	2	
36	94101-06000	WASHER, plain, 6 mm	1	3	3	3	3	1	
37	94111-06000	WASHER, spring, 6 mm	1	3	3	3	3	1	
38	94111-08000	WASHER, spring, 8 mm	2	2	2	2	2	2	



F-17 Tool Set

Ref. No.	Part No.	Description	Reqd. No.						Remarks
			ST50 E	ST50 ED	ST50 G	ST50 N	ST70 E	ST70 G	
1	89010-098-670	TOOL SET	1	1	1	1	1	1	
2	89101-011-010	BAG, tool	1	1	1	1	1	1	
3	89215-001-000	(Superseded by 89215-107-000).....	1	1	1	1	1	1	ST50- ST70- ~142963 ~136476
	89215-107-000	WRENCH, socket, 3 mm	1	1	1	1	1	1	ST50-142964~ ST70-136477~
4	89216-045-010	WRENCH, sparking plug	1	1	1	1	1	1	
5	89218-028-000	(Superseded by 99005-02000)							
	99005-02000	SPANNER, bar handle, 8 mm	1	1	1	1	1	1	
6	89231-001-000	GAUGE, tappet clearance adjusting	1	1	1	1	1	1	
7	99001-09000	SPANNER, 9 mm.....	1	1	1	1	1	1	
8	99001-10120	SPANNER, 10×12	1	1	1	1	1	1	
9	99001-14170	SPANNER, 14×17	1	1	1	1	1	1	
10	99002-13500	PLIERS, 135	1	1	1	1	1	1	
11	99003-10000	DRIVER, screw, #1.....	1	1	1	1	1	1	
12	99003-20000	DRIVER, screw, #2.....	1	1	1	1	1	1	
13	99003-30000	DRIVER, screw, #3.....	1	1	1	1	1	1	
14	99003-50000	GRIP	1	1	1	1	1	1	

F-18 Gasket Set A

Ref. No.	Part No.	Description	Req'd. No.						Remarks
			\$T50	\$T50	\$T50	\$T50	\$T70	\$T70	
			E	E	G	N	E	G	
1	06110-098-000	GASKET SET A	1	1	1	1	-	-	

(Contents)

Part No.	Description	Q'ty
12191-035-020	GASKET, cylinder	1
12251-036-010	GASKET, cylinder head	1
12391-035-000	GASKET, cylinder head side cover	1
12394-035-000	GASKET, right cylinder head side cover ..	1
12395-035-000	GASKET, left cylinder head side cover	1
16201-041-000	GASKET, insulator	1
16201-098-000	GASKET, insulator	1
18291-001-010	GASKET, exhaust pipe	1
91302-001-020	O-RING, 31.5 mm	2
91303-035-000	GASKET, rubber, 16 mm	2
91306-035-000	GASKET, rubber, 75 mm	1

F-18 Gasket Set A

Ref. No.	Part No.	Description	Reqd. No.						Remarks
			\$150	\$150	\$150	\$150	\$170	\$170	
			E	EO	G	N	E	G	
2	06110-098-720	GASKET SET A	-	-	-	-	1	1	

(Contents)

Part No.	Description	Q'ty
12191-035-020	GASKET, cylinder	1
12251-087-000	GASKET, cylinder head	1
12391-035-000	GASKET, cylinder head side cover	1
12394-035-000	GASKET, right cylinder head side cover ...	1
12395-035-000	GASKET, left cylinder head side cover	1
16201-098-000	GASKET, insulator	1
17119-035-000	GASKET, inlet pipe	1
18291-001-010	GASKET, exhaust pipe	1
91302-001-020	O-RING, 31.5 mm	2
91303-035-000	GASKET, rubber, 16 mm	2
91306-035-000	GASKET, rubber, 7.5 mm	1

F-19 Gasket Set B

Ref. No.	Part No.	Description	Reqd. No.						Remarks
			\$T50	\$T50	\$T50	\$T50	\$T70	\$T70	
			E	ED	G	N	E	G	
1	06111-098-010	GASKET SET B	-	1	1	1	1	1	

(Contents)

Part No.	Description	Qty
11191-045-000	GASKET, crankcase	1
11394-035-010	GASKET, right crankcase cover	1
15119-035-020	GASKET, oil pump body	1
15329-035-000	GASKET, oil pump cover	1
22119-040-000	GASKET, clutch outer cover	1
91301-035-000	O-RING, 107×2	1
91303-001-000	O-RING, 8 mm	1
91307-035-000	O-RING, 18×3	1
91317-703-000	O-RING, 6×1.7	2
30374-040-010	GASKET, point cover	1
37551-001-000	O-RING, 7×1.6	1

F-19 Gasket Set B

Ref. No.	Part No.	Description	Reqd. No.						Remarks
			ST50	ST50	ST50	ST50	ST70	ST70	
			E	ED	G	N	E	G	
2	06111-098-671	GASKET SET B.....	1	-	-	-	-	-	

(Contents)

Part No.	Description	Qty
11191-045-000	GASKET, crankcase	1
11394-035-010	GASKET, right crankcase cover	1
15119-035-020	GASKET, oil pump body	1
15329-035-000	GASKET, oil pump cover	1
22119-040-000	GASKET, clutch outer cover	1
91301-035-000	O-RING, 107×2	1
91303-001-000	O-RING, 8 mm	1
91307-035-000	O-RING, 18×3	1
91317-703-000	O-RING, 6×1.7	2
30374-040-010	GASKET, point cover	1

PART NO. INDEX

Part No.	Page	Part No.	Page	Part No.	Page
06000		13010-087-CG4	21	14721-087-CGC	7
		13020-036-CGC	21	14730-028-C13	7
C6110-098-000	96	13020-087-CG3	21	14731-028-C00	7
C6110-098-72C	97	13020-087-C04	21	14751-035-60C	7
C6111-098-C1C	98	13030-036-C00	21	14761-035-CCC	7
06111-098-671	99	13030-087-C03	21	14771-035-6CC	7
		13030-087-C04	21	14776-028-CCG	7
11000		13040-036-C00	21	14781-001-C10	7
		13040-036-CC3	21		
		13040-087-C04	21	15000	
11100-045-C1C	31	13050-036-CGC	21		
11191-045-000	31	13050-087-C03	21	15119-035-02C	31
11191-045-C0C	95	13050-087-C04	21	15119-035-C2C	98
11191-045-CGC	98	13101-036-010	21	15119-035-G2C	99
11200-045-C5C	31	13101-087-000	21	15200-035-C0C	31
11200-098-000	31	13102-036-010	21	15311-035-C13	31
11200-098-731	31	13102-087-00C	21	15321-035-CCG	31
11330-045-01C	11	13103-036-C10	21	15329-035-00C	31
11341-098-000	17	13104-036-010	21	15329-035-CCG	99
11341-098-010	17	13104-087-C00	21	15329-035-000	98
11354-035-C1C	11	13105-036-C10	21	15331-035-CCG	31
11394-035-01C	98	13105-087-00C	21	15332-035-CCG	31
11394-035-010	99	13111-036-CCG	21	15362-035-CCG	31
		13111-087-C00	21	15363-035-00C	31
12000		13115-001-00C	21	15421-035-C10	31
		13201-036-000	21	15650-051-690	11
12021-035-811	7	13211-035-C00	23	15650-098-730	11
12023-051-31C	7	13210-035-C5C	23	15761-045-000	31
12101-041-030	5	13310-087-000	23		
12101-087-000	5	13321-041-02C	23	16000	
12191-035-C20	5	13381-035-01C	23		
12191-035-C2C	97			16100-045-711	33
12151-035-02C	96			16100-045-712	33
12200-041-020	5	14000		16100-045-73C	33
12200-065-78C	5			16100-045-731	33
12200-087-000	5	14101-041-C20	7	16100-098-C04	33
12251-036-C10	5	14311-035-00C	23	16100-098-014	33
12251-036-C10	96	14321-035-010	9	16100-098-71C	33
12251-065-74C	5	14401-035-C05	9	16100-098-711	33
12251-087-C00	5	14431-035-000	7	16107-C96-CC4	33
12251-087-C0C	97	14451-035-00C	7	16111-098-004	33
12301-035-CCG	3	14500-035-C1C	9	16113-001-C04	33
12331-035-C00	3	14502-086-C00	9	16115-001-004	33
12341-035-000	3	14531-035-00C	5	16116-098-CC4	33
12361-035-000	3	14541-035-010	9	16118-045-C04	33
12351-035-00C	3	14541-086-C10	9	16118-045-77C	35
12351-035-00C	96	14542-086-000	9	16119-098-305	33
12351-035-00C	97	14550-086-C10	9	16122-202-004	33
12394-035-00C	97	14551-035-C2C	9	16123-053-004	33
12394-035-00C	96	14561-086-010	9	16126-011-C04	33
12394-035-000	3	14562-086-C00	9	16133-259-004	33
12355-035-CCG	3	14566-035-00C	9	16139-045-711	33
12355-035-C00	97	14566-086-030	9	16139-098-004	33
12355-035-CG0	96	14610-035-01C	9	16141-077-C04	33
		14610-086-000	9	16141-098-C04	33
13000		14615-035-00C	9	16151-045-711	33
		14670-035-C3C	9	16151-098-C04	33
13000-041-C30	21	14675-035-060	9	16151-098-670	33
13000-098-000	21	14711-036-C00	7	16156-044-C04	33
13010-036-C00	21	14711-087-00C	7	16157-044-C04	33
13010-087-C03	21	14721-036-CCG	7	16162-107-004	33

PART NO. INDEX

Part No.	Page	Part No.	Page	Part No.	Page
16162-2 C2-C04	33	18000		22901-001-000	13
16163-217-C04	35			22911-035-C1C	23
16164-045-C14	35	18233-051-C0C	55		
16171-040-C04	35	18233-051-C00	57	23000	
16171-046-C04	35	18271-098-000	55		
16172-098-C04	35	18271-098-671	57		
16173-250-C04	35	18271-098-672	57	23110-036-C00	15
16174-045-004	35	18272-22C-C0C	55	23110-036-010	15
16176-046-C04	35	18281-011-000	57	23110-087-000	15
16181-202-C04	35	18281-098-670	57	23110-098-740	15
16182-011-C04	35	18281-098-671	57	23112-041-030	15
16185-045-C04	35	18291-001-010	55	23112-041-04C	15
16188-040-004	35	18291-001-C10	57	23120-036-01C	15
16194-045-C04	35	18291-001-C10	97	23120-041-C0C	15
16201-041-000	3	18291-001-010	96	23211-041-C20	27
16201-041-000	96	18292-254-C0C	57	23221-041-C40	27
16201-098-C0C	96	18293-076-000	57	23421-041-C0C	27
16201-098-C00	97	18300-098-020	55	23431-04C-C6C	27
16201-098-C0C	3	18300-098-61C	55	23431-041-C40	27
16211-098-000	3	18300-098-62C	57	23441-041-C6C	27
16236-045-C00	31	18300-098-621	57	23471-041-C40	27
16236-045-010	31	18300-098-690	55	23481-041-020	27
16953-096-C04	35	18300-098-712	57	23800-098-000	27
16957-028-C00	35	18311-076-C00	57	23802-04C-000	27
		18311-098-C0C	55	23911-041-010	27
17000		18321-098-671	57		
		18361-098-672	57	24000	
		18362-098-670	57		
		18361-011-C1C	57		
17111-045-710	3			24211-041-000	25
17111-098-C0C	3			24211-087-303	25
17111-120-690	3	22000		24221-041-C0C	25
17119-035-C0C	3			24261-028-010	25
17119-035-C0C	97	22101-04C-G3C	13	24263-028-000	25
17119-065-74C	3	22111-04C-00C	13	24301-041-C6C	25
17211-098-67C	51	22119-04C-000	13	24411-041-02C	25
17211-098-771	51	22119-04C-C0C	98	24421-041-000	25
17212-045-C0C	51	22119-04C-00C	99	24430-041-C0C	25
17221-098-C10b	51	22120-04C-020	13	24435-04C-00C	25
17222-098-771	51	22120-04C-030	13	24610-04C-020	25
17231-045-03C	51	22131-035-02C	13	24630-04C-04C	25
17252-045-30C	51	22201-04C-00C	13	24630-086-C0C	25
17252-098-771	51	22201-086-C0C	13	24641-041-000	25
17255-098-C00	51	22201-087-C1C	13	24651-041-C0C	25
17500-098-C10b	53	22301-041-C1C	13	24652-035-00C	25
17500-098-C20b	53	22321-041-C0C	13	24700-098-C00	25
17512-086-000	53	22331-041-00C	13	24700-098-010	25
17512-098-C10	53	22331-086-C0C	13	24781-205-C00	25
17611-098-30C	53	22351-04C-C80	13		
17611-098-31C	53	22351-12C-69C	13	25000	
17620-098-C1C	53	22401-04C-C1C	13		
17620-098-690	53	22401-086-020	13	25551-04C-C07	11
17623-098-C10	53	22401-087-000	13	25555-065-C0C	11
17624-098-C1C	53	22411-001-010	13		
17631-001-C0C	53	22411-041-00C	13		
17670-098-000	53	22411-086-020	13	28000	
17670-098-C10	53	22421-04C-000	13		
17681-098-C0C	53	22811-04C-C2C	11	28211-04C-035	29
17681-098-C1C	53	22820-04C-C0C	11	28223-035-C35	29
17910-098-672	37	22825-04C-C0C	11	28251-035-065	29
17910-098-675	37	22830-041-C0C	11	28262-C35-C2C	29
17911-023-C0C	37	22846-04C-010	11	28281-035-C10	29
		22840-C41-C0C	11		

PART NO. INDEX

Part No.	Page	Part No.	Page	Part No.	Page
28300-033-000	29	32983-011-000	91	34901-030-600	75
28300-098-000	29	32984-098-000	91	34902-020-600	75
28300-098-670	29			34906-098-931	85
28301-053-000	29			34906-098-931	83
28301-098-000	29	33000		34906-202-830	79
28301-216-000	29			34908-230-000	71
28302-001-000	29	33100-028-600	75	34908-230-000	73
28302-033-000	29	33100-051-020	71	34908-230-000	75
28303-001-000	29	33100-089-671	73		
28311-001-000	29	33101-028-672	73	35000	
28322-001-000	29	33101-030-600	75		
28324-001-000	29	33101-237-600	71	35000	
		33102-001-003	75	35000-098-672	87
30000		33102-041-670	73	35021-098-621	87
		33107-030-003	75	35021-098-672	87
30202-041-015	17	33107-030-003	73	35100-098-621	87
30205-041-005	17	33115-051-023	71	35100-098-672	87
30250-041-005	17	33117-001-003	75	35112-098-670	87
30371-040-020	17	33117-041-003	73	35150-098-611	71
30374-040-010	17	33120-030-600	75	35150-098-650	75
30374-040-010	99	33120-051-023	71	35151-292-751	71
30374-040-010	98	33120-089-671	73	35151-292-751	75
30500-098-671	67	33125-252-670	73	35152-268-000	71
30540-041-005	17	33128-292-670	73	35152-268-000	75
30700-063-681	3	33130-028-671	73	35153-268-000	75
30700-259-600	3	33130-030-600	75	35153-268-000	71
		33130-051-023	71	35154-268-000	75
31000		33170-268-000	75	35154-268-000	71
		33700-098-601	79	35250-098-671	37
31100-045-751	17	33700-098-610	81	35300-098-000	37
31100-098-620	17	33701-051-000	81	35300-098-671	37
31100-098-621	17	33701-098-631	85	35316-259-300	37
31121-098-015	17	33701-098-931	83	35319-098-671	37
31141-098-620	17	33701-268-600	79	35350-051-000	65
31141-098-621	17	33702-323-603	85	35350-051-000	67
31141-098-671	17	33702-323-631	83	35350-098-005	67
31141-098-672	17	33703-045-000	79	35350-098-005	69
31141-098-671	17	33703-077-671	85	35357-046-000	69
31141-098-672	17	33703-303-003	83	35357-046-000	67
31500-098-681	87	33705-045-000	79	35750-001-020	25
31500-098-682	87	33708-077-671	85	35753-035-010	25
31515-098-305	87	33708-077-671	83	35755-001-020	25
31631-045-005	17	33709-051-000	81		
31631-098-620	17	33709-077-671	85	37000	
31631-098-621	17	33709-077-671	83		
31700-041-008	87	33709-268-810	79	37200-098-610	71
31700-045-671	87	33710-051-000	81	37200-098-611	71
31700-098-921	87	33712-098-931	85	37200-098-630	75
32000		33712-098-931	83	37200-098-671	73
		33713-098-610	81	37551-001-000	98
32100-098-611	87	33714-098-610	81	37551-001-000	25
32100-098-612	87	33715-051-000	81		
32100-098-621	87	33716-051-000	81		
32100-098-671	87	33717-051-010	81	38000	
32100-041-000	87	33718-077-671	83		
32112-041-000	87	33719-077-671	85	38100-098-671	91
32161-098-000	37	33719-098-930	83	38100-098-671	43
32161-286-000	87	33741-035-610	81	38201-001-000	87
32906-061-000	5				
32971-035-000	17	34000			
32981-035-000	17				
		34901-001-671	73		

PART NO. INDEX

Part No.	Page	Part No.	Page	Part No.	Page
40000		443C1-098-C00	47	501C0-098-741CQ	91
40510-098-000CM	65	44311-045-67C	47	501C0-098-742CM	91
40510-098-000CN	65	446C0-098-000AU	47	501C0-098-742CN	91
40510-098-000CQ	65	44600-098-010AU	47	501C0-098-742CQ	91
40510-098-000NL	65	44602-098-C00	47	501C0-098-743CM	91
40510-098-000WF	65	448C6-098-010	47	501C0-098-743CN	91
40530-098-C03	59	4482C-001-000	47	501C0-098-743CQ	91
40530-098-C05	59	44830-098-C00	71	501C0-098-743NL	91
40530-098-651	59	4483C-098-000	73	501C0-098-743WF	91
40530-098-652	59	4483C-098-000	75	501C0-098-784CM	91
40531-098-C03	59	44831-098-C00	71	501C0-098-784CN	91
40531-098-005	59	44831-098-C00	73	501C0-098-784WF	91
40543-063-000	59	44831-098-C00	75	50191-098-670	91
		45000		503C1-041-305	43
41000		4501C-098-C00	47	503C1-041-305	41
41201-051-000	59	45120-001-C10	61	503C5-098-C00	91
41201-051-650	59	4512C-001-C10	47	50325-098-C00	87
41241-051-000	59	45121-030-C00	47	50325-098-C10	87
41245-051-C00	59	45133-028-000	47	50326-098-000	87
		45133-028-C00	61	50327-300-C00	89
42000		45410-098-000	47	50328-098-67C	89
42301-045-010	59	45436-C01-C00	47	50362-045-67C	89
423C1-098-000	59	45437-001-000	37	50362-098-000	89
423C4-098-000	59	4545C-098-67C	37	505C0-098-C20b	67
42313-098-C00	59	45450-098-671	37	50512-041-C00	67
426C1-098-C00AU	59	45461-001-C00	37	50522-041-C00	67
42601-098-010AU	59	45461-001-000	67	50524-001-000	55
42620-098-C00	59	45461-001-C00	69	50524-011-000	67
427C1-098-000AU	59	45462-028-C00	37	50530-098-700b	69
42701-098-000AU	47	45462-028-000	69	50542-286-C00	69
42702-098-000AU	47	45465-058-670	41	506C3-033-C00	69
42711-098-003	47	45465-098-67C	43	506C3-033-C00	67
42711-098-C05	59	45465-27C-C00	37	50611-098-C20b	67
42711-098-C06	47			50611-098-700b	69
42711-098-C06	59	46000		50611-098-710b	67
42712-098-65C	59	465C0-098-000	67	50615-098-651b	69
42712-098-65C	47	465C0-098-C00	69	50615-098-651b	67
		46514-041-000	69	50615-098-651b	67
		46514-041-000	67	50619-098-C00	67
43000				50619-098-C00	69
431C0-028-C2C	59	50000		50661-051-000	69
43141-098-000	59	50049-046-C00	91	50661-051-C00	67
43410-098-C00	59	501C0-098-611CM	91	50661-098-C10b	53
43431-098-C00	65	501C0-098-611CN	91	50665-098-C20b	53
43434-25C-C00	65	501C0-098-612CM	91	50665-098-030b	53
43450-098-000	67	501C0-098-612CN	91	507C1-024-010	65
4345C-098-C00	69	501C0-098-612CN	91	507C1-098-010b	65
43450-098-770	65	501C0-098-681CM	91	507C5-024-C00	65
43450-098-770	67	501C0-098-681CN	91	5071C-110-701	93
43472-001-000	67	501C0-098-682CM	91	50711-098-C00b	65
43472-001-C00	69	501C0-098-682CN	91	50712-024-C00	65
		501C0-098-682CN	91	50715-C24-C00	65
		501C0-098-740CM	91	50731-024-000	65
		501C0-098-740CN	91		
		501C0-098-740CQ	91	51000	
		501C0-098-741CM	91	5140C-098-030	45
		501C0-098-741CN	91	5140C-098-600	45
44301-045-C10	47			5140C-098-630	45
				5145C-098-000	45
				5146C-098-C00	45

PART NO. INDEX

Part No	Page	Part No.	Page	Part No.	Page
5150C-098-C3C	45	53120-098-680	37	801C5-061-000	79
5150C-098-600	45	53131-098-670	37	801C5-061-000	83
5150C-098-63C	45	53141-098-000	37	80105-061-000	85
5150C-064-691	45	53143-045-000	37	80108-061-010	85
5150C-045-67C	45	53161-044-000	37	801C8-061-010	79
5150C-064-010	45	53162-098-000	37	801C8-061-010	83
5150C-098-000	45	53162-098-010	37	80108-061-010	81
5150C-098-300	45	53163-044-000	39		
5150C-064-010B	45	53165-044-010	39		
51506-064-02C	45	53166-044-010	39	84000	
51506-098-600	45	53175-044-010	39		
51506-098-630	45	53175-098-770	39	84701-098-600B	79
51507-098-000	45	53211-028-305	43	84701-098-610B	81
51508-098-000	45	53211-028-305	41	84701-098-630B	85
5151C-098-600CM	43	53214-001-010	43	84701-098-930B	83
5151C-098-600CN	43	53214-001-010	41	84703-098-600B	43
5151C-098-611CM	41	53215-001-000	43	84705-098-610	81
5151C-098-611CN	41	53215-001-000	41	84706-098-930	83
5151C-098-612CM	41	53217-030-305	43	84706-286-000	85
5151C-098-612CN	41	53217-030-305	41		
51510-098-612CQ	41	53220-098-670	41		
5151C-098-612NL	41	53220-098-670	43	87000	
51510-098-612WF	41	53600-001-000	43		
51510-098-630CM	43	53740-098-000	39	87121-098-600	93
51510-098-630CN	43	53746-045-010	39	87121-098-680	93
5151C-098-630WF	43			87124-098-000	93
51526-098-000	45			87124-098-670	93
		61000		87124-098-710	93
				87125-001-000	93
52000		61100-098-650AU	43	87125-098-000	93
		61100-098-691AU	41	87125-098-670	93
52100-098-020CM	65	61100-098-691AU	43	87125-098-710	93
52100-098-020CN	65	61301-056-671CM	73	87311-516-000	93
52100-098-020CQ	65	61301-056-671CM	75	87501-098-610	93
52100-098-020NL	65	61301-056-671CM	75	87501-098-740	93
52100-098-020WF	65	61301-056-671CM	73	87501-098-930	93
52400-098-000CM	63	61301-056-671WF	75	87504-098-680	93
52400-098-000CN	63	61301-230-681CM	71	87504-098-740	93
52400-098-000CQ	63	61301-230-681CM	71	87504-098-780	93
52400-098-000NL	63	61301-230-681CQ	71	87507-098-610	65
52400-098-000WF	63	61301-230-681NL	71	87508-098-680	83
52401-098-000	63	61301-230-681WF	71	87508-098-680	81
52409-011-000	63	61303-105-000	71	87508-098-680	85
52410-033-000	63	61303-229-000	73	87508-098-680	79
52450-098-670	63	61303-229-000	75	87560-323-611A	71
52460-051-820CM	63			87560-323-611B	71
52460-051-820CN	63	77000		87560-323-67CA	75
52460-051-820CQ	63			87560-323-67CA	71
52460-051-820NL	63			87560-323-67CB	71
52460-051-820WF	63	77200-098-010A	51		
52465-051-000	63	77200-098-710CB	51		
52475-051-000	63	77200-098-92CA	51	88000	
52481-051-000	63	77205-286-000	51		
52485-001-010	63	77207-098-310	51	88100-063-000	39
52488-001-000	63	77210-098-000CB	51	88120-028-600	39
52489-028-000	63	77211-098-000CB	51		
52490-035-000	63	77230-098-000	51		
				89000	
53000		80000			
53110-098-000	37	80100-098-650AU	77	89010-098-670	95
53120-098-000	37	80105-061-000	81	89011-011-010	95
				89215-001-000	95
				89215-107-000	95

PART NO. INDEX

Part No.	Page	Part No.	Page	Part No.	Page
89216-045-C1C	95	90525-001-000	47	99003-50000	95
89218-028-000	95	90581-310-000	83	99114-0760500	35
89231-001-000	95	90581-831-650	85	99114-0760520	35
		90601-001-000	15	99114-0760550	35
90000		90601-001-000	27	99114-0760580	35
		90601-001-000	29	99114-0760600	35
90012-200-000	7	90602-041-000	15	99114-0760620	35
90023-041-000	25	90605-200-000	29	99114-0760650	35
90031-035-010	31	90704-035-000	31	99114-0760680	35
90032-035-000	31	90741-035-000	23	99114-0760700	35
90033-041-000	5	90753-051-000	61	99124-0510350	35
90081-035-000	9	90755-084-013	45	99124-0510380	35
90081-086-000	9	90755-229-000	47		
90082-035-000	5	90801-035-000	25		
90083-035-010	9	90841-001-000	93		
90101-001-010	51				
90101-063-000	39	91000			
90108-223-000	69				
90112-003-000	93	91001-035-000	23		
90112-076-000	93	91002-001-000	15		
90114-063-000	39	91101-001-030	23		
90120-056-010	57	91102-041-000	15		
90121-098-010	65	91102-086-000	15		
90125-098-010	45	91202-035-000	17		
90127-001-010	65	91202-216-000	11		
90206-001-000	7	91203-001-000	31		
90231-041-000	15	91203-035-000	27		
90231-087-000	15	91251-030-000	47		
90304-011-000	41	91301-035-000	17		
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90305-098-670	57	91301-035-000	98		
90306-098-000	47	91301-216-000	9		
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90353-045-000	47	91302-001-020	97		
90407-259-000	31	91303-001-000	99		
90417-041-000	25	91303-001-000	98		
90426-035-000	17	91303-001-000	11		
90431-001-000	15	91303-035-000	5		
90431-086-000	15	91303-035-000	96		
90431-087-000	15	91303-035-000	97		
90432-086-000	15	91306-028-000	7		
90441-035-000	9	91306-035-000	5		
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90443-035-000	3	91306-035-000	97		
90451-001-000	27	91307-035-000	99		
90451-035-000	27	91307-035-000	98		
90451-040-000	29	91307-035-000	11		
90461-035-000	27	91317-703-000	17		
90461-035-000	9	91317-703-000	98		
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90484-045-010	25				
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90514-700-000	83	99001-10120	95		
90514-700-000	81	99001-14170	95		
90514-700-000	85	99002-13500	95		
90514-700-000	79	99003-10000	95		
90521-028-000	67	99003-20000	95		
90525-001-000	61	99003-30000	95		

